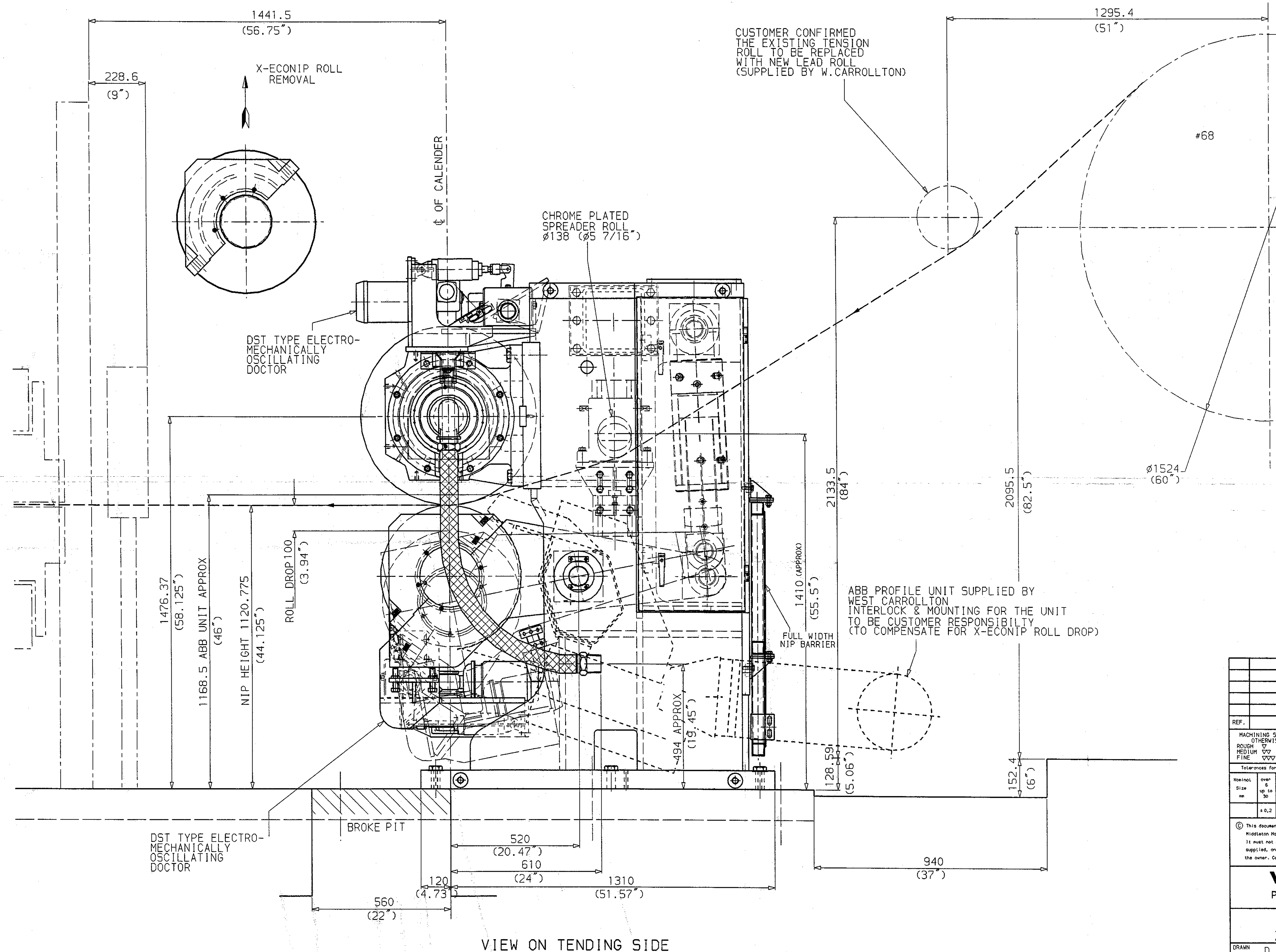


	REVISION	DATE	SIG.
A			
B			
C			



REF.	DESCRIPTION/MATERIAL	No. OFF
	MACHINING SYMBOLS UNLESS OTHERWISE STATED	ALL BURRS AND SHARP EDGES TO BE REMOVED UNLESS OTHERWISE STATED
	ROUGH ∇ ($<10\mu m$)	
	MEDIUM ∇V ($<2.5\mu m$)	
	FINE $\nabla\text{V}\text{V}$ ($<0.63\mu m$)	
Tolerances for dimensions to machined surfaces not otherwise toleranced.		
Not Incl.	over 5	over 120
Size	up to 30	up to 315
mm	up to 120	up to 1000
	± 0.2	± 0.3
	± 0.5	± 0.8
	± 1.2	± 2
	± 3	± 4
	± 5	
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VOITH SULZER PAPER TECHNOLOGY		
END VIEW OF 2 ROLL H.N.C.		
DRAWN	D.D.	THIS IS A C.A.D. DRAWING.
CHK'D	D.D.	SCALE
DATE	10/12/98	1:7.5
PROJECTION		
JOB NO	11150740500	ITEM NO 000
A. 97416		

FOR GAUGE VIEW SEE DRAWING NO. X97417