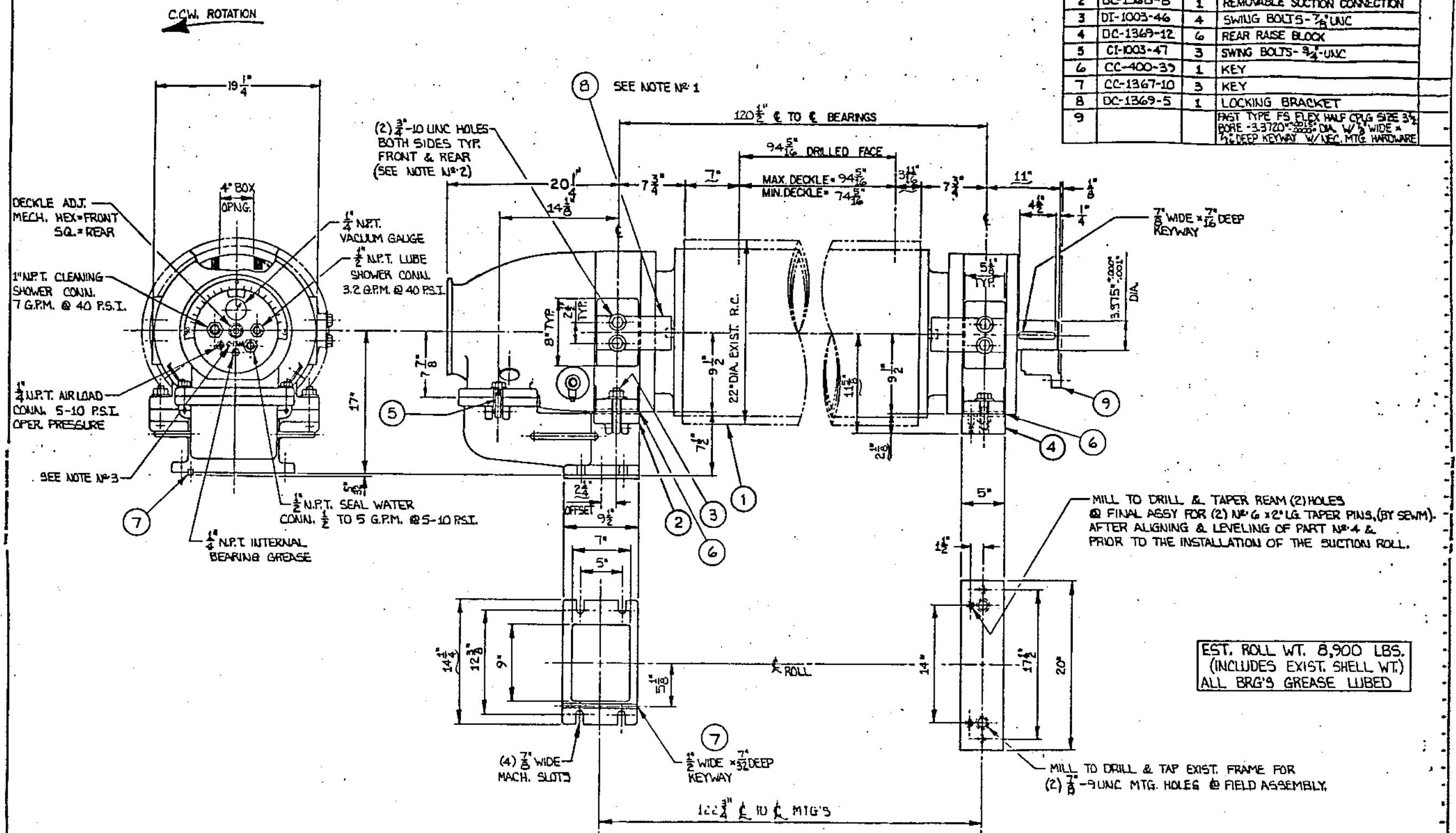


REV.	BY	DATE
1	BC-1369	



PART NO.	DWG. NO.	ITEM NO.	DESCRIPTION	QTY.
1	AC-1368-A	1	ASSY-SUCTION ROLL	
2	BC-1368-B	1	REMOVABLE SUCTION CONNECTION	
3	DI-1003-46	4	SWING BOLTS- $\frac{1}{2}$ " UNC	
4	DC-1369-12	6	REAR RAISE BLOCK	
5	CI-1003-47	3	SWING BOLTS- $\frac{3}{4}$ " UNC	
6	CC-400-35	1	KEY	
7	CC-1367-10	3	KEY	
8	DC-1369-5	1	LOCKING BRACKET	
9			FAST TYPE FS FLEX HALF CRG SIZE 3 $\frac{1}{2}$ " BORE - 3.3720" DIA. W/ 1 $\frac{1}{8}$ " WIDE x $\frac{1}{16}$ " DEEP KEYWAY W/ NEC. MTG. HARDWARE	

- NOTES: 1. FRONT & REAR LOCKING BRACKETS, (PART NO. 8), MUST BE REMOVED BEFORE OPERATING ROLL. THEY'RE INTENDED FOR SHIPPING, INSTALLATION & REMOVAL ONLY.
2. CUSTOMER TO REWORK EXIST. SAVE-ALL PAN & PAPER ROLL MOUNTINGS @ FIELD ASSEMBLY.
3. SHOP TO STAMP SERIAL NO. ON FRONT END PLATE.

EST. ROLL WT. 8,900 LBS.
(INCLUDES EXIST. SHELL WT.)
ALL BRG'S GREASE LUBED

P.O. NO.		DNG. FILE		QTY.	REV.	DATE
SULZER ESCHER WYSS MIDDLETOWN, OHIO 45042						
TITLE: GENERAL ASSEMBLY OF: 22" DIA. x 94$\frac{5}{16}$" D.F. R.C. SUCTION PRESS ROLL (EXIST. SHELL) CUSTOMER: BECKETT PAPER CO.; HAMILTON, OHIO #1 MACH.						
THIS DRAWING, ITS PRINTS AND ALL PARTS THEREOF ARE AND SHALL REMAIN THE PROPERTY OF SULZER ESCHER WYSS, INC. AND MAY NOT BE REPRODUCED OR USED FOR ANY PURPOSE WITHOUT ITS WRITTEN CONSENT.						
SCALE	DEBurr & OR BREAK ALL SHARP CORNERS & EDGES EXCEPT WHERE NOTED. TOLERANCES ON DIMENSIONS ARE: FRACTIONAL & DECIMAL PLACES x .001" ANGULAR x 1/2"					
DATE START	BY	CHKD	APP	REV		
DATE FIN	BY	CHKD	APP	REV		
NO. 10 DATE BY DATE FIN BY DATE FIN BY						
BC-1368						