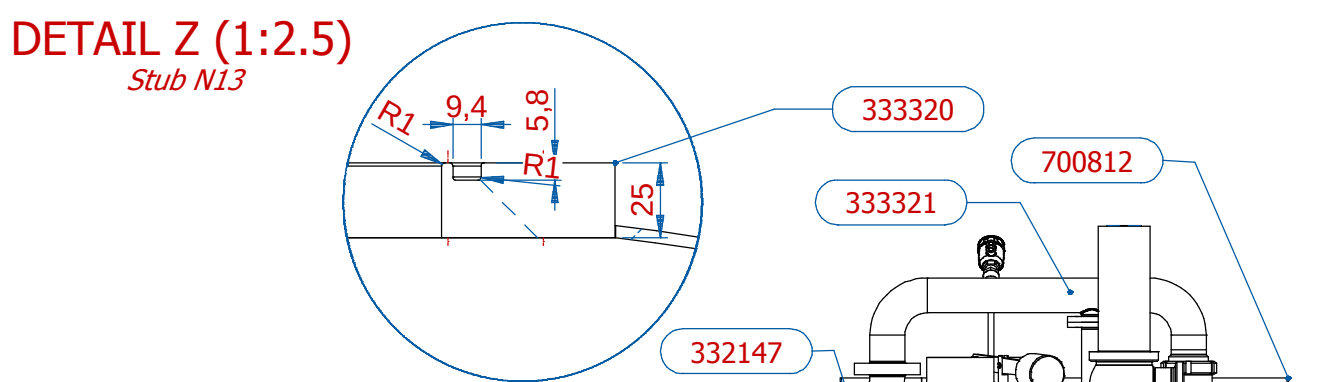


NOTE

- Finish: Inside: - 2B, Head and Temp-Plate: surface ground, Ra <0.8 µm
- Weldings: - Round and longitudinal welds: ground, Ra <0.8 µm
- Rest pickled / brushed
- Outside: - Plates (pre ground, Mueller 4H finish), pipes and legs ground
- Weldings: - Round and longitudinal pickled / brushed
- Rest pickled / brushed
- Dimensions with * are for Transport Supports
- Dimensions with ** are for free space for Transport Supports
- Dimensions with (...) are for information Mueller Lichtenvoorde B.V.

- Dimensions with * are for Transport Supports
- Dimensions with ** are for free space for Transport Supports
- Dimensions with (...) are for information Mueller Lichtenvoorde B.V.



Technical drawing of a window frame assembly, showing various components and their reference numbers:

- 237939
- 135494
- 900371
- 900372
- 237631
- 139487
- 333071

SECTION B-B (1:15)
Stub #1

333067
 332119
 108
 642 ±10
 332119

DETAIL X (1:15)

SECTION C-C (1:15)
Stub N2

333067
332119
109
(542 ± 10)
(542 ± 20)

333067
332119
109
(542 ± 10)
(542 ± 20)

SECTION D-D (1:15)
Stub N3

SECTION E-E
Stub N4

333067
332119
108
(642 ± 0.56)

333069
332121
108
(642 ± 0.56)

SECTION E-E (1:15)
Stub M

333069

332121

109

(542 ± 1/2")

90° - NS

SECTION J-J (1:15)
Stub N15

19

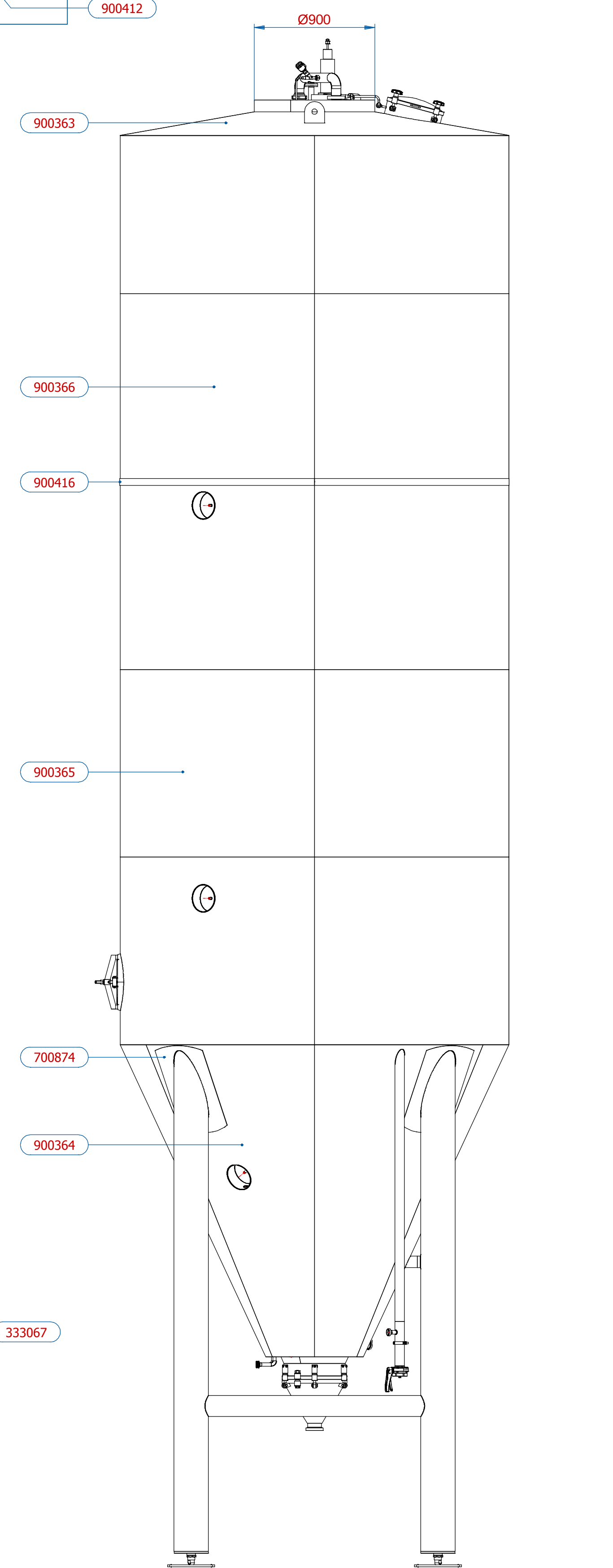
333072

900373

DETAIL V (1:15)
CIP DN 10

900414

900413



SECTION G-G (1:15)
Stub H9, N18

700842

2327

333045

529038

700843

2933

333045

529038

700844

333045

529038

700524

154

DESIGN DATA

Destination (Country) :	USA
PED Cat. :	-
Module :	-
Weight (Empty) :	4750 kg

DESIGN DATA WESSEL:

- Test pressure :	1.0	BAR g
- Test pressure :	1.43	BAR g
- Working pressure :	1.0	BAR g
- Design temperature :	20	°C
- Working temperature :	20	°C
- Medium :	Water / CO2	
- Total capacity :	41500	dm3
- Max. admittance :	34800	dm3

DESIGN DATA Temp-Plate® JACKET:

- Design pressure :	4.0	BAR g
- Working pressure :	4.0	BAR g
- Test pressure :	6.0	BAR g
- Pillowheight :	2.5	mm (±0.2mm)
- Design temperature :	0/20	°C
- Working temperature :	0/20	°C
- Temp-Plate® surface low :	394	dm²
- Temp-Plate® volume low :	4.9	dm³
- Temp-Plate® surface middle :	924	dm²
- Temp-Plate® volume middle :	11.5	dm³
- Temp-Plate® surface high :	924	dm²
- Temp-Plate® volume high :	11.5	dm³
- Medium :	Glycol	

Certificate acc. H9/1 & EN10428-7
Mat. certificate EN10424/13 ACC AD W2
Manway with worktestacc. to AD2000
Calculation tension in weld 85%

 RoLeC Präzision und Zuverlässigkeit																							
																							
Typ / Fabriknummer : _____		6247A																					
Typ / Fabriknummer No : _____																							
Herstellungszeitpunkt : _____		2014																					
Year of construction : _____																							
Behalter: Weinst: _____		Kühlzone: Cooling zone: _____																					
Gesamt Inhalt / Max. adm. Inhalt: Total volume / Max. adm. volume: MaxWein adm. working pressure: MaxWein adm. working temp.: _____ _____ _____ _____		<table border="1"> <tr> <td>430034800</td> <td>28</td> <td>hPa</td> </tr> <tr> <td>- 0,021 / 0 bar</td> <td>0,4</td> <td>hPa</td> </tr> <tr> <td>0/20</td> <td>0/20</td> <td>hPa</td> </tr> <tr> <td>1,43 bar ± 0,1</td> <td>6,0</td> <td>hPa ± 0,1</td> </tr> <tr> <td>Temperatur: Medium: Medium: Medium: Medium:</td> <td>Beer / CO2 Beer / CO2 Gaseal Gaseal</td> <td></td> </tr> <tr> <td colspan="3" style="text-align: center;">=</td> </tr> <tr> <td>4750</td> <td>hPa</td> <td></td> </tr> </table>	430034800	28	hPa	- 0,021 / 0 bar	0,4	hPa	0/20	0/20	hPa	1,43 bar ± 0,1	6,0	hPa ± 0,1	Temperatur: Medium: Medium: Medium: Medium:	Beer / CO2 Beer / CO2 Gaseal Gaseal		=			4750	hPa	
430034800	28	hPa																					
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0/20	0/20	hPa																					
1,43 bar ± 0,1	6,0	hPa ± 0,1																					
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=																							
4750	hPa																						
Hersteller: Manufacturer:		MUELLER Lohmeyer & B.V. 10000																					

[illegible]

DETAIL W (1:15)
Spherical Cap Base

Technical drawing showing the Spherical Cap Base (DETAIL W 1:15). The drawing includes a perspective view of the base and a top-down view. The top-down view shows a square base with a central circular hole. Dimensions are indicated: 331404 (top), 331403 (middle), and 332318 (bottom). A scale bar indicates 700050.

DETAIL X (1:15)
Floor Plate

Technical drawing showing the Floor Plate (DETAIL X 1:15). The drawing includes a perspective view of the floor plate and a top-down view. The top-down view shows a square floor plate with a central circular hole. Dimensions are indicated: 350 (top), 25 (middle), 350 (bottom), and 25 (right). A scale bar indicates 700050.

SECTION M-M (1:15)

Leg

700050

500

700809

500

700809

SECTION L-L (1:15)
Stub N17

333101
900095

600 43

SECTION K-K (1:15)
Stub N14, N16

808541
 900374
 92
 333295
 300