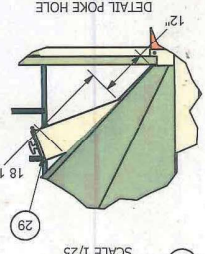
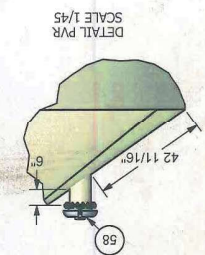
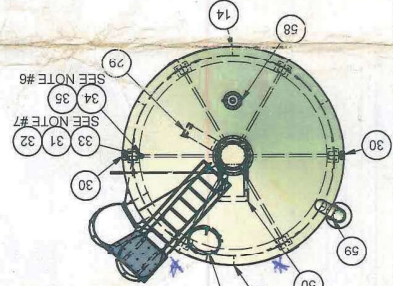
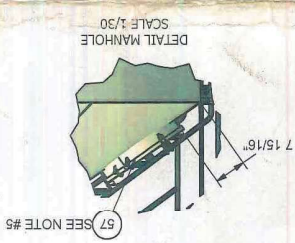
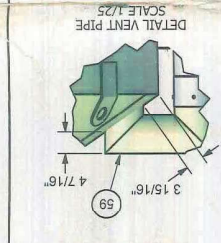
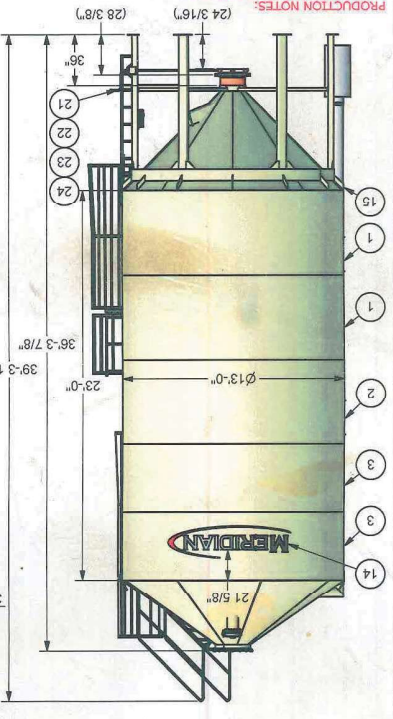
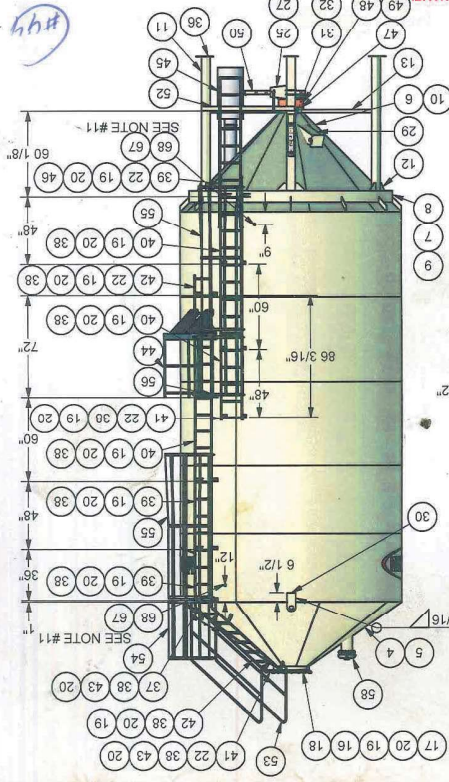
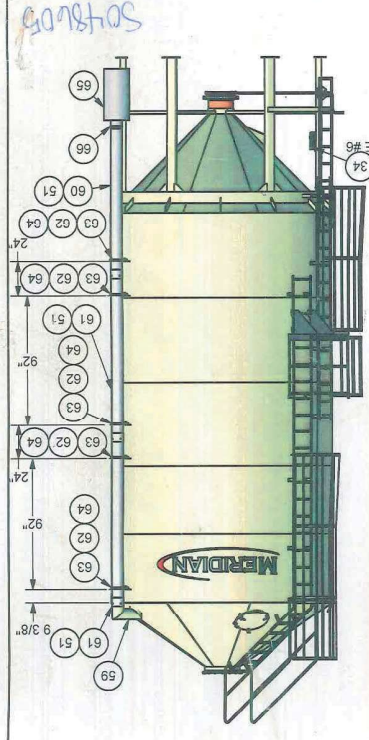


Sheet # 67 2013055362

DMP		4/5/2013	A	1323-45-35	SO48605
CHECKED BY: DMP		SCALE: REV:			
DRAWN BY: B/S		DATE: 2/25/2013			
PROJECT NAME: KOEHL BROS		SHEET SIZE: B - SIZE			
MATERIAL: MANTON		DESIGNER: DMP			
DATE: 4/5/13		RELEASED: DMP			
DESCRIPTION: LADDER RECEIVER FORMED GRAY					
REV: A					
REVISION HISTORY					
THIS DRAWING IS THE EXCLUSIVE PROPERTY OF MERIDIAN MANUFACTURING GROUP AND MAY NOT BE REPRODUCED BY ANY MEANS WITHOUT THE SPECIFIC PERMISSION FROM AN AUTHORITY OF MERIDIAN MANUFACTURING GROUP					

Done

- PRODUCTION NOTES:
1. INTERIOR PAINT: STD EPOXY
 2. EXTERIOR PAINT: STD EPOXY
 3. ALL ACCESSORIES GRAY
 4. X = LOAD POINTS
 5. 6" FROM BOTTOM OF LADDER TO EDGE OF MANHOLE LID
 6. 6" FROM BOTTOM OF LADDER TO TOP HOLE IN
 7. BOTTOM DECAL IS 1" ABOVE SPOKE BRACE; THE REST ARE
 8. BIN IS DESIGNED TO STORE A 34 PC FREE FLOWING MATERIAL
 9. INTERNAL PRESSURE LIMITS: -0.5 OSIG TO +8.0 OSIG
 10. CUSTOMER TO INSTALL LADDER CAGES AND REST PLATFORM
 11. 6" FROM EDGE OF LADDER TO COUPLER



ITEM	QTY	PART #	DESCRIPTION
1	2	SO48598-18	SIDEWALL 12GA 5" X 13" DIA
2	2	SO48598-20	SIDEWALL 14GA 5" X 13" DIA
3	2	SO48598-19	SIDEWALL 14GA 4" X 13" DIA
4	2	SO48598-15	SHEET ROOF 13 35" 12GA
5	1	22323-2	ROOF ROD 25IN 3/8 X 4 X 77 5/16
6	1	22323-1	ROOF ROD 25IN 3/8 X 4 X 77 5/16
7	1	22376	SEGMENT 12 3/8X34X2.5
8	1	SO48598-16	2 1/2" 45 X 12GA CONE SHEET
9	1	22376	SEGMENT 12 3/8X34X2.5
10	1	18502-1	ANGLE RING 18 X 1-1/2 7GA
11	1	SO48598-11	LEG
12	12	22117-1	LEG GUSSET 10X8X1/4"
13	1	40461-1	BRACE Pkg Spoke 12" - 6x4
14	2	20028-1	DECAL MMG BIN DECAL 8BIN LARGE
15	12	SO48598-17	GUSSET CONE 13 BIN 45 DEG
16	1	18152-1	ANGLE RING 25IN 7GA 1.5 ID 25
17	1	19439-1	GASKET 25IN ID C/W BOLT HOLES
18	1	34032-1	COVERPLATE 25IN ASSEMBLY
19	34	19669	BOLT, HEX, FLANGED, 3/8-16 UNC X 1
20	46	19664	NUT, HEX, FLANGED, 3/8-16 UNC
21	1	26142-1	CRANK HANDLE 14 1/4" X 87" WHITE
22	9	19409-1	CAP PLASTIC 1"
23	1	18302	BOLT, HEX, 1/4-20 UNC X 1.5
24	3	19126	NUT, HEX, FLANGED, 1/4-20 UNC
25	1	SO48598-12	BOLT ON CRANK BRACKET
26	1	19404	BUSHING, NYLON 1 INCH
27	2	19860	BOLT, HEX, 1/4-20 UNC X 0.75
28	4	19333	BOLT, HEX, 3/8-16 UNC X 7
29	1	33000-1	POKE HOLE 8" X 8"
30	2	22998	14" LIFT LUG (BEND 30°)
31	1	19944-1	DECAL WARNING NOTICE
32	1	19977	ALL IN ONE WARNING DECAL
33	1	19984	DECAL SERIAL NUMBER
34	1	18128-1	HOLDER FOR MANUAL OMC-1
35	2	19579	SCREW, FLANGED, SELF-TAPPING
36	1	22444-1	LEG PAD 10X8X3/8 W/ HOLES 3/8-16 UNC X 1
37	1	31057-1	LADDER RECEIVER SIDEWALL GRAY
38	20	28065-1	BRACKET LADDER MNT 2" X 3/16" X 2" FB
39	3	31099-1	LADDER 5" SECT FORMED GRAY
40	3	31099-1	LADDER 5" SECT FORMED GRAY
41	1	31502-1	REST PLATE RIGHT SIDE
42	1	31502-1	REST PLATE LEFT SIDE
43	1	18680	BOLT, HEX, FLANGED, Steel, MILD 3/8-16
44	1	31502-1	REST PLATE RIGHT SIDE
45	1	31502-1	REST PLATE LEFT SIDE
46	2	28569-1	BRACKET LADDER TO BIN CONE MNT
47	1	22051-1	RING CHOKER 2" 4" O.D.
48	1	19002-1	HEAVY DUTY AGITATOR
49	1	20133-1	STRIP FILTER 1 X 1/4 X 18 1/8 OD
50	1	32536	SUPE GATE ASSEM W/ BAND CLAMP
51	1	19682	SCREW, HEX, SELF-TAP 5/16-18 UNC X 1
52	1	SO48598-21	BRACKET BOT SFTY LAD 13-6" INSET
53	1	31261	HANDRAIL Pkg 13/14 BIN GRAY
54	1	31525-1	LADDER CAGE 42IN GRAY
55	2	31547-1	LADDER CAGE 102"
56	1	31529-1	LADDER CAGE 3/4 42IN GRAY
57	1	46011-1	MANHOLE 22IN TRIPLE LATCH LID
58	1	34027-1	PVR 8in FLANGED STUB ASSEMBLY
59	1	29222-1	8" VENT PIPE ELBOW WELD IN
60	1	SO48598-28	PIPE PVC 8" VENT
61	2	SO48598-29	PIPE PVC 8" VENT
62	6	22566	BRACKET FILL / VENT PIPE 12-18"
63	6	18978	NUT, HEX, FLANGED, 1/2-13 UNC
64	10	19595	NUT, HEX, FLANGED, 1/2-13 UNC
65	1	42088-1	CLAMP, 8" LIGHT DUTY #63X128
66	1	20084	COUPLER 1 1/4 NPT HALF
67	2	18865-1	PLUG 1 1/4 NPT
68	2	18865-1	PLUG 1 1/4 NPT
69	6	19816	EPOXY PART 1 (GAL)
70	8	19366	ANCHOR BOLT 1/2" X 5.5" (SHIP LOOSE)
71	1	19733	BRUSH, FOAM 1in (NOT SHOWN)
72	1	19734	PAINT CAN, 1/4 PINT (NOT SHOWN)
73	1	19734	PAINT CAN, 1/4 PINT (NOT SHOWN)
74	4	19710	CAULKING (TUBE) (NOT SHOWN)
75	2	19497	I R VFI INDICATOR PADDLE 115V (NOT SHOWN)
76	6	19815	EPOXY PART 2 (GAL)
77	13	19890	PRIMER PD ESTER GRAY (GAL)
78	13	19891	PAINT ENAMEL BONE WHITE (GAL)
79	1	19999	MANUAL (NOT SHOWN)