



INFORMATION MANUAL

Issue Certificate

RDE-2460 WINDER AND REEL SPOOL UNWIND STAND

Customer: OTIS SPECIALTY PAPERS INC.

Facility Location: Jay, ME

Description: RDE-2460 WINDER
REEL SPOOL UNWIND

Customer's P.O. No.: 53937

A & F Job No.: 94-1457 / 94-1458

(3) COPIES ISSUED TO: Mr. Paul Salisbury
Otis Specialty Papers Inc.
1 Mill Street
P.O. Box 10
Jay, ME 04239-1897
Tel: [207] 897-7233



INFORMATION MANUAL

Design Data

Product:	Writing Grades
Basis Weight:	30 - 85 Lb./3000 Ft. ²
Winder Speed:	4500 FPM
Winder Balance Speed:	5000 FPM
Max. Roll Diameter:	60"
Max. Web Width:	136"
Min. Web Width:	122"
Drum Face Width:	142"
Minimum Slit Width:	10.5"
Slitting Method:	"Uni-Just"
Core I.D.:	3" I.D. Fibre
No. of Slitters:	6
Tension Range:	1 - 5 PLI
Winder Drive:	Reliance Electric D.C. Drive System (2) 75 HP, 850 RPM (field weakened to 1380 RPM) Drum Motors (2) 7.5 HP, 1750 RPM Rider Roll Motors (2) 7.5 HP, 1750 RPM Spreader Roll Motors



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Slitter Section Drive:	(1) 20 HP, Reliance GV3000 PWM Vector Drive
Unwind Brake:	Montalvo Air Cooled #HP-2612
Unwind Maximum Dia.:	65"
Sidelay & Oscillation:	+/- 2"
Machine Hand:	Left



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General Equipment List

RDE-2460 WINDER

- ** 24-inch, rear drum and bearing assembly.
- ** 24-inch, front drum, bearing assembly and friction covering for drum.
- ** Frames, plate weldment with equipment enclosure doors.
- ** 11.75-inch rider roll and bearing assemblies.
- ** Operator set/controlled rider roll balance system.
- ** Shaftless core chuck(s) for 3" fibre cores.
- ** Hydraulic modulation of shaftless core function; raise, lower and core clamp.
- ** Roll (product log) ejector for 8" minimum roll with vacuum tail holder.
- ** Roll (product log) lowering cradle - frame pivot - frame mounted.
- ** +/- 2" skewable lead-in roll.
- ** Parker Hydraulic Power Unit.
- ** Drives; electric for drums, rider roll and spreader rolls.
- ** Benchboard control assembly and various field controls.
- ** Sole plates for winder and drum drive.
- ** "Uni-Just" slitter carriages with Tidland Class III knife holders.
- ** Dual after slitter spreader table with 7.125" diameter spreader rolls.



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General Equipment List

UNWIND STAND

- ** (1) pair of heavy duty main support frames.
- ** (1) pair of heavy duty reel spool saddles.
- ** (1) heavy duty spool clutch arrangement.
- ** (1) Montalvo Air Cooled Disc Brake #HP-2612
- ** +/- 2" sidelay.
- ** Oscillation.
- ** Sole plates for unwind and unwind drive motor.



A REXHAM COMPANY

P.O. Box 10
Jay, Maine 04239
(207) 897-7233

PV-3072-4

53937

ORDER NO. PAGE

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SHIP TO

OTIS SPECIALTY PAPERS, INC.
1 MILL STREET
JAY, ME 04239
TX: 897-7304
(207) 897-7233

VENDOR

A & F CORPORATION
WHEATSHAE LN & THOMPSON ST
PHILADELPHIA PA.
19137

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OTIS SPECIALTY PAPERS, INC.
PO BOX 10
1 MILL STREET
JAY, ME 04239
TX: 897-7207
(207) 897-7284

HONE 213-289-8300

EQUESTOR

PAUL SALISBURY

DELIVER TO

PURCHASE ORDER

ORDER DATE	VENDOR CODE	BUYER	TERMS	SHIP VIA
03/16/95	92528-1	CP	NET 25	UPS
O.B.	FREIGHT	TAXABLE	P.O. TYPE	ACCOUNT NUMBER
FACT	PPD-BILL	NO	EXP	300-0000-171999
				CONFIRM TO

EM	PART NUMBER/DESCRIPTION	REV.	INSP.	DELIVERY DATE	QUANTITY	UOM	UNIT PRICE	EXTENSION
1	MISC- 1-53937 PER A & F PROPOSAL 15768-REV 5 DATED 12/5/94: ARTICLES II, IV, V, VII, AND XIV ITEMS 2 & 3 THESE ITEMS ARE FOR A & F RCE-2460 WINDER, SPARE PARTS, DC DRIVE, UNWIND AND BRAKE, AND 8" MINIMUM ROLL DIAMETER OPTION, AND ROLL EJECTOR VACUUM TAIL HOLDER OPTION. - - - OTIS AR #17935 - - -			03/16/95	1.00	EA	755700.00000	755700.00

DO NOT CHARGE SALES OR USE TAX. PERMIT NO. 40078

TOTAL ORDER

755700.00

1. ABOVE ORDER MUST CONFORM TO CONDITIONS AND INSTRUCTIONS ON REVERSE SIDE.
2. MILL DESIGNATED ABOVE MUST BE SHOWN ON ALL INVOICES, PACKAGES, AND SHIPPING PAPERS.
3. OUR ORDER NUMBER MUST SHOW ON ALL PACKAGES, BILLS OF LADING, AND CORRESPONDENCE.

AGENT

[Signature]