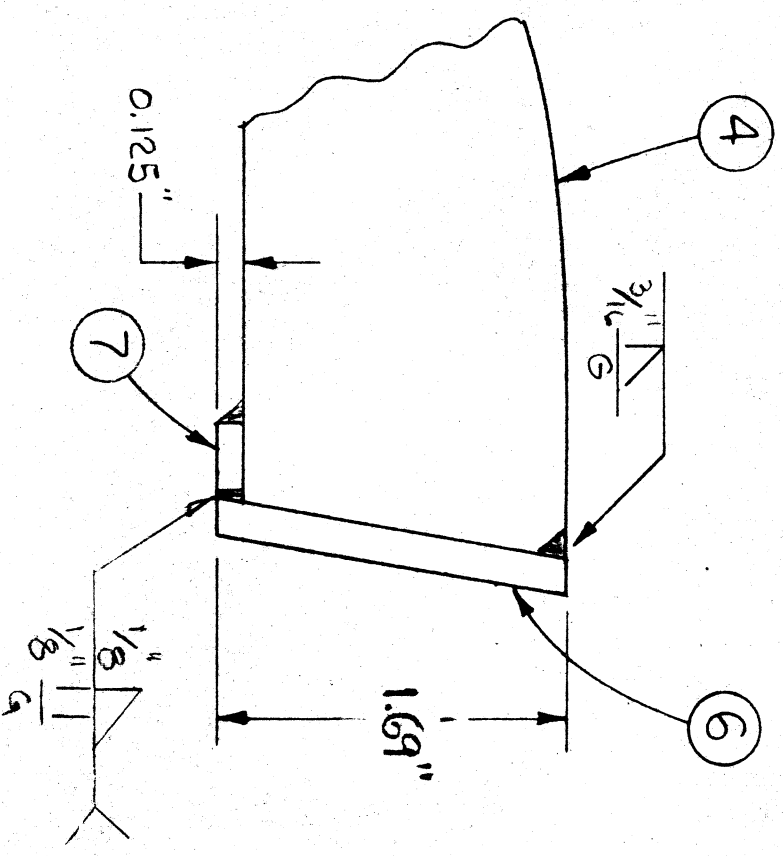
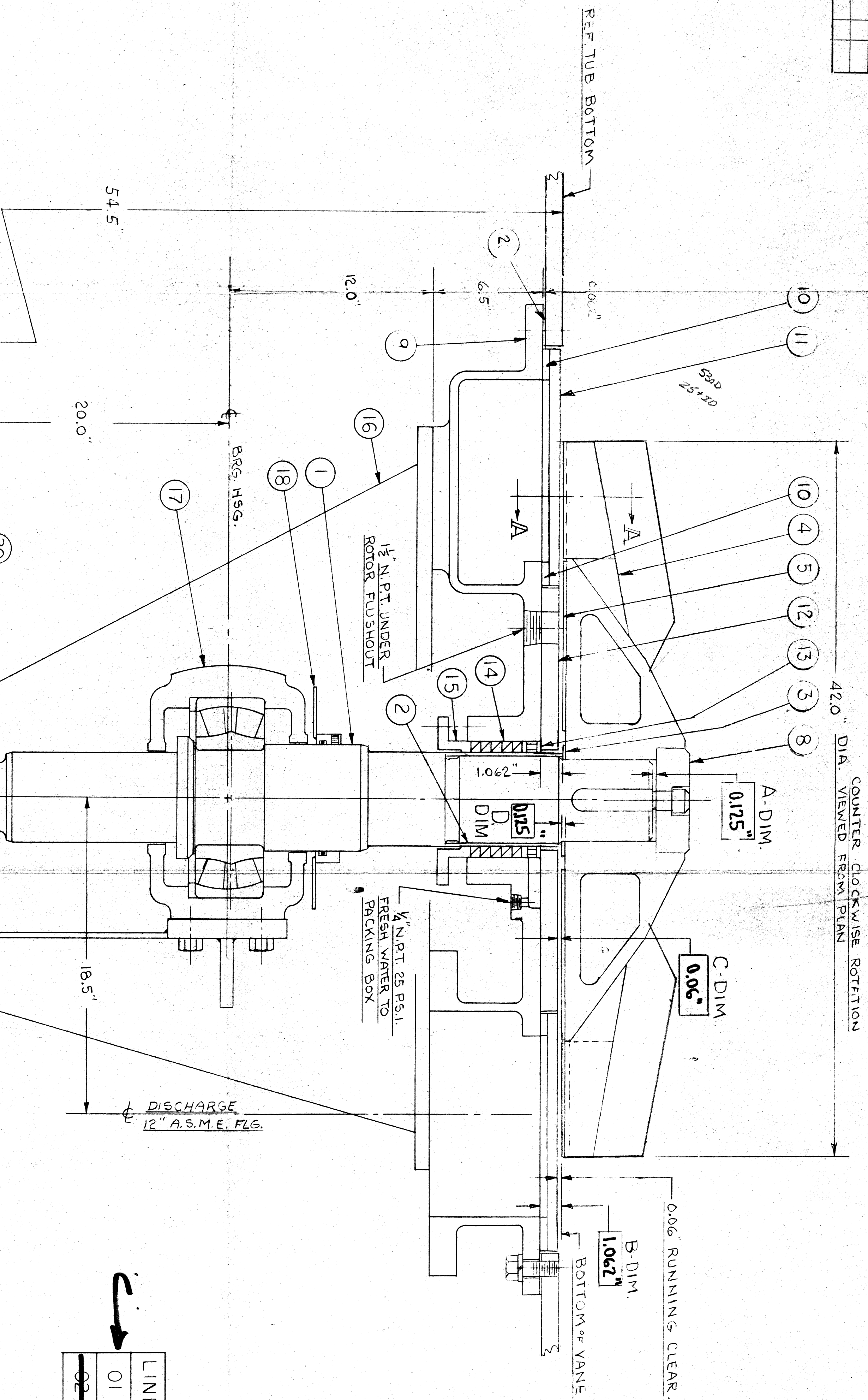


DATE NO.	REVISION	ZONE	BY	CRD.
103404	1	VANE H.T. NOS 181 & 2180446/4	14 C.B.	7/17

DIV.	DATE	USED ON
B.C.I.		28 D-181589
REC.		28 D-182846
DATE		
TAKEN		



LINE	A	B	C	D	REMARKS
01	0.125	1.062	0.06	0.125	W/0 DEFLECTOR STRIPS ON NOS 11 & 12
02	0.06	1.062	0.06	0.125	WITH DEFLECTOR STRIPS ON NOS 11 & 12

LEGEND

QTY	ITEM	DESCRIPTION
1	A-181346	GASKET
1	A-181346	KEEPER R
1	B-180578 1/4	LWR. FLINGER
1	SAF-22522 CA	CHP
1	B-180578 1/4	UPPER FLINGER
1	SAF-22328 C	CHP
1	D-181343	UPPER BRG. NON-EXP
1	B-181947	BRG. BRACKET
1	REF. BY COST	PACKING GLAND
1	B-18044 1/2	PACKING BOX BSHG.
1	B-18044 1/2	WEAR R
1	C-181344 1/2	U.R. R EXTENDED
1	C-181585	INNER & OUTER SPACEC. RING
1	D-181584	U.R. CHGR EXTENDED
1	A-17170	ROTOR CAP
1	D-181342	BACKUP STRIP
1	A-180446 1/2	VANE FACE PLATE
1	A-180515 1/2	BANGOR IRONS
1	D-181342 1/2	42\"/>

FINISH DIMENSIONS ± .002" THIS IS SPECIAL DIMENSION ± .010" THIS IS SPECIAL DIMENSION ± .005" UNFINISHED SURFACES ± .125"		STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED ± .002" THIS IS SPECIAL DIMENSION ± .010" THIS IS SPECIAL DIMENSION ± .005" UNFINISHED SURFACES ± .125"	
NO FINISH DIMENSIONS REQUIRED UNLESS OTHERWISE SPECIFIED TO MAINTAIN DIMENSIONAL STABILITY OR TO REMOVE SURFACE STRESS IMPROVEMENTS		NO FINISH DIMENSIONS REQUIRED UNLESS OTHERWISE SPECIFIED TO MAINTAIN DIMENSIONAL STABILITY OR TO REMOVE SURFACE STRESS IMPROVEMENTS	

THE BLACK CLAWSON COMPANY
MIDDLETOWN, OHIO

SER. NO. SHIP ORDER

CUSTOMER

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