



AUTO-TIE

Horizontal Open End Baler



Durability Meets Productivity.

Because You Have Better Things To Do Than Stop To Tie Up Bales



Whether you're processing recyclables for a living, or disposing of the waste your business produces, the right baler can make or break you. Some operations can work just fine with balers that require periodic manual labor...like stopping to tie up bales. But if your business is all about high production, and maximum bale weights with minimum fuss, you're ready for the Max-Pack Horizontal Open End Auto-Tie baler.

This is no occasional baler. It's designed to work day and night, producing consistent and dense bales with integrity – the kind you can move, stack, and transport efficiently and profitably.

The Auto-Tie can bale a variety of materials, and with 18 different models there's one to fit your situation. Of course, we can also build every Max-Pak model to your custom requirements, because we realize that standard doesn't always fit.

Heavy duty construction, unmatched reliability, the highest quality components, plus factory installation and training...the only thing better is a baler that ties automatically.

Consider it done.



New Hinged Side Rails and Redesigned C-Clamp Produce Bales With High Integrity and Easy Escapement



Factory Installation and Training are Available with Every Max-Pak

HOE Auto-Tie Features

- Automatic Wire Tie System
- Heavy Wall Tubular Steel Frame
- AR 400 Floor and Platen
- Hydraulic Regenerative Circuit and Air/Oil Cooler for High Performance at Lower Oil Temperatures
- Up to 223,839 psi packing force
- NEMA 12 Electrical Panel and Control System
- Conforms to OSHA and ANSI Z245.5 Standards
- Full Factory Delivery, Installation and Training
- One Year Warranty on Parts and Labor

MAX-PAK HOE AUTO-TIE BALER SPECIFICATIONS

MODEL	HOE 2830-308AR	HOE 2850-308AR	HOE 4260-308AR	HOE 4260-509AR	HOE 4260-759AR	HOE 4260-7510AR
BALE SIZE (Variable Length)	30" x 42" x 72"	30" x 42" x 72"	42" x 42" x 72"	42" x 42" x 72"	42" x 42" x 72"	42" x 42" x 72"
BALE WEIGHT (OCC)	Up to 1400 lbs.	Up to 1400 lbs.	Up to 1800 lbs.	Up to 2000 lbs.	Up To 2000 lbs.	Up To 2000 lbs.
CYCLE TIME (No Load)	16.6 Seconds	15.23 Seconds	17.41 Seconds	13.91 Seconds	8.53 Seconds	10.53 Seconds
MOTOR (STD)	30hp 208/230/460v 3 Phase	30hp 208/230/460v 3 Phase	30hp 208/230/460v 3 Phase	50hp 208/230/460v 3 Phase	75hp 230/460v 3 Phase	75hp 230/460v 3 Phase
PUMP	60 gpm	60 gpm	60 gpm	95 gpm	155 gpm	155 gpm
CYLINDER	8" Bore 5.5" Rod 50" Stroke	8" Bore 5.5" Rod 70" Stroke	8" Bore 5.5" Rod 80" Stroke	9" Bore 6" Rod 80" Stroke	9" Bore 6" Rod 80" Stroke	10" Bore 7" Rod 80" Stroke
SYSTEM PRESSURE	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi
RAM FORCE	143,256 lbs.	143,256 lbs.	143,257 lbs.	181,309 lbs.	181,309 lbs.	223,839 lbs.
PLATEN PRESSURE	117.6 psi	117.6 psi	85.22 psi	105.29 psi	105.29 psi	129.99 psi
OIL CAPACITY	190 Gallons	200 Gallons	200 Gallons	350 Gallons	500 Gallons	500 Gallons
APPROX. SHIPPING WT.	28,500 lbs.	29,500 lbs.	31,000 lbs.	32,500 lbs.	37,500 lbs.	38,000 lbs.

MODEL	HOE 4272-308AR	HOE 4272-509AR	HOE 4272-759AR	HOE 4272-7510AR	HOE 4860-308AR	HOE 4860-509AR
BALE SIZE (Variable Length)	42" x 42" x 72"	42" x 42" x 72"	42" x 42" x 72"	42" x 42" x 72"	48" x 42" x 72"	48" x 42" x 72"
BALE WEIGHT (OCC)	Up to 1800 lbs.	Up to 2000 lbs.	Up to 2000 lbs.	Up to 2100 lbs.	Up to 2000 lbs.	Up to 2000 lbs.
CYCLE TIME (No Load)	17.41 Seconds	16.0 Seconds	9.81 Seconds	12.11 Seconds	17.41 Seconds	13.91 Seconds
MOTOR (STD)	30hp 208/230/460v 3 Phase	50hp 208/230/460v 3 Phase	75hp 230/460v 3 Phase	75hp 230/460v 3 Phase	30hp 208/230/460v 3 Phase	50hp 208/230/460v 3 Phase
PUMP	60 gpm	95 gpm	155 gpm	155 gpm	60 gpm	95 gpm
CYLINDER	8" Bore 5.5" Rod 92" Stroke	9" Bore 6" Rod 92" Stroke	9" Bore 6" Rod 92" Stroke	10" Bore 7" Rod 92" Stroke	8" Bore 5.5" Rod 80" Stroke	9" Bore 6" Rod 80" Stroke
SYSTEM PRESSURE	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi
RAM FORCE	143,257 lbs.	181,309 lbs.	181,839 lbs.	223,839 lbs.	143,257 lbs.	181,309 lbs.
PLATEN PRESSURE	85.22 psi	105.29 psi	105.29 psi	133.16 psi	74.34 psi	94.09 psi
OIL CAPACITY	200 Gallons	350 Gallons	500 Gallons	500 Gallons	200 Gallons	350 Gallons
APPROX. SHIPPING WT.	34,000 lbs.	35,000 lbs.	36,500 lbs.	39,000 lbs.	35,000 lbs.	38,000 lbs.

MODEL	HOE 4860-759AR	HOE 4860-7510AR	HOE 4872-308AR	HOE 4872-509AR	HOE 4872-759AR	HOE 4872-7510AR
BALE SIZE (Variable Length)	48" x 42" x 72"	48" x 42" x 72"	48" x 42" x 72"	48" x 42" x 72"	48" x 42" x 72"	48" x 42" x 72"
BALE WEIGHT (OCC)	Up to 2000 lbs.	Up to 2200 lbs.	Up to 2100 lbs.	Up to 2100 lbs.	Up to 2100 lbs.	Up to 2300 lbs.
CYCLE TIME (No Load)	8.53 Seconds	10.53 Seconds	20.02 Seconds	16.0 Seconds	9.81 Seconds	12.11 Seconds
MOTOR (STD)	75hp 230/460v 3 Phase	75hp 230/460v 3 Phase	30hp 208/230/460v 3 Phase	50hp 208/230/460v 3 Phase	75hp 230/460v 3 Phase	75hp 230/460v 3 Phase
PUMP	155 gpm	155 gpm	60 gpm	95 gpm	155 gpm	155 gpm
CYLINDER	9" Bore 6" Rod 80" Stroke	10" Bore 7" Rod 80" Stroke	8" Bore 5.5" Rod 92" Stroke	9" Bore 6" Rod 92" Stroke	9" Bore 6" Rod 92" Stroke	10" Bore 7" Rod 92" Stroke
SYSTEM PRESSURE	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi	3000 psi
RAM FORCE	181,309 lbs.	223,839 lbs.	143,257 lbs.	181,309 lbs.	181,309 lbs.	223,839 lbs.
PLATEN PRESSURE	94.09 psi	116.16 psi	74.34 psi	94.09 psi	94.09 psi	116.16 psi
OIL CAPACITY	500 Gallons	500 Gallons	200 Gallons	350 Gallons	500 Gallons	500 Gallons
APPROX. SHIPPING WT.	39,000 lbs.	40,500 lbs.	36,000 lbs.	40,000 lbs.	41,000 lbs.	42,000 lbs.

Performance Rates, Bale Weights, and Bale Densities Are Subject to Moisture Content, Material Pre-Bale Densities, Feed Rates, and Other Variables in Baling.

The Max-Pak Difference

Since 1976, Max-Pak has been making quality balers and compactors for the waste industry. It was something we had to do. You see, we're also in the waste paper recycling business, and 30 years ago we couldn't find a baler that performed the way we needed. So we built our own.

Being in the waste business has its advantages when you're designing a baler. Not only do we understand the challenges and demands expected from a baler, we get to test and fine tune our ideas in a real working environment – our own.

For our other baler customers, it means they get the benefit of our front-line experience and our determination to only build the best. A Max-Pak baler is not good enough for our customers unless it's good enough for us.

At Max-Pak we take a personal interest in every machine we sell, and every customer we serve. It comes from our small town heritage. It's who we are. So it also makes sense that we deliver and install every baler ourselves, and then train your operators before we leave. We want you to be a friend and a Max-Pak customer for a long time. That's part of our small town, small company mentality.

But make no mistake. Max-Pak is no lightweight when it comes to balers. You'll find our equipment in some of the most demanding industries, with some of the most particular companies.

Our customers have come to know and trust Max-Pak for productivity, reliability, and integrity. So it's no surprise that over 90% of all Max-Pak balers ever built are still on the job. And we plan to keep it that way.

Max-Pak Offers A Full Line of Baling and Recycling Equipment

Call Us For More Information, or to Locate Your Nearest Dealer.



Full Eject Balers



Horizontal Closed End Balers



Vertical Balers



Two-Ram Balers



Foam Balers



Compactors



Conveyors



Waste Processing Equipment, Inc.

260 Dilbeck Road / P.O. Box 1047 • Rainsville, AL 35986

Toll Free: 800-225-6458

Fax: 256-638-8979 • Web Site: www.maxpakbalers.com • Email Sales: sales@maxpakbalers.com • Email Service: service@maxpakbalers.com