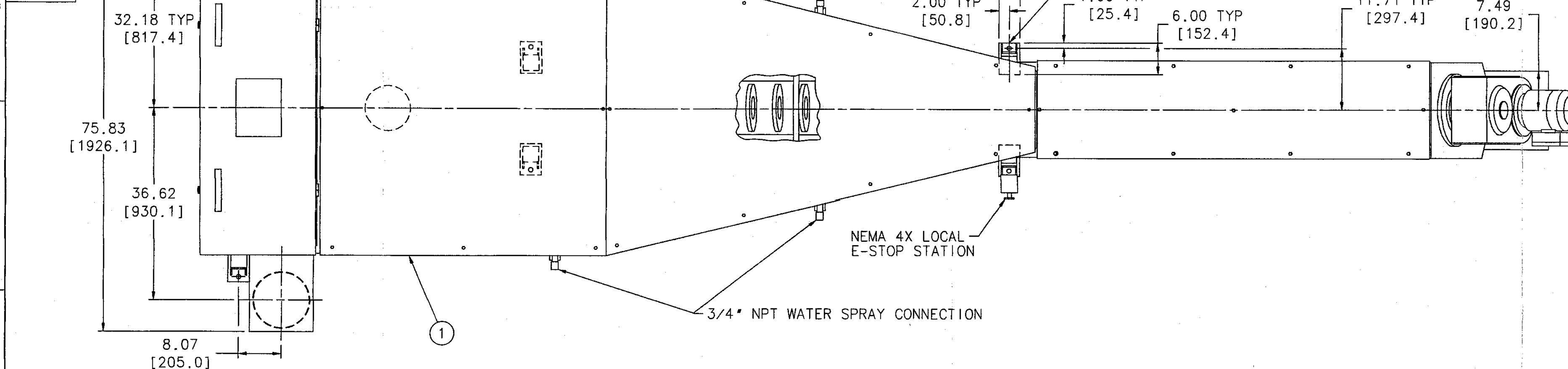


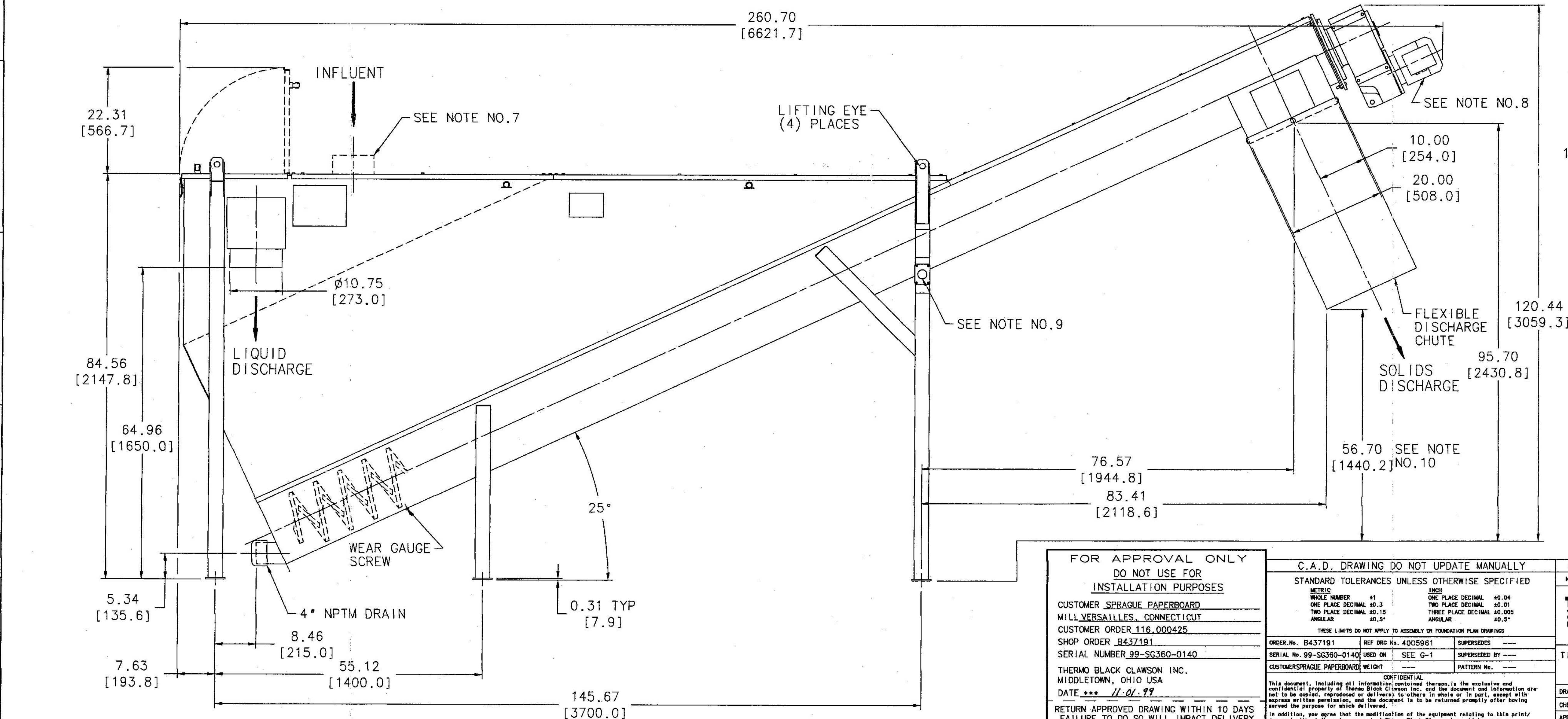
B4371910
USED ON
*
*
*

ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION
1	*	1	*	MODEL SG360 SANSGRIT WITH S.E.W. EURODRIVE
2	*	1	*	ASSEMBLY- PAINT & NAMEPLATE LOCATIONS



NOTES:

- ALL 304L S.S. CONSTRUCTION EXCEPT FOR REDUCER, MOTOR, SPIRAL, REDUCER MOUNTING BRACKET, WEAR BARS, HANDLES, ELECTRICAL FIXTURES, DISCHARGE CHUTE, AND SEALS.
- GEARMOTOR: 1.5 HP [1.1 KW], 1200 RPM, 230/460V, 3 PH, 60 HZ, TEFC.
- SPIRAL SPEED: 4.9 RPM
- RECOMMENDED CLEARANCE TO BE 24.00 [609.6] AROUND UNIT AND 36.00 [914.4] ABOVE UNIT. SPIRAL REMOVAL LENGTH: 157.52 [4001.0].
- ALL EXTERNAL PIPING TO BE SUPPORTED INDEPENDENTLY OF SANSGRIT UNIT.
- DRY WEIGHT 3,625 lbs. [1645 kg]
MAX. OPERATING WEIGHT 14,550 lbs. [6600 kg]



- INFLUENT PIPE SHOWN IN RECOMMENDED LOCATION. CUSTOMER TO LOCATE AS REQUIRED FOR INSTALLATION.
- MOTOR: 2X 1/2" NPT CONDUIT CONNECTION.
- E-STOP: 1/2" NPT CONDUIT CONNECTION.
- GROUND CLEARANCE FOR DISCHARGE RECEPTACLE. DO NOT REMOVE FLEXIBLE DISCHARGE CHUTE/GUARD.

FOR APPROVAL ONLY
DO NOT USE FOR
INSTALLATION PURPOSES

CUSTOMER SPRAGUE PAPERBOARD
MILL VERSAILLES, CONNECTICUT
CUSTOMER ORDER 116,000425
SHOP ORDER B437191
SERIAL NUMBER 99-SG360-0140
THERMO BLACK CLAWSON INC.
MIDDLETOWN, OHIO USA
DATE *** 11-01-99

RETURN APPROVED DRAWING WITHIN 10 DAYS
FAILURE TO DO SO WILL IMPACT DELIVERY

APPROVED BY _____
DATE _____

C.A.D. DRAWING DO NOT UPDATE MANUALLY
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED

METRIC	INCH
WHOLE NUMBER	ONE PLACE DECIMAL
ONE PLACE DECIMAL	TWO PLACE DECIMAL
TWO PLACE DECIMAL	THREE PLACE DECIMAL
ANGULAR	ANGULAR

THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS

ORDER No. B437191	REF DRG No. 4005961	SUPERSEDES
SERIAL No. 99-SG360-0140	USED ON	SEE G-1
CUSTOMER SPRAGUE PAPERBOARD	WEIGHT	PATTERN No.

CONFIDENTIAL
This document, including all information contained therein, is the exclusive and confidential property of Thermo Black Clawson Inc. and the document and information are not to be copied, reproduced or delivered to others in whole or in part, except with express written permission, and the document is to be returned promptly after having served the purpose for which delivered.
In addition, you agree that the modification of the equipment relating to this print/document without the prior consent of Thermo Black Clawson Inc. which causes or contributes to a defect on such equipment shall relieve Thermo Black Clawson Inc. of its warranty obligations and to the extent that such unauthorized modification contributes directly or indirectly, to an injury to any person or damages property, you hereby agree to indemnify and hold Thermo Black Clawson Inc. harmless from any liability or claim resulting therefrom.

No.	REVISION	ZONE	DATE	BY	CHKD	SHT. No.
-----	----------	------	------	----	------	----------

THERMO BLACK CLAWSON INC.
A Thermo Fibertek company
RECYCLED FIBER • CHEMICAL PULPING • STOCK PREPARATION
Middletown, Ohio USA

TITLE ASSEMBLY, MODEL SG360 SANSGRIT
UNIT- WITH S.E.W. EURODRIVE

DRAWN	NF COWAN	DATE	10-29-99	THIRD ANGLE PROJECTION	SCALE
CHECKED	*	DATE	*		1:12
APPROVED	*	DATE	*		

521 DRG. No. B4371910 REV 0 OF 1 SHEET