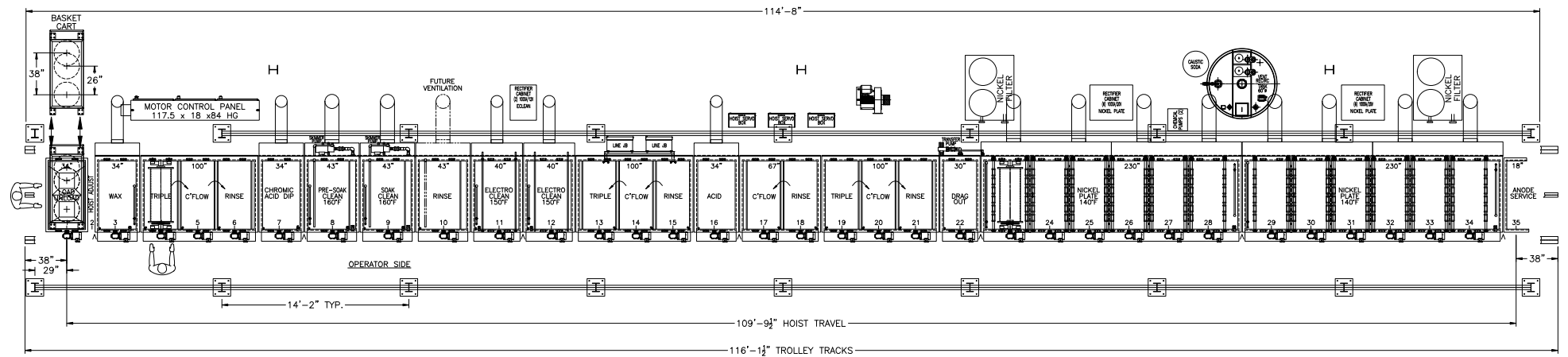
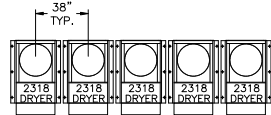


DO NOT SCALE DRAWING

REVISIONS						
REV.	DESCRIPTION	DRWN.	DATE	CHG'D	DATE	EDN.
A	ADDED RINSE AFTER 'SOAK' CLEAN UPDATED NICKEL RECTIFIER ENCLOSURES ADDED ANODE SERVICE	WT	3/22/16			
B	UPDATED STA. 10 RINSE DOT TO 43" (4) HOUR HEAT UP TIME WAS (6) HR ADDED SKIM, TRANSFER & CHEM PUMPS ADDED VENTILATION RECIRCULATION TANK	WT	3/28/16			
C	UPDATED CYCLE SEQUENCE, UPDATE NI RECT. TO 20%, UPDATE PROD., ADD BBL CAPACITY AT 30%.	CGL	3/31/16			
D	CHG. BBL QTY. WAS 18, ADD ONE DRYER.	CGL	4/1/16			
E	CHG. NICKEL TANK I.D. 230" WAS 224" FOR ANODE SERVICE CLEARANCES, UPDATE ANODE SERVICE AREA.	CGL	4/1/16			
F	UPDATE DRYER AND LOAD CART, UPDATE NOTE #1	CGL	5/26/16			
G	UPDATE ACC EQUIPMENT LOCATIONS	CGL	7/5/16			



SEQUENCE: 1, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18 (23 - 34), 22, 21, 20, 19, 7, 6, 5, 4, 3, 1
STA. #2 IS THE HOIST ADJUST POSITION FOR ELEVATED LOAD STAND.

- NOTE:
- VOLTAGE IS 480Y/277 VAC/3Ø/60HZ.
 - HOIST CAPACITY: 1,500# BARREL, WORK & LIFT ARM. (3) HOIST SYSTEM.
 - TANK HEAT: STEAM @10PSI AT THE TANK; (4) HOUR HEAT UP TIME, 65°F AMBIENT.
 - BARREL SIZE: 18" x 48" HEX STYLE. (21) UNITS PROVIDED, APPROX. 2.3 CUBIC FT CAPACITY AT 30% FILL.
 - PRODUCTION APPROXIMATELY:
(9) BARRELS/HOUR WITH 73 MINUTE PLATE TIME.
(6) BARRELS/HOUR WITH 100 MINUTE PLATE TIME.

