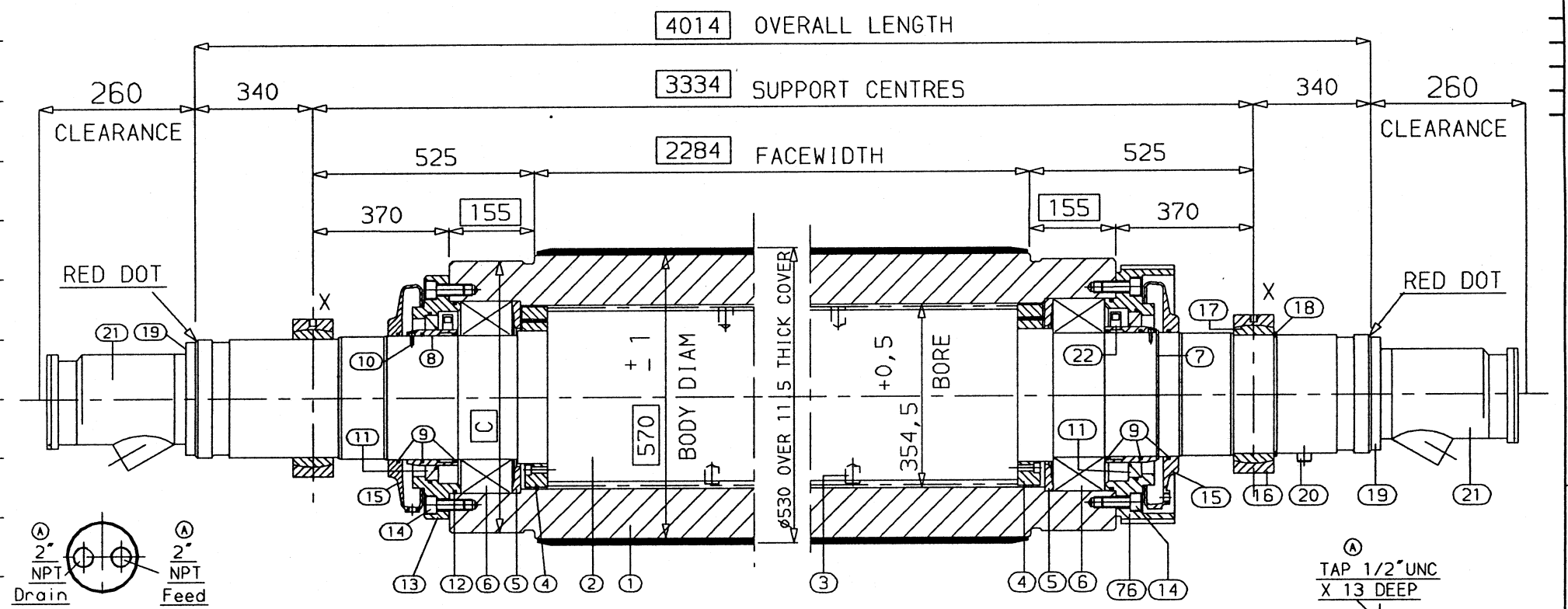


C 409A

REF.	MATERIAL	No. OF
		4



1	C94406	OUTER SHELL	8	C73253	WIPER RING	15	C73257	DRIP RING
2	A73250 turning A94417A drilling	CENTRE SHAFT	9		'O'RING 4mm DIA CORD	16	C76060	OUTER SPHERICAL
3	C73267	NYLON BUSH	10		CAP SCREW M6x12	17	C73256	INNER SPHERICAL
4	C76063	SEAL HOUSING ASS'Y	11		Oil seal GARLOCK REF: 64x3984 9 1/2" x 11 1/2" x 13/16"	18		EXT'L CIRCLIP ø210x5
5	C73254	SEAL RUBBING RING	12		'O'RING 5mm DIA CORD	19	C72746	REGULATOR FLANGE
6		spherical roller bearing No. 23144 CC/C08	13	C73252	END FLANGE	20	A	CAP SCREW 5/8"UNC x 1"
7		EXT'L CIRCLIP ø220x5	14		CAP SCREW M20x50	21		DIFFERENTIAL REGULATOR
76							C78575	109T END FLANGE
							C73268	OIL SCOOP
REF	DRG NO	DESCRIPTION	REF	DRG NO	DESCRIPTION	REF	DRG NO	DESCRIPTION

MACHINING SYMBOLS UNLESS OTHERWISE STATED

ROUGH ∇ ($<10\mu m$)

MEDIUM $\nabla\nabla$ ($<2,5\mu m$)

FINE $\nabla\nabla\nabla$ ($<0,63\mu m$)

ALL BURRS AND SHARP EDGES TO BE REMOVED UNLESS OTHERWISE STATED

Tolerances for dimensions to machined surfaces not otherwise tolerated.

Nominal Size mm	over 6 up to 30	over 30 up to 120	over 120 up to 315	over 315 up to 1000	over 1000 up to 2000	over 2000 up to 4000	over 4000 up to 8000	over 8000 up to 12000	over 12000 up to 16000
	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	$\pm 0,8$	$\pm 1,2$	± 2	± 3	± 4	± 5

C			
B			
A	INTERFACES WERE BSP AND METRIC	08.10.97	CJM
	REVISION	DATE	SIG.

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VOITH SULZER
PAPER TECHNOLOGY

SECTIONAL ARRANGEMENT OF
ECONIP ROLL TYPE: 23144HM

DRAWN	CJM	JOB NUMBER	11611130012	ITEM No	000
CH'KD	CJM	SCALE	PROJECTION	C.94409A	
DATE	07.10.97				