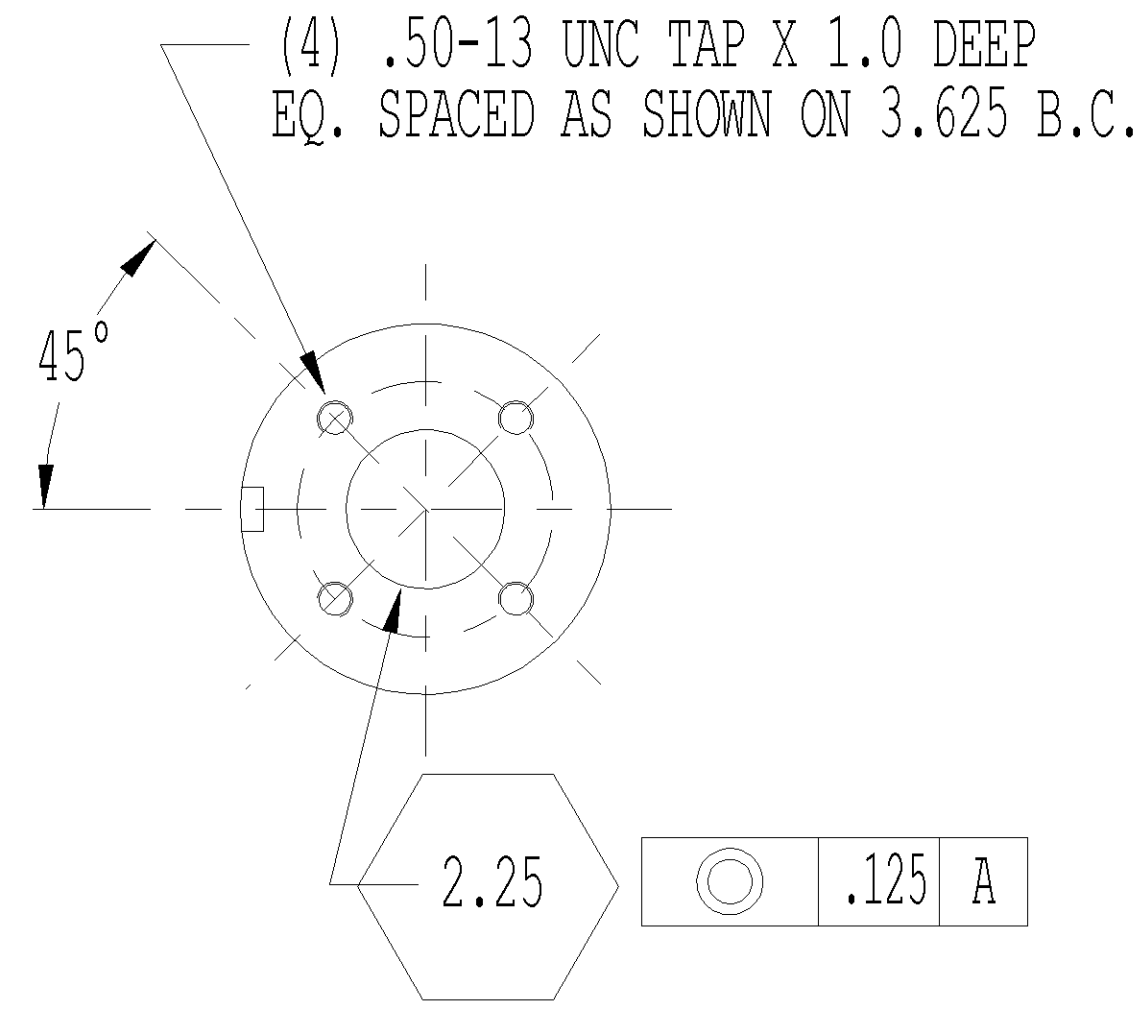
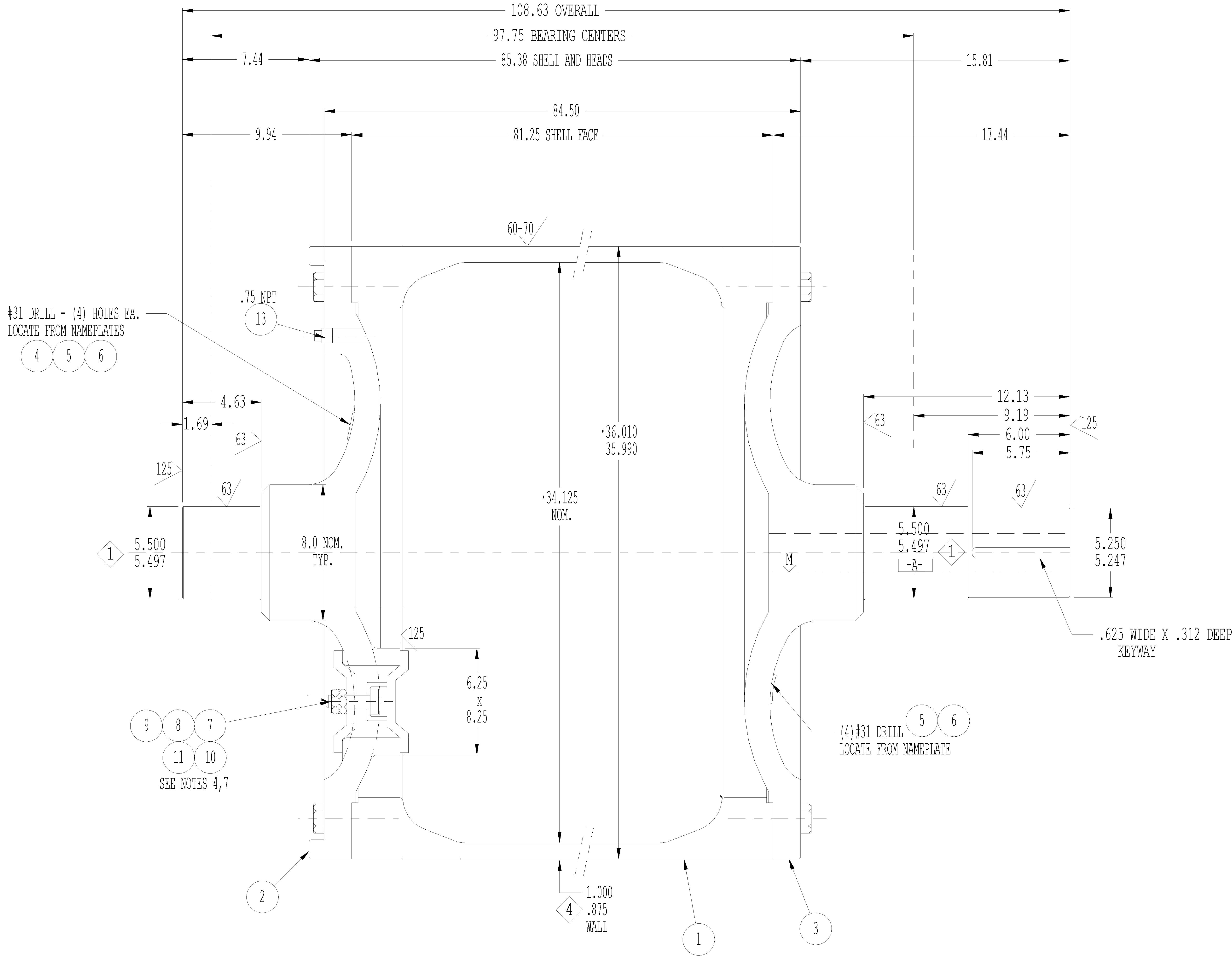


2		1		
Job #	Date	Symbol	Next Assembly	Group
40312-D1-RD	9/24/97		DECORATIVE SPEC.	
78285-D3-RD			REXAM - DSI; WEST SPRINGFIELD, MA	



4 NOTES:

- 1- STATIC BALANCE TO WITHIN 4 LBS. AT O.D.
- 2- MAWP OF 150 PSIG STEAM PRESSURE. TEST TO 300 PSIG HYDROSTATIC.
- 3- MINIMUM DESIGN METAL TEMP. 32 F. AT 0 P.S.I.
- 4- HANDHOLE COVER BOLTS MUST BE RETIGHTENED AFTER HEAT HAS BEEN APPLIED TO DRYER.
- 5- MAXIMUM OPERATING TEMP. 450° F.
- 6- SEE STD. DWG. 663-4 FOR STANDARD DRYER NOTES.
- 7- #28 DRILL ON OPEN END OF BOLT SLOT TO CLEAR BOLT BY .13.

SEE DWG. 4-38531 FOR ROPE GROOVE DESIGN

SEE DWG. 1-18296 FOR HEAD PATTERN DIMENSIONS

9/22/97	B.W.		UPDATED DWG. TO CURRENT STANDARDS EXCEL, MAT. LIST	ALL	RECORD	4
94-06-30	BB		MADE REV 1 MATCH PICTURE	ALL	25792	3
94-05-09	BB		JOB # WAS 40312-D9-A	F-2	25683	2
94-05-02	BB		5.500 WAS 5.437	D-5,D-7	REC.	1
DATE:	NAME:	CHKD:	REVISION:	ZONB:	CHANGES:	KEY:

P / Pattern shop allowance for machining			W / Weld shop allowance for machining			M / Machine if necessary			All dimensions in inches unless otherwise noted		
DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED			FUNCTIONAL TOLERANCES UNLESS OTHERWISE NOTED			FINISH:			DEBURR AND/OR BREAK ALL SHARP CORNERS OR EDGES - .03 RAD. MAX.		
2 PLACE DECIMAL			0"-24" ± .010"			± .08"			± .06"		
OVER 24"			± .010"			± .12"			± .06"		
3 PLACE DECIMAL			0"-24" ± .005"			± .005"			± .005"		
OVER 24"			± .005"			± .005"			± .005"		
ANGULAR			± .5 DEG			± 1 DEG			± 1 DEG		
± .5 DEG			± 1 DEG			± 1 DEG			± .5 DEG		
UNLESS OTHERWISE SPECIFIED			UNLESS OTHERWISE SPECIFIED			UNLESS OTHERWISE SPECIFIED			UNLESS OTHERWISE SPECIFIED		
PROTECTION:			DRAWN BY: B. BURNS			DATE: 94-04-18			SHEET: 1(1)		
SCALE: 1 : 5			CHD. BY: B. BURNS			94-04-18			REV		
MSD			CND. BY: K. H.			94-04-25			REV		
MSD			APPD. BY: K. H.			94-05-01			REV		
VALMET Inc.			HUDSON FALLS DIVISION			GROUP OR CODE ACCEPTANCE: 36-24			SHEET: 1(1)		
PROJECT:			REFERENCE: 773-1STD			PRODUCT: DRYER			DRAWING ID: SIDE		
SUPERSEDES:			HUD 1 022701. 04			REV			REV		