



LAMCOR CORPORATION

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Mechanical Rebuild Report

Customer Information

Customer: Canam

Location: n-a

Customer Contact: Jake Daniels

Address: 44 Old Princeton Rd

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Telephone: (978) 343-4400

Distribution

Send Report to:

Copies to: Customer

Equipment Information

Beloit 24" Double-Disk Refiner

Beloit Shop Number D-2924

Lamcor Shop Number M-1563

Lamcor

Report Prepared by: AMK

Issue Date: June 5, 2018

Scope of rebuild:

The following is description of the work that was done on this refiner:

1. Disassembled refiner
2. Installed new rotating assembly with shaft, sleeve, bearings and seals (Can-Am supplied item)
3. Install new 24" rotating head (Can-Am supplied item)
4. Installed new packing
5. Install Stainless liner on #1 and #4 surface (all surfaces now lined)
6. Installed new Helicoils for plates
7. Repaired the eroded areas in the refining cavity
8. Machined the door surface on base and door
9. Replaced Gauge Panel
10. Replaced the thrust washers and bushings on the door hinges
11. Rebuilt adjusting mechanism with new worm shaft bearings and seals. New sliding head seals. New clutch parts and handwheel.
12. Rebuilt gearmotor.
13. Reassembled and trammed.
14. Supplied new bolts.
15. Primed and painted

