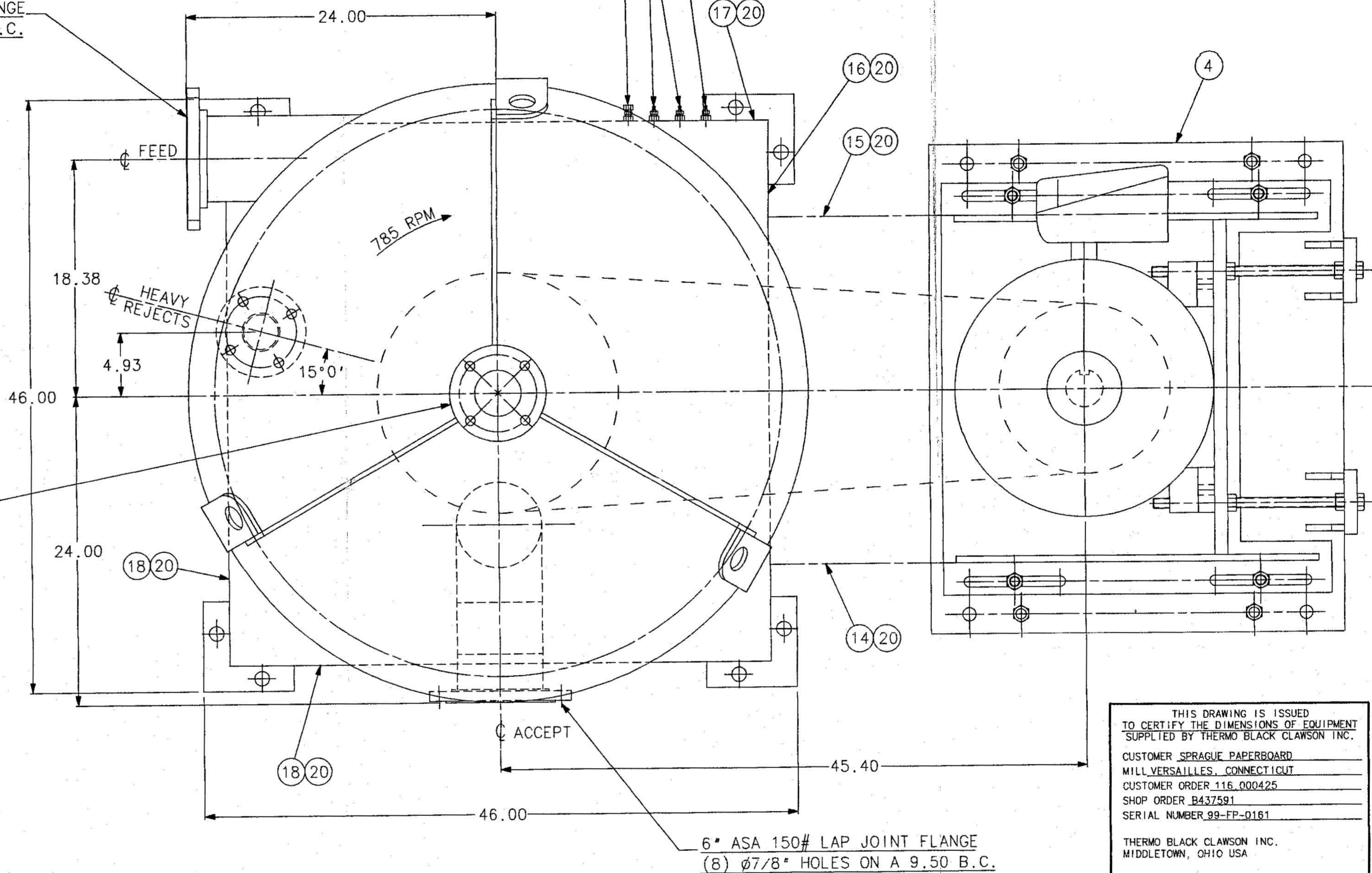


1/4" NPT - SEAL WATER SUPPLY
 SET AT 5 PSI ABOVE INLET
 PRESSURE - FLOW = 10 GPM
 (CLARIFIED WHITE WATER WITH SOLID CONTAMINATION
 NOT TO EXCEED 8 POUNDS PER 1000 GALLONS OF WATER
 EQUALLY DISPERSED. SOLID PARTICLES NOT TO EXCEED
 .012 INCHES.)

1/8" GREASE FITTING
 GREASE (RELIEF)

6" ASA 150# LAP JOINT FLANGE
 (8) Ø7/8" HOLES ON A 9.50 B.C.

3" ASA 150# SLIP-ON FLANGE
 (4) Ø3/4" HOLES ON A 6.00 B.C.
 STRADDLING CENTERLINE



NOTES :

- ① THIS UNIT TO BE HYDROSTATICALLY TESTED TO TO ENGINEERING SPECIFICATION #1507771.
- ② ALL PIPE POSITIONS ARE FIXED AS SHOWN.
- ③ ALL CONNECTING PIPE FLANGES MUST BE FIELD FITTED IN PLACE BY CUSTOMER.
- ④ DRY WEIGHT: 4200 lbs
 OPERATING WEIGHT: 7000 lbs
 NORMAL MAINTENANCE LIFTING LOAD REQUIREMENTS: 1500 lbs MAX.
- ⑤ GROUNDING PLATES FOR MOTORS TO BE PROVIDED, LOCATED, AND MOUNTED BY CUSTOMER IN COMPLIANCE WITH STATE AND LOCAL CODES.
- ⑥ MAX. HP = 75
- ⑦ DYNAMIC LOAD OF 2200 lbs/PIER
- ⑧ 8 - 10 PSI PRESSURE DROP
- ⑨ 35 PSI MIN. INLET PRESSURE
 75 PSI MAX. INLET PRESSURE

LOADS	WK ² (#FT ²)
ROTOR, DRIVE, HUB	125.0
SHEAVES & BELTS	35.0
TOTAL	160

THIS DRAWING IS ISSUED
 TO CERTIFY THE DIMENSIONS OF EQUIPMENT
 SUPPLIED BY THERMO BLACK CLAWSON INC.
 CUSTOMER SPRAGUE PAPERBOARD
 MILL VERSAILLES, CONNECTICUT
 CUSTOMER ORDER 116.000425
 SHOP ORDER B437591
 SERIAL NUMBER 99-FP-0161
 THERMO BLACK CLAWSON INC.
 MIDDLETOWN, OHIO USA
 DATE OF CERTIFICATION 11/19/99

PLAN VIEW

C.A.D. DRAWING DO NOT UPDATE MANUALLY			SEE SHEET #1	
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED			No.	REVISION
METRIC WHOLE NUMBER ±1 ONE PLACE DECIMAL ±0.3 TWO PLACE DECIMAL ±0.15 ANGULAR ±0.5°			INCH ONE PLACE DECIMAL ±0.04 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 ANGULAR ±0.5°	
THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS				
ORDER No. B437591	REF DRG No. 4003746	SUPERSEDES ---		
SERIAL No. 99-FP-0161	USED ON SEE G-1	SUPERSEDED BY ---		
CUSTOMER SPRAGUE	WEIGHT ---	PATTERN No. ---		
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TITLE ASSEMBLY, FOR MODEL 75-25 FLOAT PURGER			DRAWN S.D.BROWN DATE 10-27-99 THIRD ANGLE PROJECTION SCALE 3/16 CHECKED J.C. O'Connell DATE 11-4-99 APPROVED J. Vogel DATE 11/4/99	
750 DRG. No. B4375910-2			REV 1	SHEET 2 OF 3