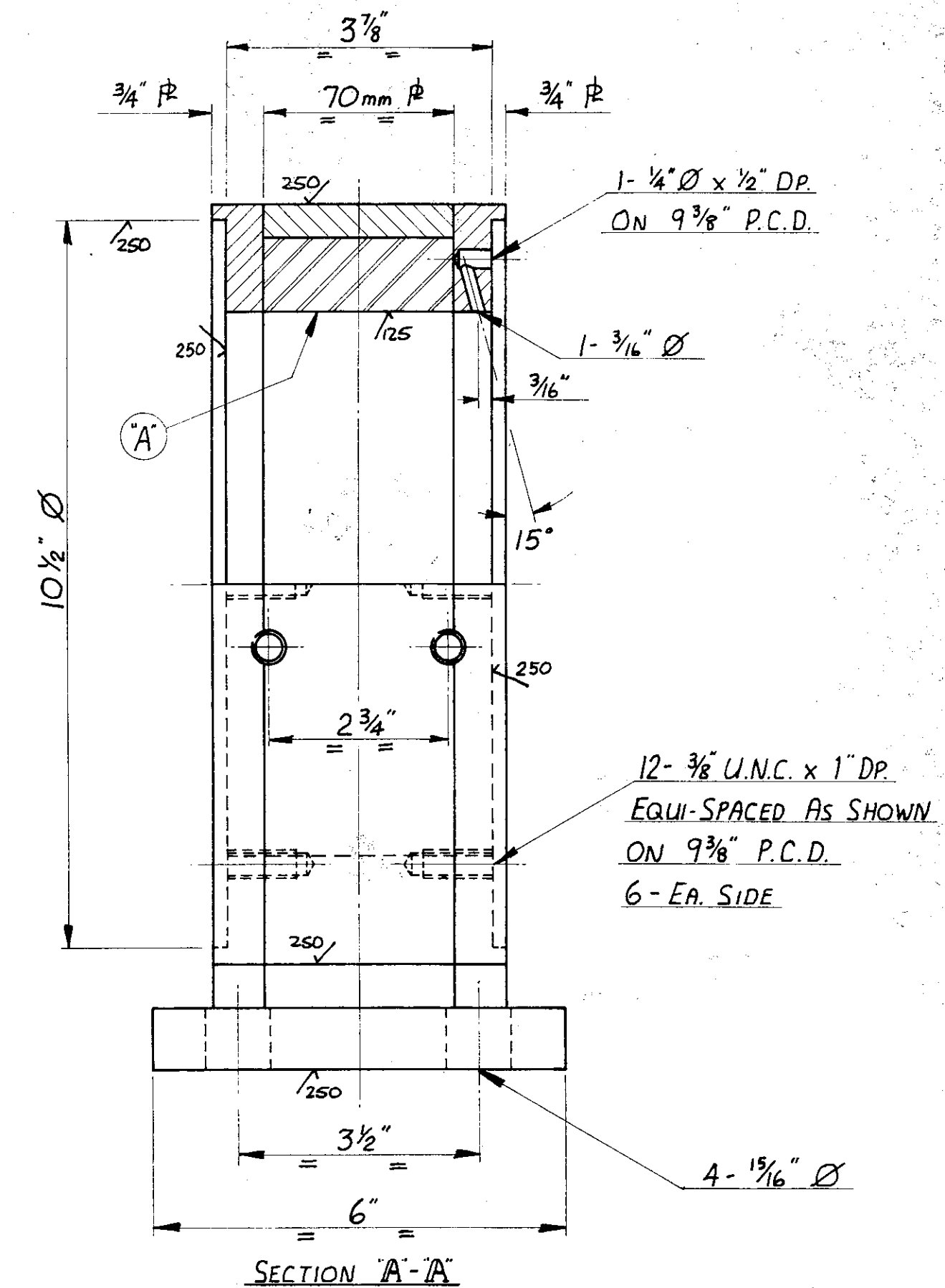
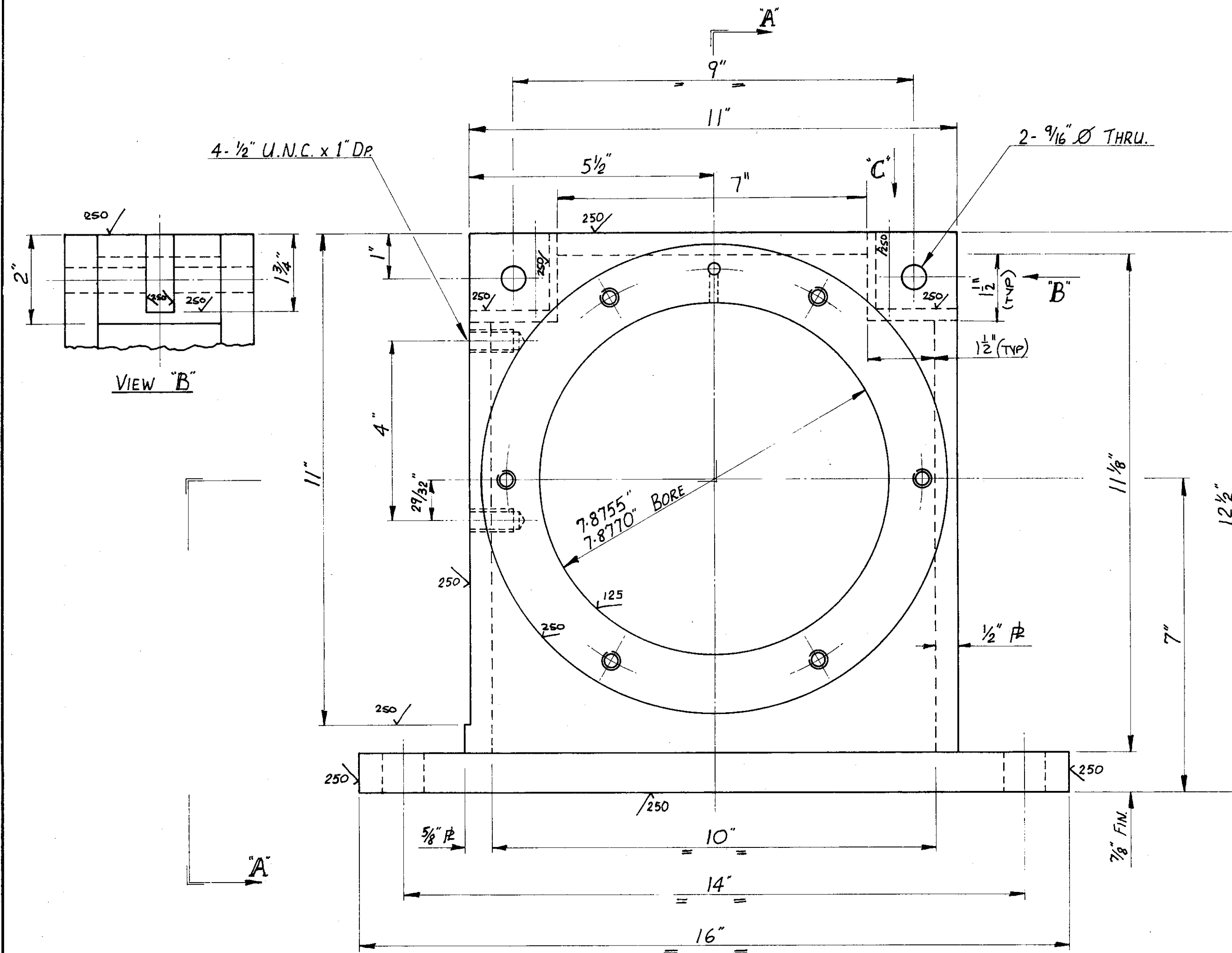


First Angle Projection

Do Not Scale



NOTES:-

FABRICATED CONSTRUCTION

MAT'L: ST. ST. 321 EXCEPT PART "A" WHICH IS M.S. EN3

LPT# 44M0445-1

ITEM 1 AS DRAWN FRONT
ITEM 2 OPP. HAND BACK
(HANDLED BY POS'N. OF DRILLING
FOR LUBRICATION ONLY.)

250	6.3	ROUGH MACHINE
125	3.2	FINE MACHINE
63	1.6	SMOOTH MACHINE
32	0.8	LINNISH
16	0.4	POLISH
8	0.2	
4	0.1	
2	0.05	

MACHINING SHOWN THUS ✓
SURFACE FINISH TO C.L.A.
INDEX No. BSS 1134

GENERAL MACHINING TOLERANCES:

UP TO 200 mm ± 0.13 mm
8 ins ± 0.005 ins

OVER 200 mm ± 0.25 mm
8 ins ± 0.01 ins

5					
4					
3					
2					
ISSUE	REVISION			INITIAL	DATE
Title	SIZE PRESS ROLL BRG. HOUSING			Matl.	
Scale	Issue	Drawn	Date	Checked	Order Title
1:2	1	G.W.R.	28-11-77	1st	LINCOLN P.M. No. 4
Drg. No.	Holder Consultants Ltd.				
2200-9-2					

