



**WELD NOTE:**  
UNLESS OTHERWISE NOTED, ALL WELDING TO BE CONFORMANT WITH ALL APPLICABLE STANDARDS AND ALL WELDS, INCLUDING TACK AND INTERMITTENT WELDS, SHALL BE FREE OF VISIBLE IMPERFECTIONS.

**FOR WELD SCHEMATIC:**  
• PARTS & APPLICATION DATA SHALL BE INCORPORATED BY DRAWING ENGINEERING

**NOT WELD SCHEMATIC:**  
• PARTS & APPLICATION DATA SHALL BE INCORPORATED BY DRAWING ENGINEERING

**WELDING:**  
• WELDS SHALL BE MADE IN ACCORDANCE WITH THE WELDING PROCEDURE SPECIFICATION (WPS) AND QUALIFICATION DATA (QW) FOR THE WELDING PROCESS AND MATERIALS TO BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS BEING DISCLOSED.

**NOTE: TOLERANCES UNLESS OTHERWISE SPECIFIED ARE TO BE NON-DIMENSIONAL**

FOR DECIMAL DIMENSIONS: X.XXX ± 0.005"  
FOR FRACTIONAL DIMENSIONS: X ± 1/16"  
FOR HOLE LOCATIONS: ± 1/32"  
FOR HOLE DIMENSIONS: ± 0.005"

**HARD ANGLE PROJECTION**

NO.	Δ	FIRST ISSUE	REVISION	REF/ECON	BY	DATE	CHK.	APP.
					CK	08MAY2023		

**SHRED-TECH**

ST-400E  
GENERAL ARRANGEMENT

DSBANK: BPC  
MATERIAL: 304  
WEIGHT: 17.18  
PLOT SCALE: 1:1.18

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