

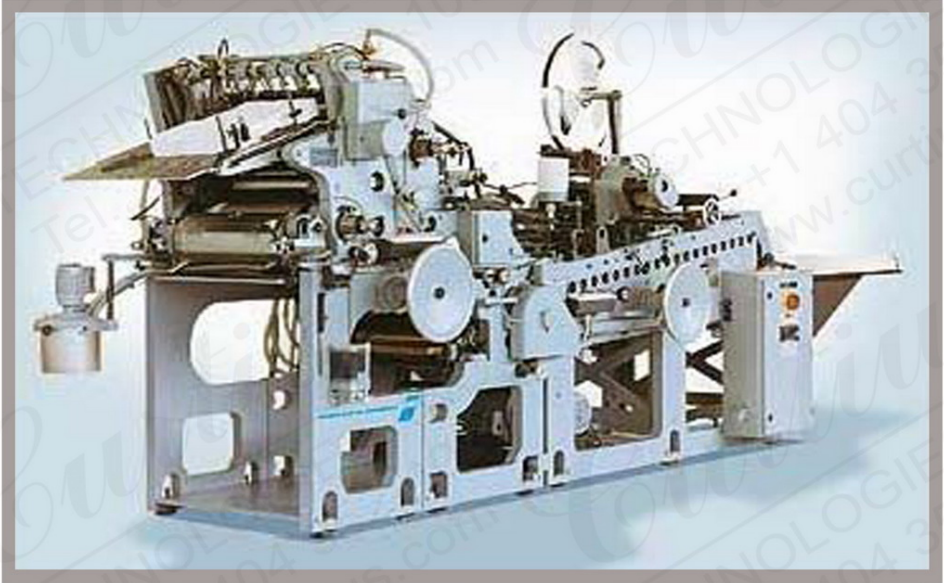
**WINKLER+
DÜNNEBIER** **WD**

B 2 S



Rotary Pocket Machine





Products

- * Pockets with center or side seam gumming
- * Pressure-sensitive gumming with protection strip for the seal flap
- * Optionally 1 flexo outside and 1 flexo inside print unit
- * Optionally large size pockets (x-ray pockets) by 1:2 operation

Performance and operation

- * Up to 250 pockets/minute
- * Wide size range
- * Simple, easy-to-adjust machine with manual adjustment
- * Easy access to all sections
- * Low space required

Variations

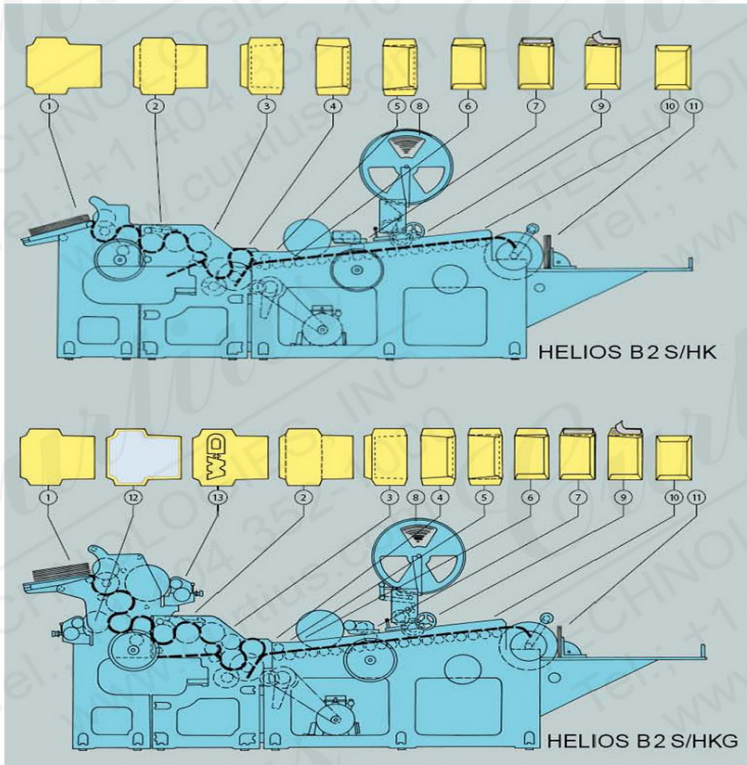
- * B2 S/HK Standard machine for the manufacture of pockets with pressure-sensitive gumming with protection strip
- * B2 S/HKG - Standard machine additional with 1 flexo outside and 1 flexo inside print unit





Rotary Pocket Machine

HELIOS B 2 S



- 1 Feed
- 2 Cross scoring section for side flaps
- 3 1. side flap folding station
- 4 2. side flap folding station
- 5 Longitudinal scoring section for bottom and seal flaps
- 6 Bottom flap folding section
- 7 Seal flap gumming section (Pressure-sensitive gumming)
- 8 Unwind for silicon paper
- 9 Section for application of an adhesive strip
- 10 Seal flap folding section
- 11 Delivery
- 12 Flexo inside printing unit
- 13 Flexo outside printing unit





Standard machine of the series is the W+D B2 S/HK.
The W+D B2S/HKG is additionally equipped with two flexo printing units (Inside and outside printing)

Maximum output per minute

- * Pockets
250 pieces

Paper

- * Basis weight
60 up to 130 g/m² (16 - 35 substance)

Blank dimensions

- * Length
max. 765 mm (30 1/8")
- * Width
max. 535 mm (21 1/16")

Width of silicone paper reel

- max. 50 mm (1 1/32")
min. 20 mm (25/32")

Cut-off length of the protective strips

- * Feed on 1:1 operation
max. 260 mm (10 1/4")
min. 90 mm (3 17/32)
- * Feed on 1:2 operation
max. 370 mm (14 9/16")
min. 260 mm (10 1/4")

Printing on W+D B2 S/HKG

- * Printing width
max. 465 mm (18 5/16")
- * Printing length on 1:1 operation
max. 560 mm (22 1/16")
- * Printing length 1:2 – Outside printing only
max. 760 mm (29 15/16")

Connected load

- * 14 kW

Dimensions

- * Length
6,716 mm
- * Width
3,205 mm
- * Height
2,130 mm

