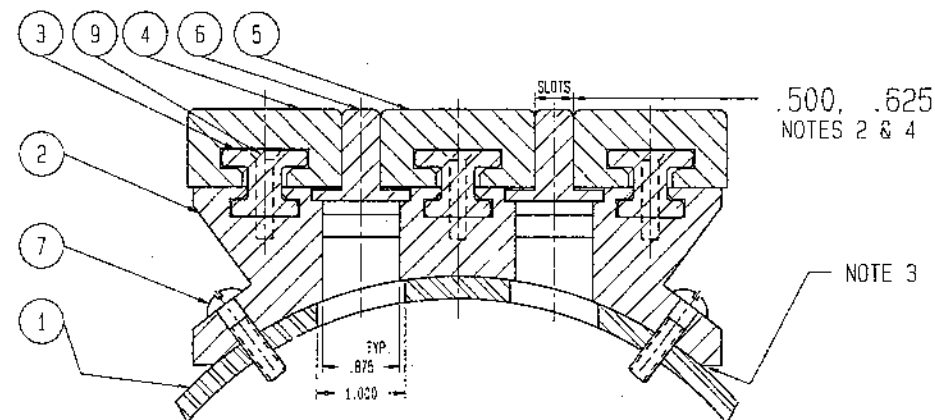
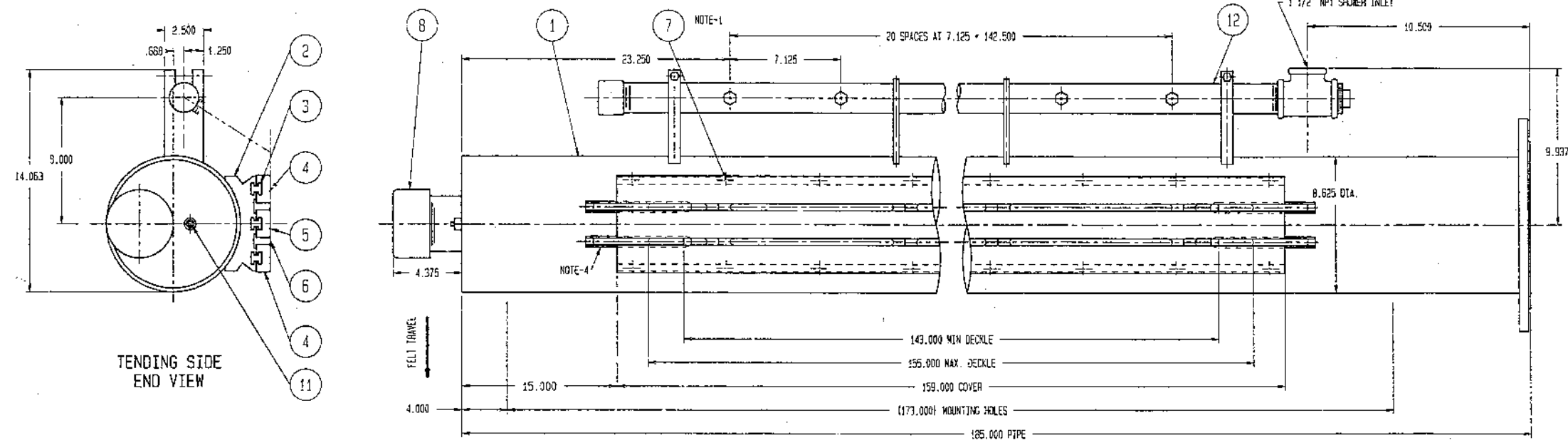


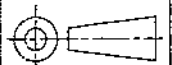
| ITEM | QTY | DWG./INV.No. | DESCRIPTION                                   |
|------|-----|--------------|-----------------------------------------------|
| 1    | 1   | 027672       | SUCTION PIPE                                  |
| 2    | 1   | 027671       | COVER                                         |
| 3    | 3   | B-13875GP159 | T-SHAPE, 159.000 LG.                          |
| 4    | 2   | B-24284GP159 | BLADE, OUTER 159.000 LG. FOR .500, .625 SLOT  |
| 5    | 1   | B-24277GP159 | BLADE, CENTER 159.000 LG. FOR .500, .625 SLOT |
| 6    | 1   | B-24293GP9.8 | DECKLE, SET FOR .500, .625 SLOT               |
| 7    | 56  | A-12100GP1A  | SCREW, TRUSS HD. 1/4"-20 UNC X 1.00           |
| 8    | 1   | A-11620GP2   | CAP, PIPE 3" SCH. 80                          |
| 9    | 3   | 2210-L       | SCREW, FLAT HEAD #10-24 X 1.00                |
| 10   |     |              |                                               |
| 11   | 1   | 94-B1        | PLUG, PIPE 1/4" NPT                           |
| 12   | 1   | C28986       | SHOWER, LUBE                                  |



JUN 23 1989

CUSTOMER: VALMET SANDY HILL, INC LOCATION: HUDSON FALLS, NY  
CUST. P.O. No.: 951897 AES ORDER No.: 95104063  
MACH. No.: 3 FELT WIDTH: 155.000  
PRESS POSITION: TOP PICKUP FELT AIR FLOW: ACFM, AT: 1E Hg.

- ASSEMBLY NOTES:
- 1.- DRILL AND TAP PART 1 FOR 1/4"-20 UNC THREADS, 56 PLACES. USE PART 2 AS A PATTERN.
  - 2.- ASSEMBLE PART 4, 5 AND 6 TO PART 2 FOR A .500 SLOT.
  - 3.- APPLY PART No. A-11027, ADHESIVE, BETWEEN PARTS 1 AND 2 MAKING SURE ENTIRE COVER IS SEALED TO PIPE.
  - 4.- EXTRA PARTS 6, NOT ASSEMBLED TO PART 2 TO BE SHIPPED LOOSE WITH ORDER.
- CUSTOMER NOTE:
- 5.- MAXIMUM RECOMMENDED OPERATING VACUUM: 20" Hg.

|                                                                                                                                                                                                       |  |                                                                                                                                            |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------------------------------|--|
| 1 8" 102 SUCTION PIPE ASSEMBLY.                                                                                                                                                                       |  | 8-6-86<br>REV 1                                                                                                                            |  |
| THIS DRAWING IN DESIGN, DETAIL AND INVENTION IS THE PROPERTY OF AES ENGINEERED SYSTEMS AND MAY BE USED SOLELY FOR WORK CONTRACTED, OR BY EXPRESS PERMISSION. ALL RIGHTS OF REPRODUCTION ARE RESERVED. |  | <br>Engineered Systems<br>a Thermo Filter-Lok Company |  |
| <br>50 NOT SCALE DRAWING                                                                                         |  | PIPE, ASSEMBLY SUCTION 8"<br>WITH LUBE SHOWER T.S. / L-R<br>SN OF                                                                          |  |
| BREAK ALL CORNERS TO .015R MAX., UNLESS OTHERWISE SPECIFIED                                                                                                                                           |  | 9514063-01                                                                                                                                 |  |