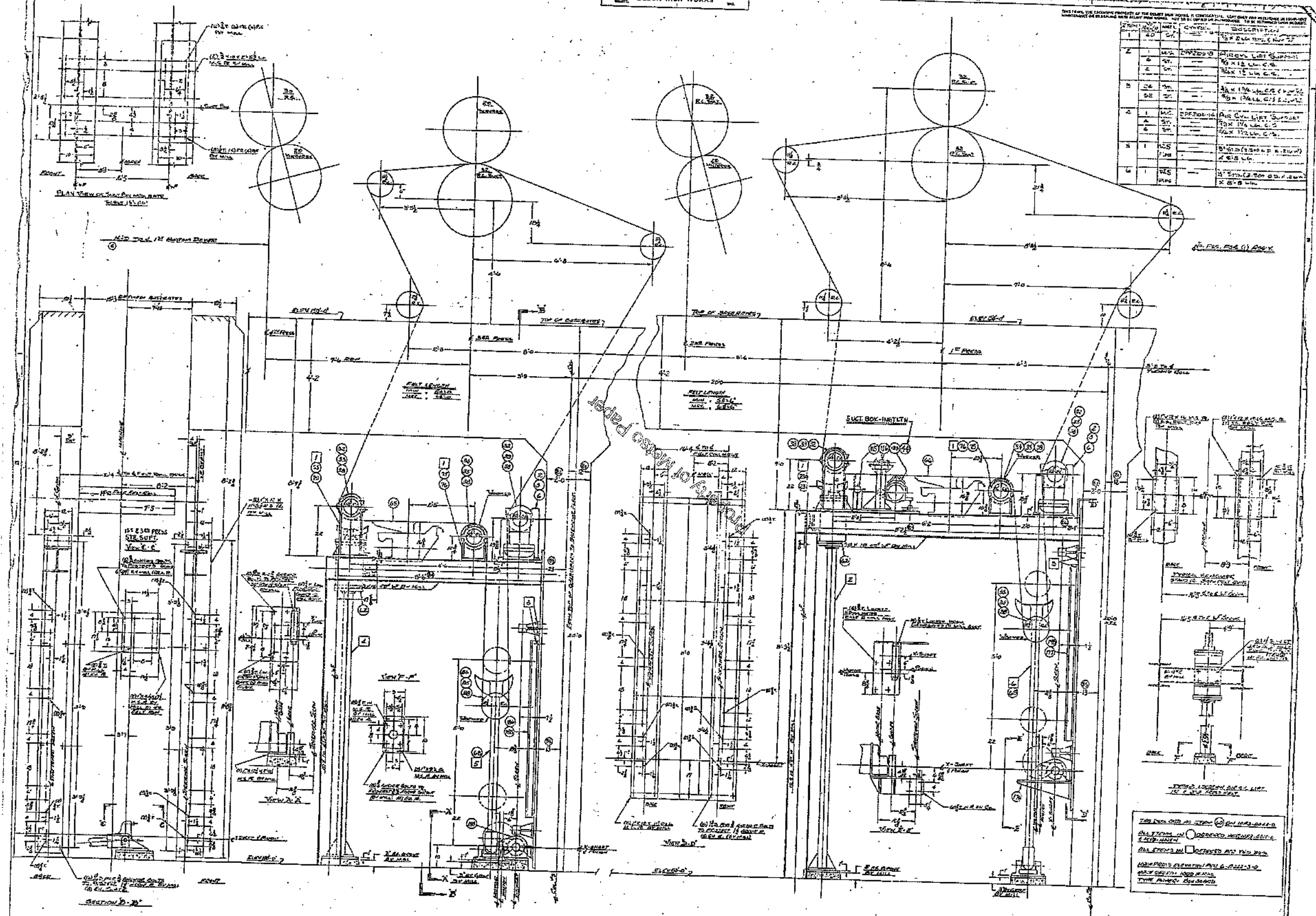


6-444-3-1

BELOIT IRON WORKS



THIS TABLE, THE EXHAUSTIVE PROPERTY OF THE ENGINE WORKS, IS A COMPLETE LIST OF ALL THE PARTS OF THE ENGINE WORKS, AND IS TO BE KEPT IN THE OFFICE OF THE ENGINE WORKS.

NO.	DESCRIPTION	QUANTITY	REMARKS
1	STEAM CYLINDER	1	1/2" DIA. 1/2" ST.
2	WATER CYLINDER	1	1/2" DIA. 1/2" ST.
3	PISTON ROD	1	1/2" DIA. 1/2" ST.
4	PISTON	1	1/2" DIA. 1/2" ST.
5	CONNECTING ROD	1	1/2" DIA. 1/2" ST.
6	CRANK SHAFT	1	1/2" DIA. 1/2" ST.
7	VALVE	1	1/2" DIA. 1/2" ST.
8	VALVE	1	1/2" DIA. 1/2" ST.
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98	VALVE	1	1/2" DIA. 1/2" ST.
99	VALVE	1	1/2" DIA. 1/2" ST.
100	VALVE	1	1/2" DIA. 1/2" ST.

SECTION 2-2

BELOIT IRON WORKS

BELOIT IRON WORKS
444 P-FR
6-444-3-1

4TH PRESS THE HOLD

1. MOVE LEFT HULL 40°, 10 POSITIVE 40°.
2. RELEASE AIR FROM BOTTOM HULL & ROTATE BACK AZ. 1°
3. RAISE HULL PER GENERAL PROCEDURE 52
4. UNLOAD BEARINGS MISSING FROM HULL AND AXES
5. LOWER HULL 10 DEGREES
6. DOWNE FROM BLADE
7. REMOVE HULL PER GENERAL PROCEDURE 53

4TH PAGE BOTTOM FOLD

1. SLING PER GENERAL PROCEDURE #2
2. UNDOLE TACKLING HORSE'S FRONT AND REAR
3. RIFY ROLL TO CLEAR SADDLE MAN
4. REMOVE ROLL PER GENERAL PROCEDURE #3

FELT WAINSWORTH, BOLL - TOP

2. ATTACH CORD BEHIND TO TAIL SECT. OF SMALL PANDA ROO BACK.
3. REMOVAL TAIL SECTS. TAIL ONLY FRONT AND BACK
4. CLAMP TAIL SECT. OF SMALL TO POSITION SHOWN.
5. SLIDE FEEL CORD "AY" DIRECTION BACKSECT FRONT AND BACK.
6. MOVE FEEL SMALL FROM POSITION "AY" TO POSITION "AQ".
7. RELEASE AIR FROM BOTTOM ROO HEMPHEN.
8. REMOVE BACKSIDE SMALL BACKSECT ONLY FRONT AND BACK.
9. CLAMP FOR CEREAL PROCEDURE 22.
10. UNLOCK FRONT SADDLE AND ACT HEARING.
11. MOVE FEEL BACKSIDE TO CLEAR FEEL. REMOVE FRONT CLAMP.
12. FEEL IS NOW FREE FOR CHAIR RAMPING.

- YOU PRESS UP HERE
1. LIFT ROLL AND LOCK UP WITH LOCK-UP STOP.
2. ADJUST AIR ON DIALMETER, RELEASE AIR ON DOCTOR.
3. PIVOT FEET FROM DOCTOR LEVER AND MAKE ANGLE WITH FRONT AND BACK
4. FEET COME ALONG TO DOCTOR FRONT AND BACK.
5. BENDING DOCTOR BENDING STIFFNESS FROM DIALMETER AIR.
6. BENDING DOCTOR
7. MORE SOFT ROLL ABOVE TOP BEAM FROM FULCRUM "b" to "c"
8. LIFT ROLL PER GENERAL PROCEDURE #2
9. UNFOLD REAR END HOUSING FRONT AND BACK.
10. LIFT ROLL TO CLEAR DIALMETER.
11. BEND ROLL PER GENERAL PROCEDURE #3
- RELAY
FROM-TO

JAD PRESS 407106 ROLL

3. INSERT REMOVABLE PIN (STEP 10) FRONT AND BACK
4. ATTACH CAME BUSH TO STALL FROM BOTH BACK (OPP. SIDE OF PIN)
5. REMOVE SMALL BUCKETS FRONT AND BACK.
6. LOWER STALL DOWN TO POSITION SHOWN.
7. SLING ROLL PER GENERAL PROCEDURE #2.
8. UNBOLT FRONT SADDLE AND BACK TOWLING.
9. LIFT ROLL TO CLEAR KEYS, REMOVE FRONT BUCKLE
10. REMOVE ROLL PER GENERAL PROCEDURE #2.

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7. REMOVE PAPER HULL FROM EXHAUSTION VALVE (1) AND DISCARD THE HULL
8. INITIAL SHAFT POINT BRACKET (1) AND (2) POINT AND CHECK.
9. ATTACH COILS ALONG TO H.W. SHAFT.
10. WEAR PULL HULL BRUSH, FROM A SPACE FROM SHAFTS & BEARING HOUSING.
11. REMOVE HULL BRUSH FROM THE SHAFTS & BEARING HOUSING.
12. SET SHAFTS FROM 10 TO 30° BY USING PULL EXTENDING IN THE HED
13. REMOVE HULL FROM EXHAUST VALVE.
14. ATTACH COILS ALONG TO H.W. SHAFT.
15. REMOVE SHAFT BRUSH FROM SHAFTS & BEARING HOUSING.
16. WEAR H.W. SHAFT GUY TO POSITION SHAFT & INSPECT.
17. SLIP SHAFT FROM GENERAL PROCEDURE A2
18. RELEASE AIR FROM HULL. HULL DISPERSED & EXHAUST BACK SET. 20.
19. DISPERSE HULL FROM EXHAUST VALVE & HULL DISPERSED.
20. LOWER HULL TO CLEAR EYE, REMOVE PULL DUCK.
21. REMOVE HULL FOR GENERAL PROCEDURE A3.

200 PRESS BAYVIEW TRAIL

1. RELEASE AIR ON DOCTOR, (DOC. HEADS TO CLEAR BALL FACE),
2. CLING BALL PER GENERAL PROCEDURE #2,
3. HEARD BEARING HOUSING FRONT AND BACK.,
4. LIFT BALL & MOVE TOWARD TOP BALL W/TO CLEAR INJURY AND,
5. REMOVE BALL PER GENERAL PROCEDURE #5.

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1. SHOOTING STALL FROM 400 YD POSITION DOWNWIND 10.
2. INITIAL STALL POINT MARKS, (ATTEND 1 & 2) FRONT AND BACK.
3. ENSURE REMAINABLE FIRE (ATTEND 3) FRONT AND BACK.
4. ATTACKS COME ALONG 100 YD. STALL. FRONT AND BACK.
5. TARGET: STALL MARKS. FROM FRONT SIDE AND BACK HOLDING.
6. SHOOTER 800 YD. STALL IN POSITION DOWNWIND AND REVERSE.
7. ATTACK COME ALONG 100 YD. STALL. FRONT AND BACK.
8. APPROXIMATE FLYT BALL MARKS. FROM FRONT AND BACK A REAR HOLDING.
9. SHOOTER 100 YD. STALL. IN POSITION DOWNWIND 8. SECURE.
10. SHOOTER 100 YD. STALL. PARALLEL 800 YD.
11. RELEASE AIR FROM BOTTOM BALL SHIMMEL AND HANGOUT DOWNWIND 20'. 24.
12. UNWITNESSED STALL MARKS AND REAR HOLDING.
13. LONGER BALL TO CLEAR KEYS. FORMORE FRONT BACK.
14. REVERSE ROLL PER MEDICAL PROCEEDURE 80.

15) PRESS BOTTOM BALL

1. ATTACH CABLE ALONG TO STEEL (OPP. SIDE OF FRONT PIN) FRONT & BACK.
2. REMOVE STEEL BRACKETS FRONT AND BACK.
3. LOWER STEEL DOWN TO POSITION SHOWN.
4. SLING ROLL PER GENERAL PROCEDURE #2.
5. UNSLOT FRONT SADDLE AND BACK HANGING.
6. LIFT ROLL TO CLEAR KEYS, REMOVE FRONT BLOCK.
7. REMOVE ROLL PER GENERAL PROCEDURE #3.

MILL NOTE:

PLACE ITEMS 1-3-5-6 IN
STORAGE WHILE MACHINE IS IN
OPERATION.

REMOVABLE HANDRAILS, HINGED FOOTPLATES
+ MARKS ABOVE FREEZE ARE TO
BE REMOVED. HANDRAILS ON LOWER
FOOTPLATES TO BE REMOVED
BEFORE ROLL REMOVAL IS ATTEMPTED.

