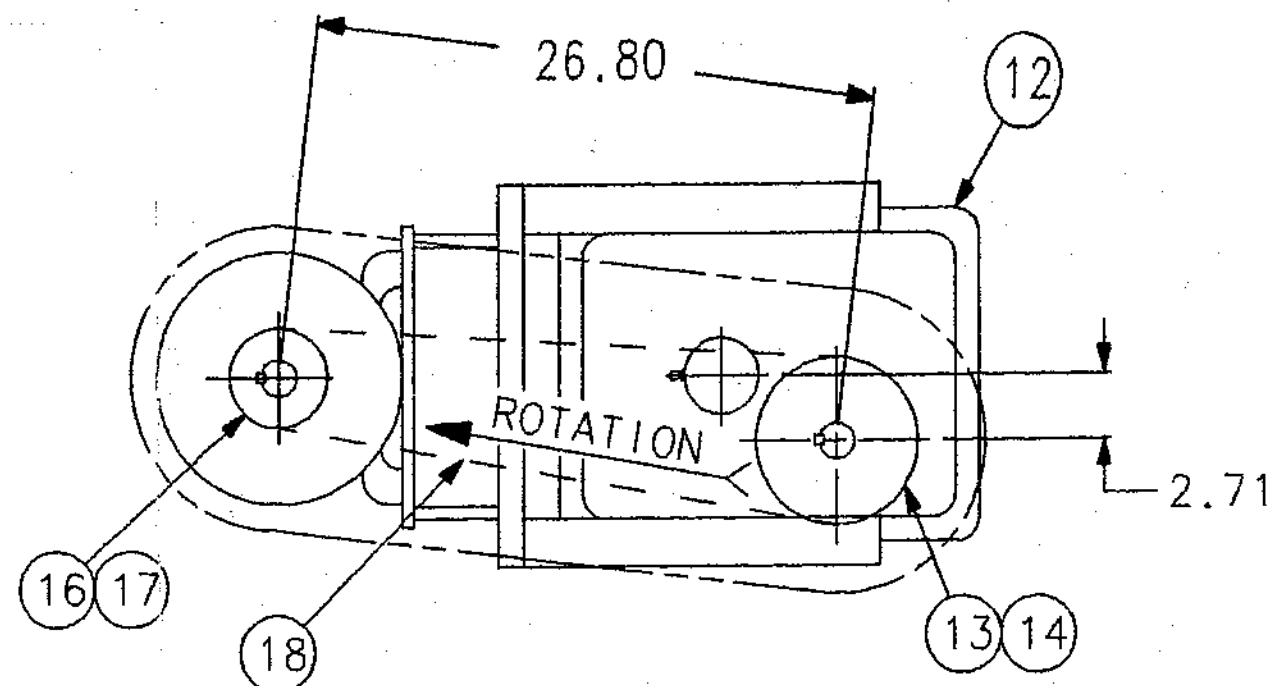
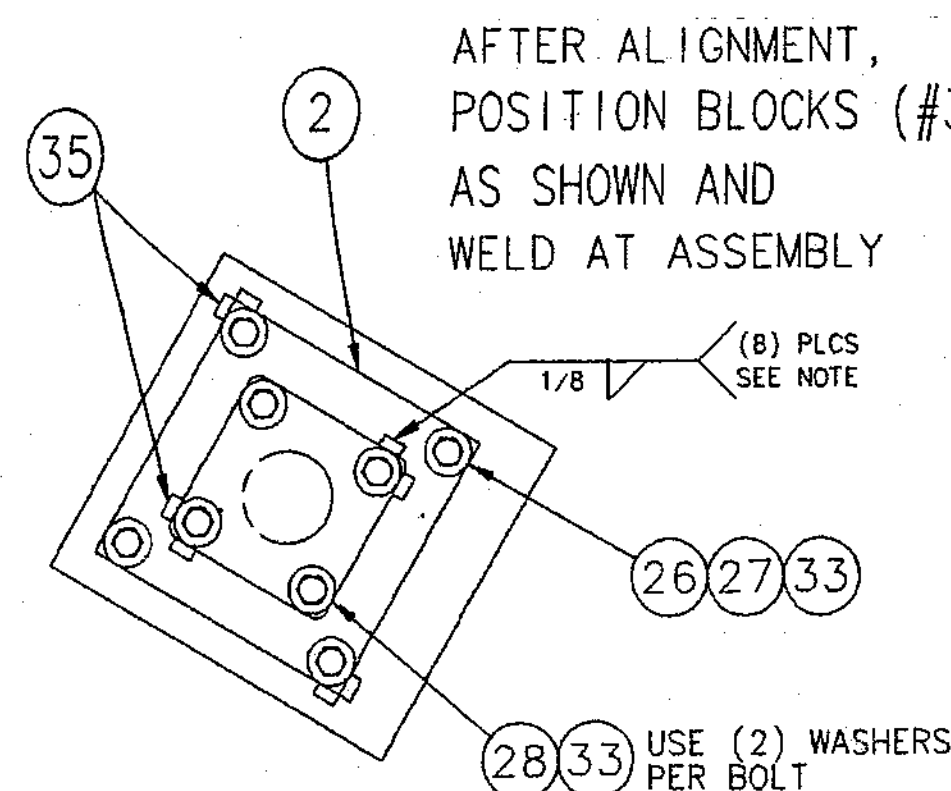
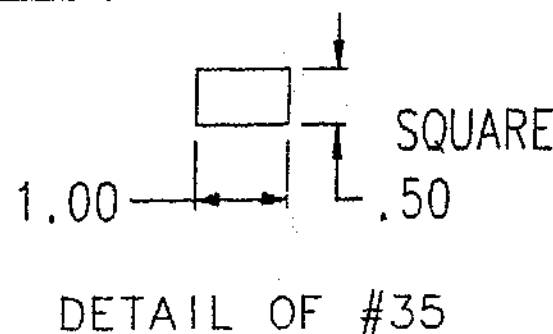


NOTES:

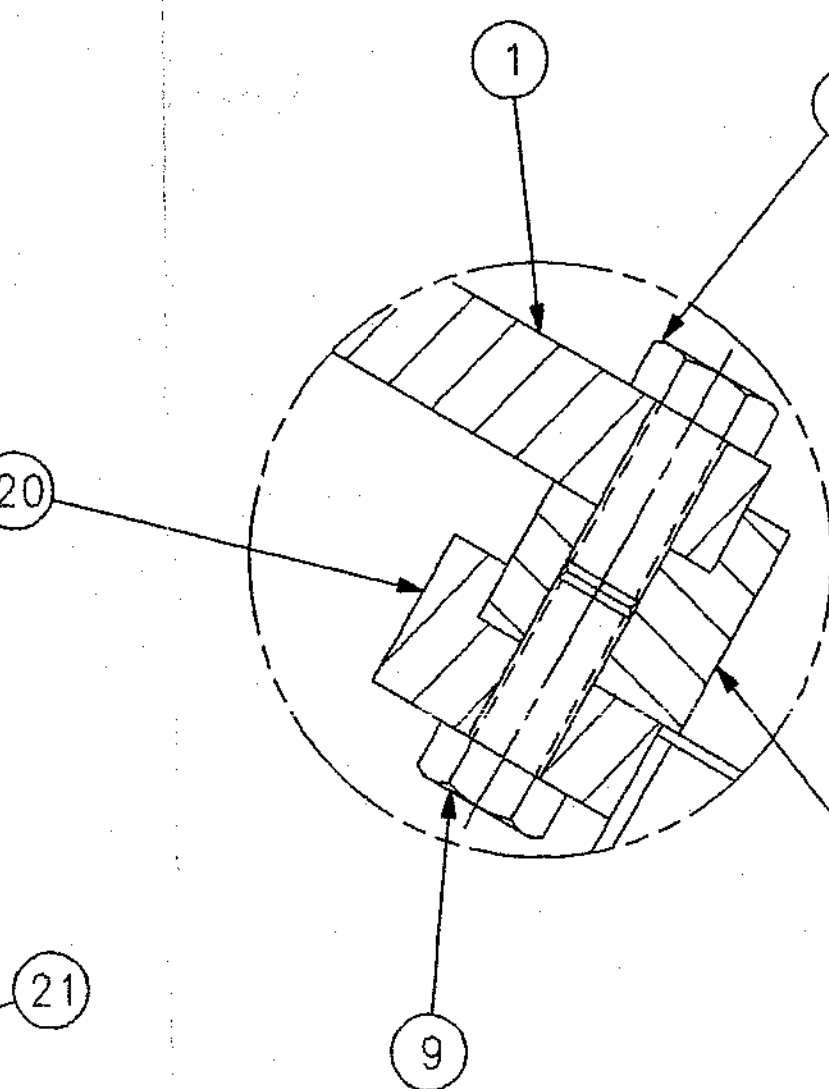
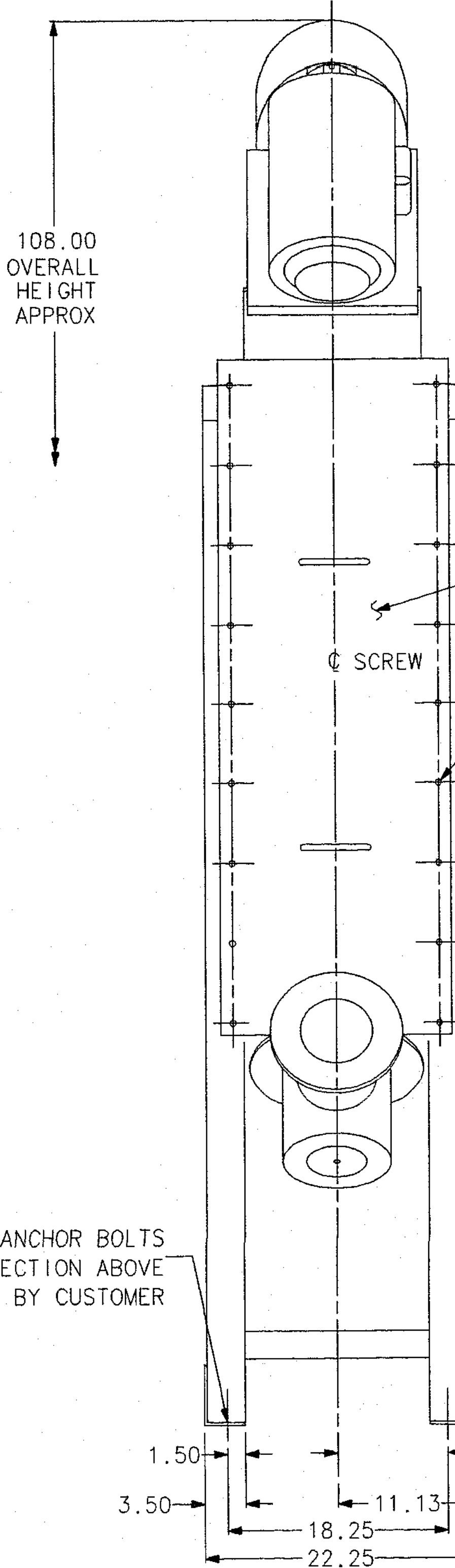
- 1. ALL CONNECTING PIPES AND FLANGES TO BE FIELD FITTED IN PLACE BY CUSTOMER.
- 2. DRY WEIGHT = 1170 lbs.
OPP. WEIGHT = 1500 lbs.
- 3. INLET CAN BE ROTATED 90° CLOCKWISE FROM EACH POSITION A,B,C OR D. AS SHOWN.



VIEW A-A
SCALE: NONE



VIEW B-B



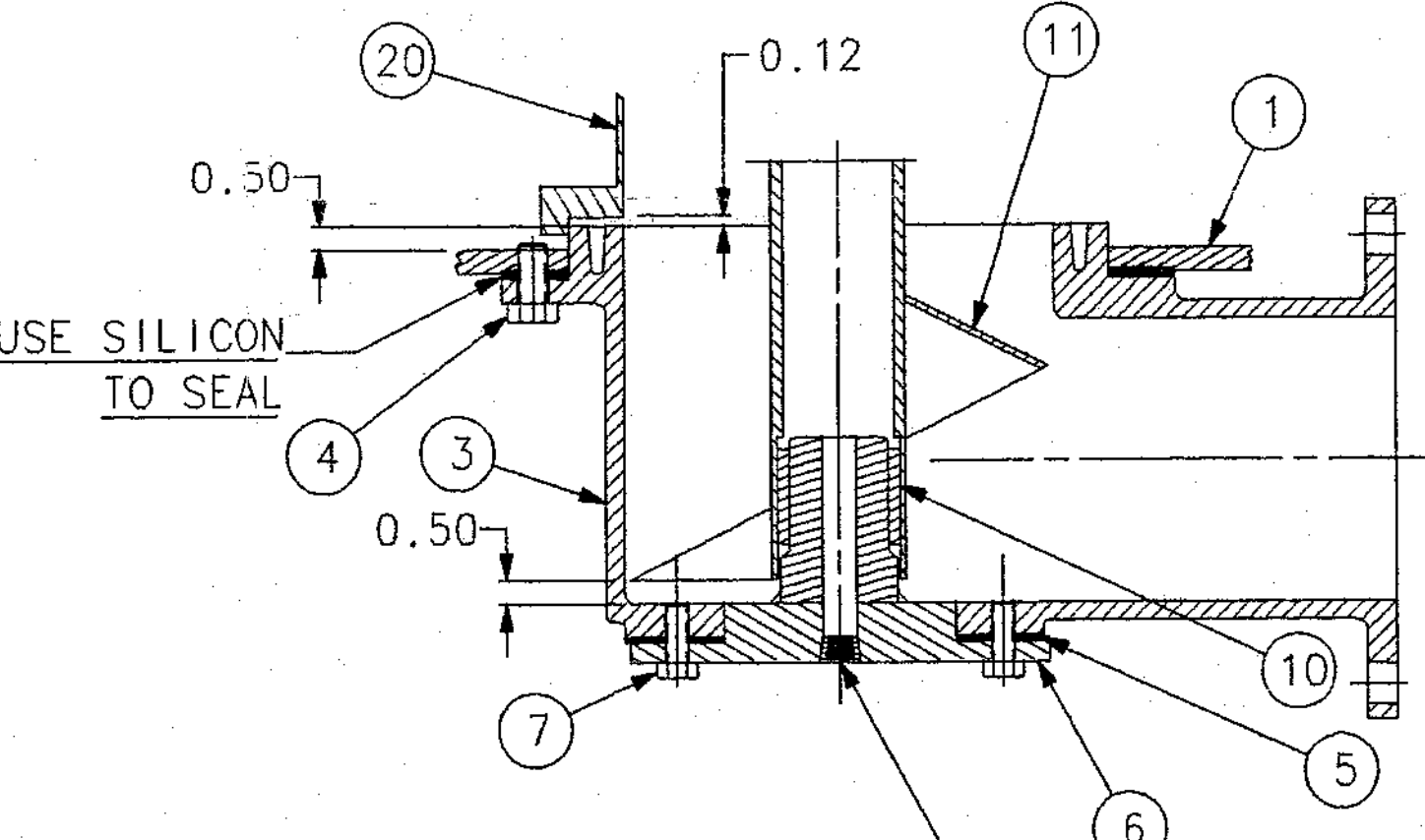
6" FLG. 150# DRILLING
(8)X 7/8 HOLES
ON 9 1/2 B.C.

(4) 5/8 ANCHOR BOLTS
2.00 PROJECTION ABOVE
GROUT BY CUSTOMER

THIS DRAWING IS ISSUED
TO CERTIFY THE DIMENSIONS OF EQUIPMENT
SUPPLIED BY BLACK CLAWSON

CUSTOMER- US GYPSUM CO.
MILL JACKSONVILLE, FL
CUSTOMER ORDER 22522619
SHARTLE ORDER 4871591
SERIAL NUMBER 97-HD-1B9-0255

THE BLACK CLAWSON CO.
SHARTLE DIV.
MIDDLETOWN, OHIO
DATE OF CERTIFICATION 3/3/97



BOTTOM BEARING

SCALE 1/2 = 1

ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	BODY, MAIN
1	4001722	1	316L STN. STL.	ADAPTER PLATE
2	2007550	1	316L STN. STL.	CHAMBER, INLET
3	3011839	1	316L STN. STL.	HEX HEAD CAP SCREW - 5/8-11NC X 1 1/4" LG
4	1001602	7	18-8 STN. STL.	GASKET - 5.00 I.D. X 9.00 O.D.
5	2002094-027	1	GARLOCK	BEARING, SCREW
6	2006846	1	316L STN. STL.	HEX HEAD CAP SCREW - 1/2-13NC X 1 1/4" LG
7	1001503	4	18-8 STN. STL.	RING, TOP SUPPORT
8	2006848	1	316L STN. STL.	HEX HEAD CAP SCREW - 1/2-13NC X 1" LG
9	1001502	8	18-8 STN. STL.	BUSHING, BEARING
10	2006858	1	U.H.M.W.P.	SCREW - 9.0" O.D. X 9.0 PITCH
11	4001742	1	316L STN. STL.	GEAR BOX - FALK DRIVE- 4207FV25AS
12	1505605	1	*****	SHEAVE, 3V SECTION 4 GROOVE TYPE OD - 6.9 DIA
13	1016816	1	STEEL	BUSHING SK TYPE OD 1 1/2 BORE W/ 3/8 X 3/16 KEYWAY
14	1015517	1	CARBON STEEL	MOTOR- 7 1/2 HP 1800 RPM 213T FRAME 3 PH. 60 CYL. 460V
15	1507071	1	*****	SHEAVE, 3V SECTION 4 GROOVE TYPE OD- 4.12 DIA
16	1016808	1	STEEL	BUSHING SH TYPE OD 1 3/8 BORE W/ 5/16 X 5/32 KEYWAY
17	1015315	1	CARBON STEEL	V-BELT, MATCHED SET OF 4 -3VX-710 C.D.- 26.8
18	1018819	1	RUBBER	GUARD, BELT
19	2006682	1	CARBON STEEL	ASSEMBLY - CYLINDER, WITH 0.079 HOLES
20	3011844-001	1	316L STN. STL.	COVER WITH GASKET
21	2006592	1	316L STN. STL.	BUTTON HEAD SOCKET CAP SCREW- 1/4-20NC X 1 LG
22	1501274	20	18-8 STN. STL.	HEAVY HEX FULL NUT - 1/4 - 20NC - 2B
23	1036501	32	316L STN. STL.	TYPE A PLAIN WASHER
24	1060105	32	STEEL	PRESS PLUG
25	4001770	1	316L STN. STL.	HEX HEAD CAP SCREW - 3/4-10NC X 2 LG
26	1001705	4	18-8 STN. STL.	HEAVY HEX FULL NUT - 3/4-10NC-2B
27	1075106	4	18-8 STN. STL.	HEX HEAD CAP SCREW - 3/4-10NC X 1 1/2 LG
28	1001703	4	18-8 STN. STL.	CHUTE, DISCHARGE
29	3011848	1	316L STN. STL.	HEX HEAD CAP SCREW - 3/8-16NC X 1 5/8 LG
30	1000324	4	S.A.E. GR.2	HEAVY HEX FULL NUT - 3/8 - 16NC - 2B
31	1036503	4	CARBON STEEL	DOOR, BOTTOM ACCESS
32	2006850	1	316L STN. STL.	PLAIN FLAT WASHER 3/4 NOMINAL
33	1008512	12	18-8 STN. STL.	ASSEMBLY, PAINT AND NAMEPLATE LOCATIONS
34	4001597	1	*****	ASTM A36
35	1504771	8	ASTM A36	HEX HD CAP SCREW - 3/8-16NC-2A X 1 3/4 LG
36	1001406	4	18-8 STN. STL.	HEAVY HEX FULL NUT 3/8 - 16NC - 2B
37	1036503	4	316L STN. STL.	

C.A.D. DRAWING DO NOT UPDATE MANUALLY		1		REVISED PER CUSTOMER APPROVAL		3-25-97 MHH		1	
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		No.		REVISION		ZONE		DATE	
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED		No.		REVISION		ZONE		DATE	
METRIC		No.		REVISION		ZONE		DATE	
ONE PLACE DECIMAL ±0.04		No.		REVISION		ZONE		DATE	
TWO PLACE DECIMAL ±0.01		No.		REVISION		ZONE		DATE	
THREE PLACE DECIMAL ±0.005		No.		REVISION		ZONE		DATE	
ANGULAR ±0.5°		No.		REVISION		ZONE		DATE	
THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS		No.		REVISION		ZONE		DATE	
ORDER No. 48715910		REF DRG No. 4001596		SUPERSEDES		---		---	
SERIAL No. 97-HD-1B9-0255		USED ON		SUPERSEDED BY		---		---	
CUSTOMER US GYPSUM CO		WEIGHT		PATTERN No.		---		---	
CONFIDENTIAL									
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In addition, you agree that the modification of the equipment relating to this print/document without the prior consent of The Black Clawson Company, which causes or contributes to a defect on such equipment shall relieve The Black Clawson Company of its warranty obligations and to the extent that such unauthorized modification contributes directly or indirectly, to an injury to any person or damages property, you hereby agree to indemnify and hold The Black Clawson Company harmless from any liability or claim resulting therefrom.									
DRAWN WJ HAHN		DATE 02-05-97		THIRD ANGLE PROJECTION		SCALE		1/8	
CHECKED [Signature]		DATE 3-31-97		APPROVED [Signature]		DATE 3/31/97		REV 1	
152		DRG. No. 48715910		1		SHEET 1		BCC.D	