B/M FOR PRE-ASSEMBLED DRIVES

ASSEMBLE PER DRAWING NUMBER 50-00100 FOR BELT & EZLR
ASSEMBLE PER DRAWING NUMBER 50-00200 FOR POLY-BRAID

FORM ENG. B/M 0485

CUSTOMER ADDRESS: CHICAGO RIVER OLD TOWN, ME

SHOP ORDER NO. 783401

BILL OF MAT'L NO. 4/7

CONVEYOR NO.'S

DRAFTSMAN B. EVY DATE 7-28-86

REV. A 8-18-86 C ___ D ___ E ___ F ___

ST. LOUIS, MISSOURI - 63132 - USA

SHOP ORDER NO. 783401 B/M NO. 4/7

575 VOLTS 60 3.F.

MARK NO.	CODE NO.	DESCRIPTION	TOTAL REQ'D	SPARE PARTS QTY.	SHIPMENTS SHPT. DATE DD/MM.	SHPT. DATE DD/MM.	CONVEYOR NUMBERS
27	CONV. 9-1	DRIVE UNIT C/O: 110 FPM	1				1
	50-66022	DRIVE 6" END	1				1
	50-35722	INTERMEDIATE 4½-13½ CTR	1				1
	50-11122	SNUB ROLLER MODULE	1				1
MR-8-3	SIM. TO 18-84542	GEARMOTOR H.P. 1½ R.P.M. 70	1				1
	48-11431	PLATFORM: RED. 262 W = 22"	1				1
	21-55018 / 12-18022	SPROCKET 60BTL16 BORE 1.125	1/1				1/1
	21-55019 / 12-18021	SPROCKET 60BTL15 BORE 1.43"	1/1				1/1
	43-99504	GUARD ASSEMBLY	1				1
		ASSEMBLE: LH X RH ___					
	47-13984	COUPLING BRKT (2 PER ASS'Y)	2				2
28	CONV. 9-4	DRIVE UNIT C/O: 70/105 FPM	1				1
	50-66022	DRIVE 6" CTR. LH	1				1
	50-34222	INTERMEDIATE 6" CTR	1				1
	50-11122	SNUB ROLLER MODULE	1				1
MR-8-4	SIM. TO 18-94322	GEARMOTOR H.P. ¾ R.P.M. 44	1				1
	48-11431	PLATFORM: RED. 262 W = 22"	1				1
	21-55011 / 12-18004	SPROCKET 50BTL15 BORE 1.125"	1/1				1/1
	21-55019 / 12-18005	SPROCKET 50BTL16 BORE 1.43"	1/1				1/1
	48-99503	GUARD ASSEMBLY	1				1
		ASSEMBLE: LH X RH ___					
	47-13983	COUPLING BRKT (2 PER ASS'Y)	2				2
29	CONV. 10-1	DRIVE UNIT C/O: 60 FPM	1				1
	50-66022	DRIVE 6" END	1				1
	50-35722	INTERMEDIATE 4½-13½ CTR	1				1
	50-11122	SNUB ROLLER MODULE	1				1
MR7-4	SIM. TO 18-84322	GEARMOTOR H.P. ¾ R.P.M. 44	1				1
	43-11431	PLATFORM: RED. 262 W = 22	1				1
	21-55018 / 12-18005	SPROCKET 50BTL16 BORE 1.125	1/1				1/1
	21-55019 / 12-18009	SPROCKET 50BTL20 BORE 1.43	1/1				1/1
	48-99503	GUARD ASSEMBLY	1				1
		ASSEMBLE: LH X RH ___					
	47-13984	COUPLING BRKT (2 PER ASS'Y)	2				2
30	CONV. 11-1	DRIVE UNIT C/O: 60 FPM	1				1
	50-66022	DRIVE 6" END	1				1
A	50-34222	INTERMEDIATE 6" CTR	1				1
	50-11122	SNUB ROLLER MODULE	1				1
MR8-1	SIM. TO 18-92312	GEARMOTOR H.P. ½ R.P.M. 44	1				1
	48-11429	PLATFORM: RED. 175 W = 22	1				1
	21-55016 / 12-18005	SPROCKET 50BTL16 BORE .875	1/1				1/1
	21-55019 / 12-18009	SPROCKET 50BTL20 BORE 1.43	1/1				1/1
	48-99503	GUARD ASSEMBLY	1				1
		ASSEMBLE: LH X RH ___					
	47-13983	COUPLING BRKT (2 PER ASS'Y)	2				2
31	CONV. 11-3	DRIVE UNIT C/O: 60 FPM	1				1
	50-62922	DRIVE 6" CTR.	1				1
	50-34222	INTERMEDIATE 6" CTR	1				1
	50-11122	SNUB ROLLER MODULE	1				1
MR8-1	SIM. TO 18-92312	GEARMOTOR H.P. ½ R.P.M. 44	1				1
	48-11429	PLATFORM: RED. 175 W = 22	1				1
	21-55016 / 12-18005	SPROCKET 50BTL16 BORE .875	1/1				1/1
	21-55019 / 12-18005	SPROCKET 50BTL20 BORE 1.43	1/1				1/1
	48-99500	GUARD ASSEMBLY	1				1
		ASSEMBLE: LH ___ RH X					
	47-13983	COUPLING BRKT (2 PER ASS'Y)	2				2
32	CONV. 11-3	DRIVE UNIT C/O: 60 FPM	1				1
	50-66022	DRIVE 6" END	1				1
	50-25722	INTERMEDIATE 4½-13½ CTR	1				1
	50-11122	SNUB ROLLER MODULE	1				1
MR8-5	SIM. TO 18-82312	GEARMOTOR H.P. ½ R.P.M. 44	1				1
	48-11429	PLATFORM: RED. 175 W = 22	1				1
	21-55016 / 12-18005	SPROCKET 50BTL16 BORE .875	1/1				1/1
	21-55019 / 12-18009	SPROCKET 50BTL20 BORE 1.43	1/1				1/1
	48-99503	GUARD ASSEMBLY	1				1
		ASSEMBLE: LH X RH ___					
	47-13984	COUPLING BRKT (2 PER ASS'Y)	2				2
33	CONV. 1-7	DRIVE UNIT C/O: 45/90 FPM	1				1
	SIM. TO 50-81322	DRIVE STOP SPACER UNIT	1				1
	50-20022	INTERMEDIATE SLIDER BED	1				1
	50- —	SNUB ROLLER MODULE					
MR0-2	SIM. TO 18-93212	GEARMOTOR H.P. ½ R.P.M. 35	1				1
	48-11430	PLATFORM: RED. 200 W = 22	1				1
	21-55017 / 12-18005	SPROCKET 50BTL16 BORE 1.00"	1/1				1/1
	21-55019 / 12-18018	SPROCKET 50BTL21 BORE 1.43"	1/1				1/1
	48-99503	GUARD ASSEMBLY	1				1
		ASSEMBLE: LH X RH ___					
	47-13983	COUPLING BRKT (2 PER ASS'Y)	2				2
		OMIT THE FOLLOWING:					
		ITEM #9 - 12-18015 - 50BTL26 SPROCKET					
		ITEM #10 - 12-18006 - 50BTL17 SPROCKET					
		ITEM #52 - 21-55026 - 2012 BUSHING					
		ITEM #53 21-55013 - 1610 BUSHING					
		ADD THE FOLLOWING:					
		(1) 12-57150 50B14 SPROCKET REPLACES ITEM #10					
		(1) 12-57285 50B18 SPROCKET REPLACES ITEM #9					

CURRENT SPECIFICATIONS _____ VOLTS 575 PHASE 3 CYCLES 60