

M/S. MATSUSHITA REFRIGERATION  
INDUSTRIES (S) PTE. LTD.  
HY—PRO MASTER  
PDA—30L  
INSTRUCTION MANUAL

**AIDA ENGINEERING, LTD.**

FOREWORD

LIST OF OPTIONS

A marking in the following list indicates that the option is delivered to the customer with the press machine.

MARKING	NAME
	Warning lamp on machine
	Warning buzzer
	Ladder interlock
	Flywheel cover interlock
	Alide adjust air motor interlock
	Patrol light
	Work area light
	Cont OFF/ON switch
	Count up stop counter
	Push button stand
	Stop time measuring device (TES)
	Noiseproof guard
	Noiseproof case
→	Shock absorber
	Ejector
	Oil coating lubricant device
	Oil temperature control device
→	Die lifter
	Die clamper
→	Roll cam feed
	Scrap cutter
→	Uncoiler
→	Straightener

OPERATION

- \* Safety Operation
- \* Work capability
- \* Daily weekly inspection
- \* Lubrication
- \* Air supply
- \* Operation Procedure
- \* Adjusting procedure
- \* Adjusting procedure of automatic machinery

32 .....  
 34 .....  
 36 .....  
 39 .....  
 41 .....  
 47 .....  
 48 .....  
 49 .....

CONTENTS

A - 4

MAINTENANCE

* Installation .....	C - 1
* Preparation prior to operation .....	2
* Check points at the beginning of operation .....	3
* Periodical inspection .....	6
* Construction and maintenance .....	10
Replacement of V-belt .....	10
Clutch .....	11
Brake .....	18
Balancer .....	23
Slide gib .....	28
Roll cam feed .....	29
Scrap cutter .....	32
Uncoiler .....	33
Straightener .....	34
* Maintenance of air & oil pressure appliances ...	36
* Maintenance of electric devices .....	59
* Trouble causes & corrections .....	71
* Maintenance parts list .....	77
Change roll (Change disk) .....	77
Scrap cutter (Shear) .....	78
* Spare parts list .....	79