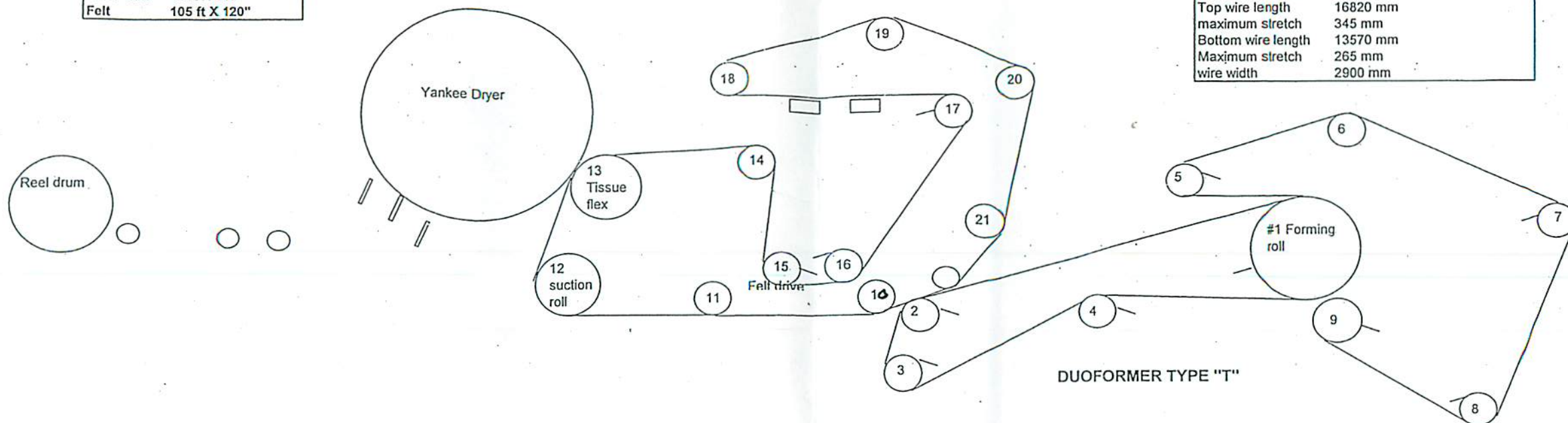


Fabric size	
Outer wire	55 ft X 114"
Inner wire	45 ft X 116"
Felt	105 ft X 120"



Operating speed	524 mpm - 1677 mpm
Balance speed	1800 mpm
Wire tension Max	8 kn/m
Top wire length	16820 mm
maximum stretch	345 mm
Bottom wire length	13570 mm
Maximum stretch	265 mm
wire width	2900 mm

Suction Roll

Diameter	955 mm
Face length	3160 mm
drilled length	2900 mm
Shell material	bronze 85/5/5/5
Shell thickness	45 mm
Cover material	rubber type y-300
Cover thickness	20 mm
Hardness	38 P&J+3 P&J
Hole Diameter	4 mm
Open area	appx 18%
Max linear press	70 kg/cm(392 psi)
Suction zones	2
Zone length	600/100 mm

Press section

		Diameter	length	thickness	material	doctor
10	return roll	364 mm	3100 mm	5 mm	ebonite	
11	return roll	364 mm	3100 mm	5 mm	ebonite	
12	Suction roll	955 mm	3166 mm	20 mm		
13	Tissue flex	1100 mm				
14	return roll	464 mm	3100 mm	5 mm		
15	Drive roll	464 mm	3100 mm	7 mm		yes
16	return roll	464 mm	3100 mm	7 mm		yes
17	return roll	464 mm	3100 mm	5 mm	ebonite	yes
18	stretch roll	364 mm	3100 mm	7 mm	b diamond	
19	Guide roll	364 mm	3100 mm	5 mm	ebonite	
20	return roll	364 mm	3100 mm	5 mm	ebonite	
21	return roll	364 mm	3100 mm	5 mm		

Tissue Flex

Diameter	1100 mm
Face length	3710 mm
Cover material	
Cover thickness	
Groove opening	Round
Groove depth	1.3 mm

Duoformer

Roll #	name	Diameter	length	thickness	material	doctor
1	Forming roll	1250 mm	3100 mm	10 mm	b diamond	yes
2	return roll	364 mm	3100 mm	7 mm	b diamond	yes
3	stretch roll	464 mm	3100 mm	7 mm	b diamond	yes
4	Guide roll	364 mm	3100 mm	7 mm	b diamond	yes
5	return roll	464 mm	3100 mm	7 mm	b diamond	yes
6	Guide roll	364 mm	3100 mm	7 mm	b diamond	
7	stretch roll	364 mm	3100 mm	7 mm	b diamond	yes
8	return roll	364 mm	3100 mm	7 mm	b diamond	yes
9	breast roll	464 mm	3100 mm	7 mm	b diamond	yes

All roll bearing length is 3550 mm