**Questionnaire**

**1**

**Description of the blanks to handle**

Blank dimensions L x W (\*)

(\* Length: in the press-feeding direction)

Blank weight

Material thickness

Material type/s

**2**

**The Press/es**

Building type/s

Machine ratings

Pieces per-minute

Machine outside dimensions

Ram dimensions

Ram stroke

Ram adjustment

Shut height at SDAU

Bolster dimensions

Bolster height

Distance between uprights (material-inlet side)

**3**

**Production requirements**

Overall cycle time

Daily working time

Production changeover time

Number of pieces per-year to make

**Please provide us with also drawing/s of the press machine/s, in CAD if possible**