

# CHOOSE YOUR IRONWORKER

# QUICK REFERENCE GUIDE



	40 TON C	50 TON	55 TON	60 TON	65 TON
WORKSTATIONS COUNT	4	4	4	4	5
WORKSTATIONS DESCRIPTION	Standard (3) Punch, Flat Bar Shear & Angle Shear	Standard (4) Punch, Flat Bar Shear, Angle Shear & Coper Notcher	Standard (3) Punch, Flat Bar Shear & Angle Shear	Standard (4) Punch, Flat Bar Shear, Angle Shear & Coper Notcher	Standard (4) Punch, Flat Bar Shear, Angle Shear & Coper Notcher
	Open (1)*	—	Open (1)*	—	Open (1)*
PUNCH RATINGS (TONS)	40	50	55	60	65
PUNCH MAX CAPACITY (IN.)	1 diam. in 1/2 mild steel	1 diam. in 5/8 mild steel	1-1/16 diam. in 5/8 mild steel	1 diam. in 3/4 mild steel	1-1/16 diam. in 3/4 mild steel
FLAT BAR SHEAR MAX CAPACITY (IN.)	1/4 x 8 3/8 x 6 1/2 x 4	1/2 x 10 3/4 x 4	3/8 x 14 1/2 x 12 3/4 x 4	3/8 x 14 1/2 x 12 3/4 x 4	3/8 x 24 1/2 x 14 1 x 4
ANGLE SHEAR MAX CAPACITY (IN.)	3 x 3 x 1/4	3 x 3 x 3/8 4 x 4 x 1/4	3 x 3 x 3/8 4 x 4 x 1/4	3 x 3 x 1/2 4 x 4 x 3/8	5 x 5 x 3/8
COPER NOTCHER MAX CAPACITY (IN.)	—	2 x 3 x 5/16	—	2-1/2 x 4 x 5/16	2-1/2 x 5 x 3/8
OPTIONAL COPER NOTCHER MAX CAPACITY (IN.)	2 x 3 x 5/16	—	2-1/2 x 4 x 5/16	—	—
MOTOR	2HP	5HP	5HP	5HP	5 or 7.5HP
<b>POWER LINK</b> AVAILABLE	No	Yes	Yes	Yes	Yes
ATTACHMENTS	11	9	12	9	12
ACCESSORIES	16	16	17	17	17



	75 TON	100 TON	100 TON DELUXE	120 TON	ELITE 110	ELITE 110/65
WORKSTATIONS COUNT	4	4	5	5	4	5
WORKSTATIONS DESCRIPTION	Standard (4) Punch, Flat Bar Shear, Angle Shear & Coper Notcher	Standard (3) Punch, Flat Bar Shear & Angle Shear	Standard (5) Punch, Flat Bar Shear, Angle Shear, Coper Notcher, & Rod Shear	Standard (4) Punch, Flat Bar Shear, Angle Shear & Coper Notcher	Standard (3) Punch, Flat Bar Shear & Angle Shear	Standard (4) Punch, Flat Bar Shear, Angle Shear & Coper Notcher
	—	Open (1)*	—	Open (1)*	Open (1)*	Open (1)*
PUNCH RATINGS (TONS)	75	100	100	120	110	110/65
PUNCH MAX CAPACITY (IN.)	1-1/16 diam. in 7/8 mild steel	1-1/16 diam. in 1 mild steel	1-1/16 diam. in 1 mild steel	1-1/2 diam. in 1 mild steel	1-3/8 diam. in 1 mild steel	1-3/8 diam. in 1 mild steel
FLAT BAR SHEAR MAX CAPACITY (IN.)	1/2 x 14 3/4 x 10	3/4 x 14 1 x 10	1/2 x 18 3/4 x 14 1 x 10	1/2 x 24 1 x 12	3/4 x 14 1 x 12	3/8 x 24 1/2 x 14 1 x 4
ANGLE SHEAR MAX CAPACITY (IN.)	5 x 5 x 1/2	6 x 6 x 1/2	6 x 6 x 1/2	6 x 6 x 1/2	6 x 6 x 1/2	5 x 5 x 3/8
COPER NOTCHER MAX CAPACITY (IN.)	2-1/2 x 5 x 1/2	—	3 x 6 x 1/2	3 x 6 x 1/2	—	2-1/2 x 6 x 3/8
OPTIONAL COPER NOTCHER MAX CAPACITY (IN.)	—	2-1/2 x 6 x 1/2	—	—	2-1/2 x 6 x 1/2	—
MOTOR	5 or 7.5HP	5 or 7.5HP	10HP	10HP	7.5HP	7.5HP
<b>POWER LINK</b> AVAILABLE	Yes	Yes	Yes	Yes	Standard	Standard
ATTACHMENTS	12	13	10	12	13	12
ACCESSORIES	17	17	16	15	14	14

**ALL IRONWORKERS 50 TON & LARGER AVAILABLE IN THE FOLLOWING POWER CONFIGURATIONS:**  
 1 PHASE, 230 VOLT | 3 PHASE, 208 VOLT | 3 PHASE, 230 VOLT | 3 PHASE, 380 VOLT, 50 HZ | 3 PHASE, 460 VOLT | 3 PHASE, 575 VOLT  
**40 TON C IRONWORKER OPERATES ON 1 PHASE, 115 VOLT POWER**

\* Open Workstation accepts optional Attachments to tailor the Ironworker to your needs

\* Open Workstation accepts optional Attachments to tailor the Ironworker to your needs