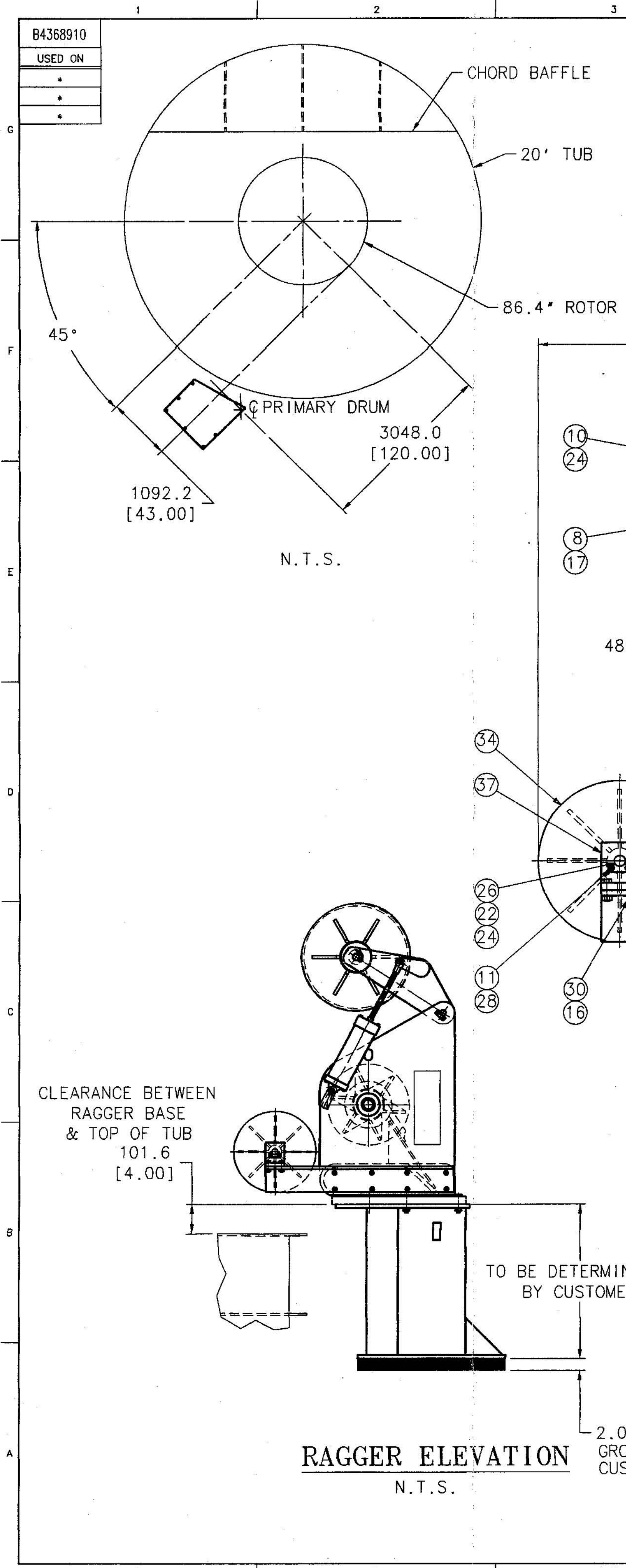
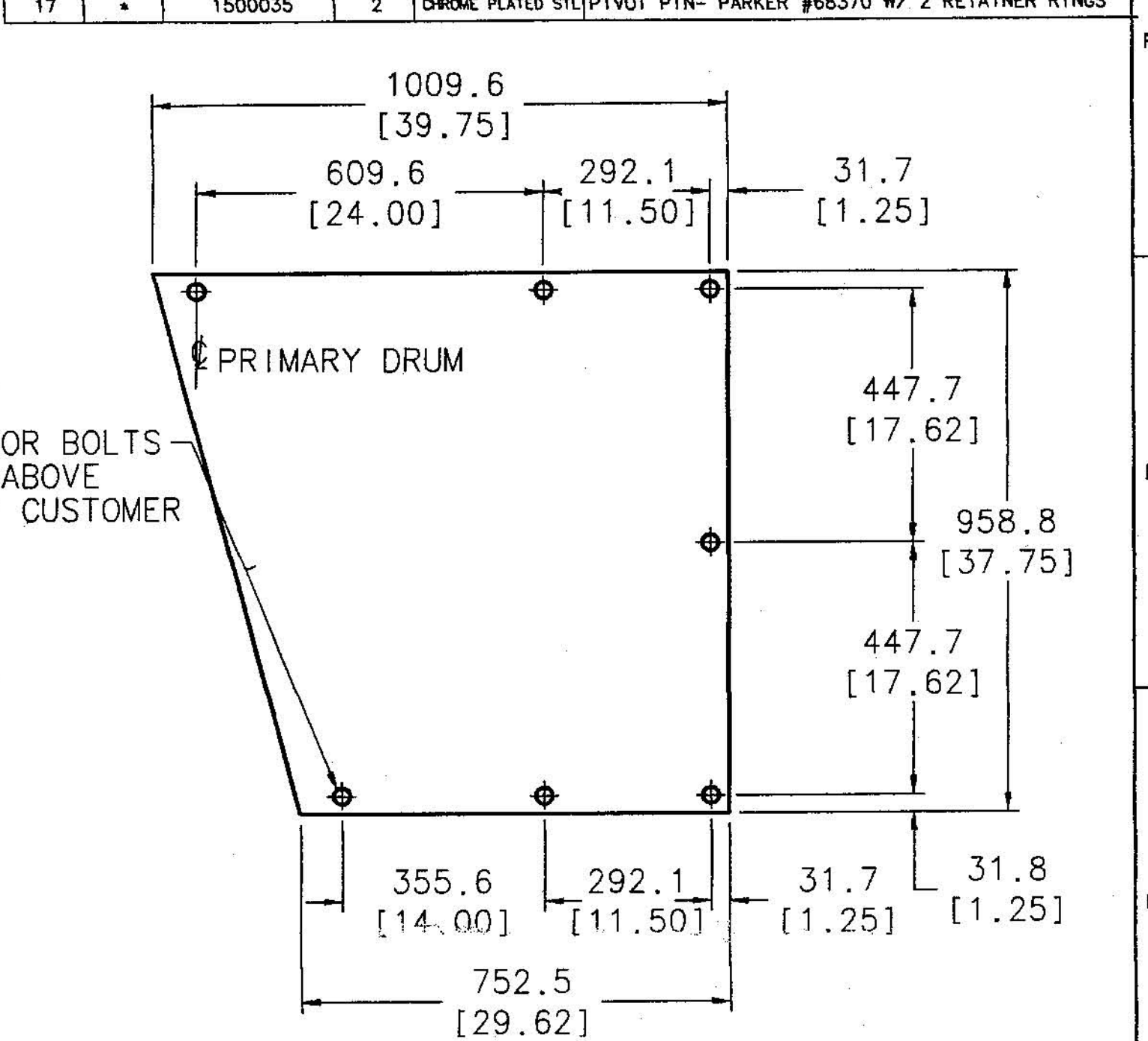
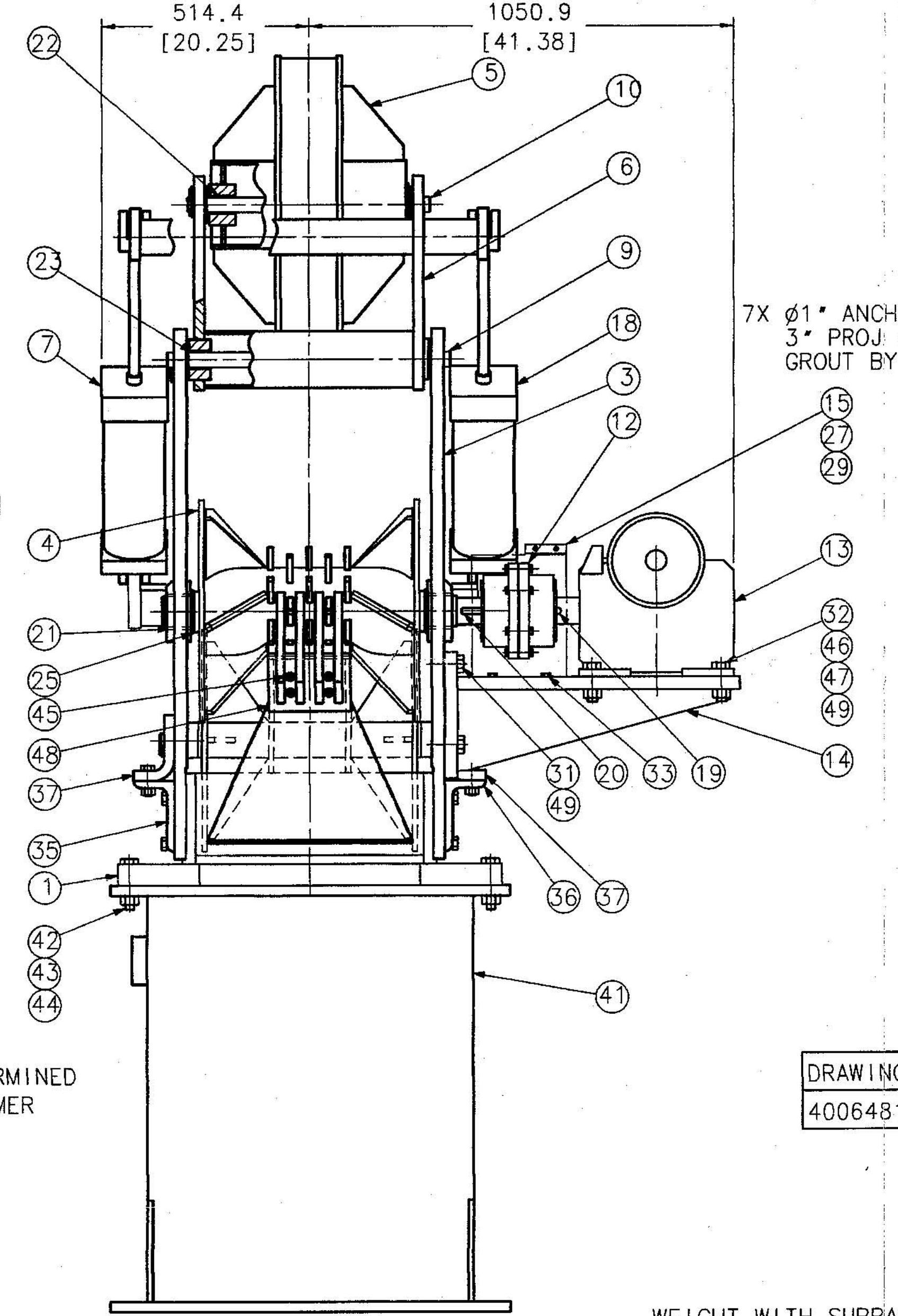
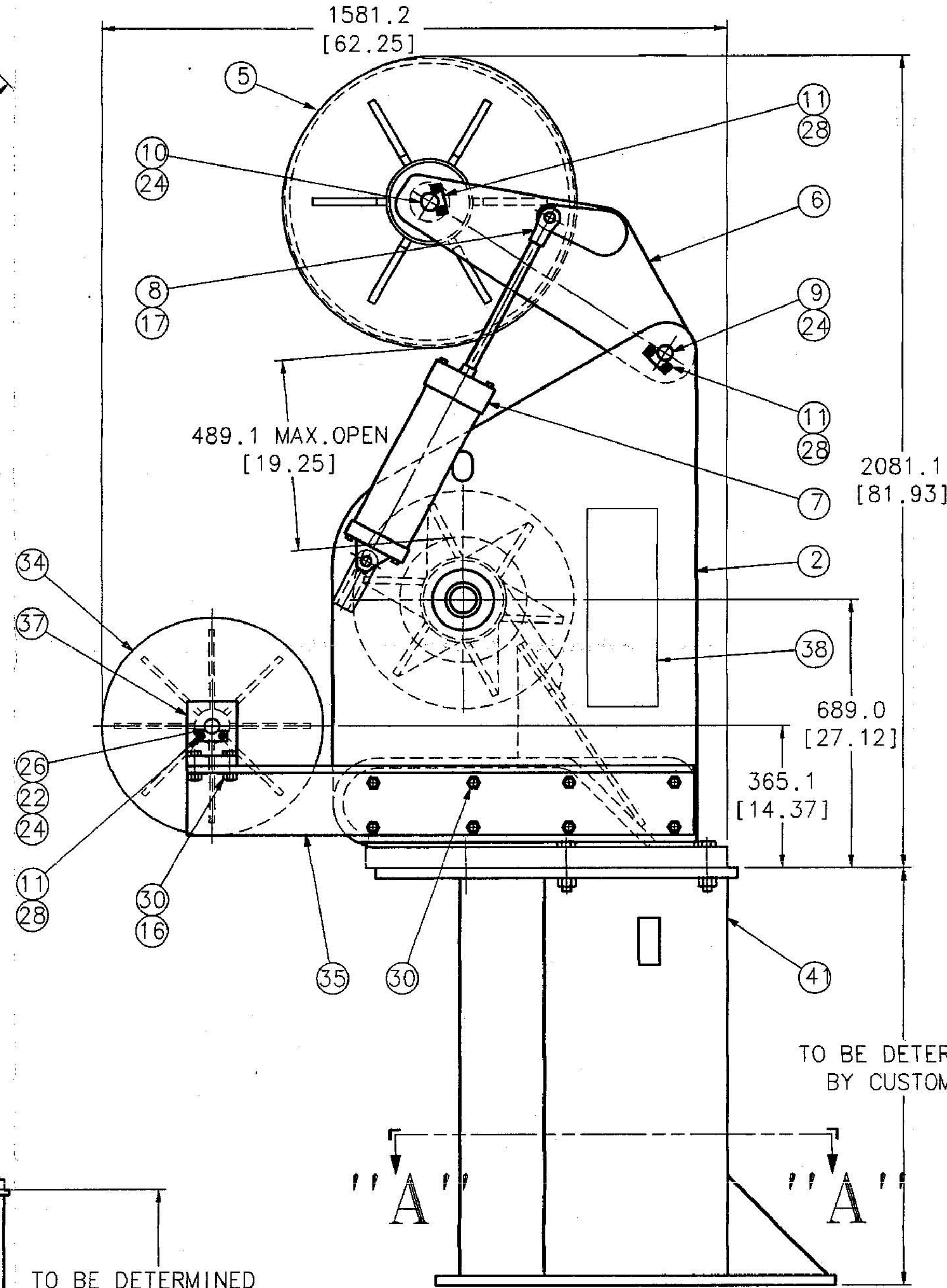




ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION
34	3011345	1	CARBON STL	DRUM, GUIDE
35	3011343	1	CARBON STL	ANGLE, SUPPORT
36	3011344	1	CARBON STL	ANGLE, SUPPORT
37	2006700	2	CARBON STL	BRACKET
38	3011348	1	*****	ASSEMBLY, PAINT AND NAMEPLATE LOCATIONS
39	3000264	1	*****	ASSEMBLY, PIPING
40	SEE CHART	1	*****	SCHEMATIC DIAGRAM
41	3014375-001	1	CARBON STL	BASE, SUB
42	1000707	4	S.A.E. GR.2	HEX HEAD CAP SCREW- 7/8-9NC-2A X 4 1/2 LG
43	1036807	4	CARBON STL	HEAVY HEX FULL NUT- 7/8-9NC-2B
44	1060113	4	STEEL	WASHER, PLAIN FLAT- 7/8
45	1002602	4	S.A.E. GR.2	SOCKET HEAD CAP SCREW- 1/2-13NC-2A X 1\"
46	1036808	4	CARBON STL	HEAVY HEX FULL NUT- 1\"-8NC-2B
47	1060010	4	STEEL	HELICAL SPRING LOCK WASHER- 1\"
48	2007168	1	CARBON STL	STRIPPER PLATE
49	1060114	10	STEEL	TYPE \"A\" PLAIN WASHER- 1\"

ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION
18	1503643	1	*****	CYLINDER, HEAVY DUTY AIR-PARKER SERIES 2A MODEL#6 BB-2A51414
19	1031009	1	1018 CRS	SQUARE BAR- 5/8 X 4.00
20	1031009	1	1018 CRS	SQUARE BAR- 5/8 X 5.00
21	1500030	2	BRONZE	BEARING, 150S #71200 OIL FILLED PLAIN
22	1500031	4	BRONZE	BEARING, 150S #71201 OIL FILLED PLAIN
23	1500032	2	BRONZE	BEARING, 150S #71202 OIL FILLED PLAIN
24	1500019	6	BRONZE	BEARING, THRUST- SYMN #ST48112-6
25	2001819	2	BRONZE	BEARING, THRUST
26	2006701	1	316 STN STL	SHAFT, GUIDE DRUM
27	1000101	2	S.A.E. GR.2	HEX HEAD CAP SCREW- 1/4-20NC-2A X 1/2 LG
28	1000304	6	S.A.E. GR.2	HEX HEAD CAP SCREW- 3/8-16NC-2A X 1 1/4 LG
29	1036801	2	CARBON STL	HEAVY HEX FULL NUT- 1/4-20NC-2B
30	1000609	20	S.A.E. GR.2	HEX HEAD CAP SCREW- 3/4-10NC-2A X 3\"
31	1000817	6	S.A.E. GR.2	HEX HEAD CAP SCREW- 1\"-8NC-2A X 2 3/4 LG
32	1000806	4	S.A.E. GR.2	HEX HEAD CAP SCREW- 1\"-8NC-2A X 4 1/2 LG
33	1000403	4	S.A.E. GR.2	HEX HEAD CAP SCREW- 1/2-13NC-2A X 1 1/4 LG

ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION
1	3000243	1	CARBON STL	BASE
2	3011337	1	CARBON STL	PLATE, LEFT SIDE
3	3011338	1	CARBON STL	PLATE, RIGHT SIDE
4	3009370	1	CARB/410 STN	DRUM, PRIMARY
5	3008888	1	CARBON STL	DRUM, SECONDARY
6	3011342	1	CARBON STL	ARM, SECONDARY ARM
7	1503644	1	*****	CYLINDER, HEAVY DUTY AIR-PARKER SERIES 2A MODEL#6 BB-2A1414
8	1500034	2	CHROME PLATED STL	FEMALE ROD CLEVIS- PARKER #50944
9	2000856	1	316 STN STL	SHAFT, ARM
10	2000857	1	316 STN STL	SHAFT, SECONDARY ARM
11	2000858	3	CARBON STL	KEEPER PLATE
12	1501829	1	*****	COUPLING
13	1503420	1	*****	MOTOR - RELIANCE, 3 HP 1200 RPM
14	3000257	1	CARBON STL	BRACKET, MOTOR
15	2006333	1	CARBON STL	GUARD, SPLIT COUPLING
16	1036806	4	CARBON STL	HEAVY HEX FULL NUT- 3/4-10NC-2B
17	1500035	2	CHROME PLATED STL	PIVOT PIN- PARKER #68370 W/ 2 RETAINER RINGS



SECTION "A-A"
ANCHOR BOLT PLAN

DRAWING NO.	ITEM 40	DESCRIPTION
4006481-001	4000402	CONTROL PANEL & SCHEMATIC- 480/120 VAC

FOR APPROVAL ONLY
DO NOT USE FOR
INSTALLATION PURPOSES
CUSTOMER SPRAGUE PAPERBOARD
MILL, VERSAILLES, CONNECTICUT
CUSTOMER ORDER 116.000425
SHOP ORDER B436891
SERIAL NUMBER 99-M14-0366
THERMO BLACK CLAWSON INC.
MIDDLETOWN, OHIO USA
DATE *** 11/1/99
RETURN APPROVED DRAWING WITHIN 10 DAYS
FAILURE TO DO SO WILL IMPACT DELIVERY
APPROVED BY _____
DATE _____

WEIGHT WITH SUBBASE = 7005 lbs.
WEIGHT WITHOUT SUBBASE = 5655 lbs.

C.A.D. DRAWING DO NOT UPDATE MANUALLY			
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED			
METRIC	WHOLE NUMBER	ONE PLACE DECIMAL	TWO PLACE DECIMAL
	±.1	±.01	±.005
	±.05	±.005	±.005
	±.05	±.005	±.005
THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS			
ORDER No.	B436891	REF. DRG. No.	4006481 CHT
SERIAL No.	99-M14-0366	USED ON	SEE G-1
CUSTOMER	SPRAGUE PAPERBOARD	WEIGHT	PATTERN No.

No.	REVISION	ZONE	DATE	BY	CHKD.	SHT. No.
THERMO BLACK CLAWSON INC. A Thermo Fiberish company RECYCLED FIBER • CHEMICAL PULPING • STOCK PREPARATION Middletown, Ohio USA						
TITLE ASSEMBLY, MODEL 14 RAGGER						
DRAWN	NF COWAN	DATE	10-29-99	THIRD ANGLE PROJECTION	SCALE	
CHECKED	*	DATE	*		1/10	
APPROVED	*	DATE	*		1/10	
500	DRG. No.	B4368910	REV	0	SHEET 1 OF 1	