

# PEWO-pack 200 SN

## 1.1 Short description

The PEWO-pack 200 SN/450 SN is a stretchbander with electronic/pneumatic controls to produce single packs or multiple collations.

The stretchbanding system included as standard allows precise pre-tensioning of the film and therefore the usually following operation "shrinking of the pack" is often unnecessary.

The PEWO-pack 200 SN/450 SN can either be integrated in a packaging line or be used as an individual machine.

The machine can be provided with various extra devices allowing extensive automation.

The combined use of electronics and pneumatics results in a far higher working speed which can be increased by providing the machine with a special advance control for the sealer bar ('H' version).

The mechanical closing bar locking included as standard enables high forces by using little energy and a precise control of the clamping time at high speeds.

The sealer bar, a high-grade sealing tool, can be re-coated several times.

Combined with our sealing system (film cut-off in the gap in the special sealing profile) the sealer bar has a very long service life.

The replacement of the sealing profile can be carried out within a very short time, without tools.

## 1.2 Sealer bar seal system (SN) or hot-wire seal system (TN)

The PEWO-pack 200 SN/450 SN is available either with hot-wire seal system or with sealer bar seal system. The selection of the system depends on the application of the machine and on the film type to be used.

The machines are almost identical in terms of construction, except the hot-wire or sealer bar resp. These instructions relate to the more usual sealer bar seal system which does not need an extra exhaust.



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**Bundler**

**Pester Pewo-Pack 200 SN**

Dette dokument er vejledende.

Der tages forbehold for fejl.

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We make reservation for possible errors.

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Alle mål i mm.

All measures in mm.

Lager nr.

/LH

**F950**

# PEWO-pack 200 SN

## 1.5 Technical Data

PEWO-pack 200 SN

### Machine dimensions mm (without extra accessories)

Length	1150
Width	950
Overall height	1580
Height of table	840 (+50)

### Required floor space mm (without extra accessories)

Area required for the machine	1150x 950
Operating and repair area	2350x2350

### Machine capacities mm

Length of package (infeed)	300 max.
Width of package	260 max.
Height of package	250 max.
Sealing width (SN = Sealer bar seal system)	200 max. (SN)
Sealing width (TN = Hot wire seal system)	200 max. (TN)

Weight kg 360

### Machine colour

Standard RAL 1013

### Power/air requirements

Power supply (connected load) 220 V A.C.

### Air supply

Incoming pressure -min. 6.0 bar  
-max. 12.0 bar  
Operating pressure 5.2 bar

### Energy consumption

Power consumption 700 W  
Air consumption/cycle 6 l. max.

### Output cycles/min.

Standard version 24 max.  
"H" version 32 max.

### Film

Film type PE, PP, oriented PP  
Max. film width mm 200

Min. film width mm 30  
Max. film thickness micron 100, 60 with TN system  
Min. film thickness micron 20  
Max. film reel dia. mm 300

Core dia. mm 70/76  
(required with mandril-style film reel holders only)



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