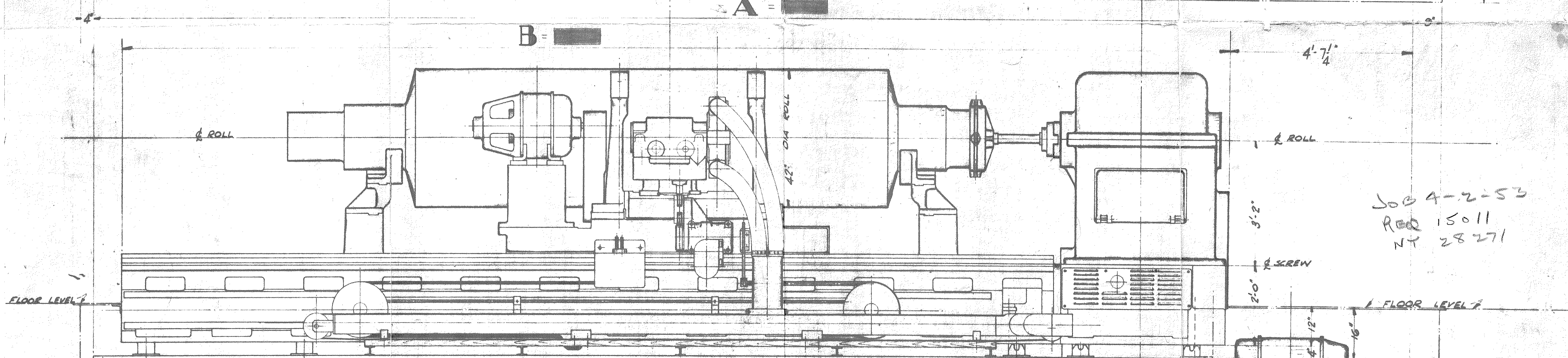
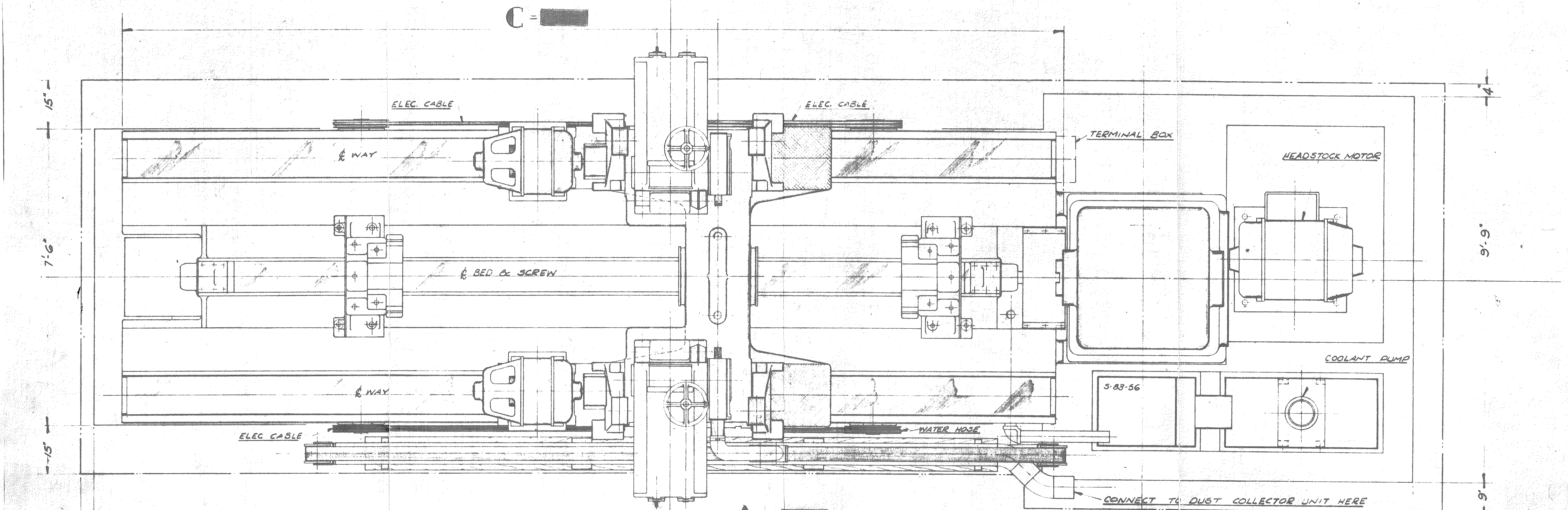




ROLL FACE	148"	160"	172"	184"	196"	208"	220"	232"	244"	256"	268"	280"	292"	304"	316"
A	33'-4 1/2"	34'-4 1/2"	35'-4 1/2"	36'-4 1/2"	37'-4 1/2"	38'-4 1/2"	39'-4 1/2"	40'-4 1/2"	41'-4 1/2"	42'-4 1/2"	43'-4 1/2"	44'-4 1/2"	45'-4 1/2"	46'-4 1/2"	47'-4 1/2"
B	28'-0 1/2"	29'-0 1/2"	30'-0 1/2"	31'-0 1/2"	32'-0 1/2"	33'-0 1/2"	34'-0 1/2"	35'-0 1/2"	36'-0 1/2"	37'-0 1/2"	38'-0 1/2"	39'-0 1/2"	40'-0 1/2"	41'-0 1/2"	42'-0 1/2"
C	23'-9 1/2"	24'-9 1/2"	25'-9 1/2"	26'-9 1/2"	27'-9 1/2"	28'-9 1/2"	29'-9 1/2"	30'-9 1/2"	31'-9 1/2"	32'-9 1/2"	33'-9 1/2"	34'-9 1/2"	35'-9 1/2"	36'-9 1/2"	37'-9 1/2"

STD. FDTN. 83-C-310
BOX TYPE 83-C-311
CROSS SECT. 83-C-328

REVISED	SYMBOL	DESCRIPTION	MICRO INCH
	f1	ROUGH TOOL FINISH (usually chamfers)	500
	f2	FINE TOOL FINISH (general purpose)	125
	f2S	SMOOTH TOOL FINISH (unground large dia.)	63
	f3V	GRIND (gear dia, flats, etc.)	32
	f3	GRIND (cylinders, etc.)	16

FARREL-BIRMINGHAM CO., INC.	
ANDOVER, MASS.	NEWTON, MASS.
MACH. 42" TWO WHEEL ROLL GRINDER	
GENERAL ASSEMBLY	
FOR	ORDER
DRAWN	83-C-327
CHECKED	SCALE 1/4" = 12"
DATE 5-17-51	