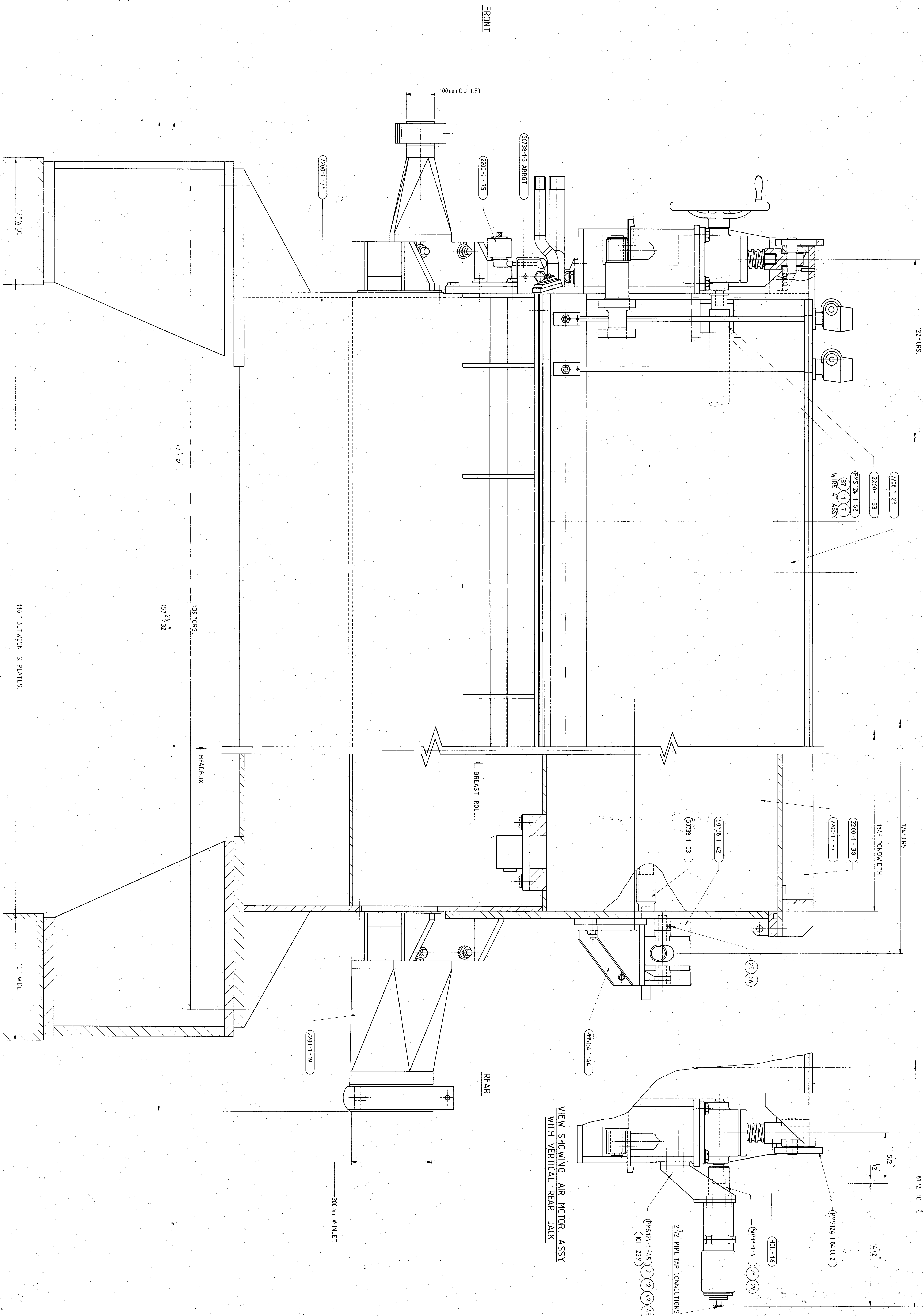


First Angle Projection

Do Not Scale



ITEM NOS RECORDED ON SH1.1

SH1.3 OF 3

LP# 44M0049-1

MACHINING SUGGESTION		5	4	3	2
250	63	ROUGH MACHINE	✓		
125	32	FINE MACHINE			
63	16	SMOOTH MACHINE			
32	8	LITENISH			
16	4				
8	2				
4	1	POLISH			
2	0.06				

MACHINING TOLERANCE		5	4	3	2
UP TO 500 mm ± 0.13 mm	✓				
8 ms ± 0.005 ms					
OVER 200 mm ± 0.01 ms					

GENERAL MACHINING TOLERANCES		5	4	3	2
UP TO 500 mm ± 0.13 mm	✓				
8 ms ± 0.005 ms					
OVER 200 mm ± 0.01 ms					

TITLE		5	4	3	2
ARRGT HEADBOX SIDE ELEVATION (108° P/W)					
Scale	1:4				
Issue	P.3.5/H.C. (2/2/78)				
Checked	Order				
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REVISION		5	4	3	2
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