IVR-B 50/30

Space-saving build-in unit: the IVR-B 50/30 industrial vacuum with durable side channel blower and cartridge filter for (metal) shavings, press remnants and coarse dust.

Made in Germany

Order no.	9.989-415.0

- Compact dimensions
- Freestanding stainless steel collection container

Technical data

EAN code		4054278695112
Number of current phases	**Ph**	3
Voltage	**V**	400
Frequency	**Hz**	50 – 60
Air flow	**l/s / m³/h**	88 / 315
Vacuum	**mbar / kPa**	260 / 26
Container capacity	**l**	50
Rated input power	**kW**	3
Vacuuming type		Electric
Connection nominal diameter		DN 50
Accessory nominal diameter		DN 50
Sound pressure level	**dB(A)**	72
Main filter dust class		M
Filter area for main filter	**m²**	1
Weight without accessories	**kg**	70
Weight incl. packaging	**kg**	70.6
Dimensions (L × W × H)	**mm**	835 × 715 × 570

Equipment

Container emptying: Set-down trolley

Compact dimensions

- Easy storage and attachment between, on or under production machines.
- The compact size makes it suitable for a range of different applications.
- Powerful side channel blower facilitates diverse applications.

Freestanding stainless steel collection container

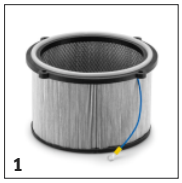
- The collection container can be lifted off the base plate of the machine.
- Safety clips on the lid enable safe transport.

Wear-resistant side channel blower

- Compact machine with 3 kW rated input power for vacuuming solids.
- For strong suction power and service life of at least 20,000 hours.
- Optimally suited for mobile use in multiple shift operation.

IVR-B 50/30, 9.989-415.0, 2026-10-09

ACCESSORIES FOR IVR-B 50/30
9.989-415.0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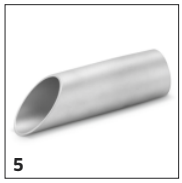
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		Order no.	Description	
FILTERS				
Cartridge filter				
Cartridge filter 1,0m²,Kat. "M";ø240x152	1	9.989-531.0		■
NOZZLES				
Standard nozzles				
Standard PVC nozzle DN50	2	9.989-673.0	Electroconductive standard PVC nozzle. DN 50.	☐
Standard nozzle silicone DN50	3	9.988-402.0		☐
Standard nozzle cuttable rubber DN50	4	9.989-675.0	Standard nozzle, electroconductive, made from cuttable rubber. DN 50.	☐
Standard aluminium nozzle DN50	5	9.980-749.0	Diagonal nozzle made from anodised aluminium, electroconductive, DN 50.	☐
Flexible standard nozzles				
Standard nozzle flexible PVC DN50	6	9.981-421.0	Electroconductive, flexible round nozzle made from galvanised steel, DN 50, with rubber mouthpiece DN 30.	☐
Crevice nozzles				
Crevice nozzle PP 15 mm × 145 mm DN50	7	9.988-117.0	Electroconductive, flat multi-purpose crevice nozzle made from plastic, DN 52.	☐
Surface nozzles				
Silicone surface nozzle 120 mm DN50	8	9.988-119.0	Electroconductive rubber nozzle, angled, DN 50, suitable for use with foods.	☐
HOSES				
PVC				
Hose PVC DN50 3 m	9	9.989-615.0	Electroconductive PVC hose, DN 50. Temperature-resistant up to 85 °C. Length: 3 m.	☐
Hose PVC DN50 5 m	10	9.989-616.0	Electroconductive PVC hose, DN 50. Temperature-resistant up to 85 °C. Length: 5 m.	☐
EVA hoses				
Hose EVA NW50 3 m	11	9.988-090.0	Electroconductive hose with NW50. Suitable for temperatures up to 65°C. Length: 3 m.	☐
Hose EVA NW50 5 m	12	9.988-091.0		☐
PU hoses				
Hose PU DN50 3 m	13	9.989-619.0	Oil-resistant, electroconductive PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 80 °C. Length: 3 m.	☐
Hose PU DN50 5 m	14	9.989-620.0	Oil-resistant, electroconductive PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 80 °C. Length: 5 m.	☐

■ Included in the scope of supply. ☐ Available accessories.

ACCESSORIES FOR IVR-B 50/30
9.989-415.0

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		Order no.	Description	
HANDLES				
Handle DN50, curved	15	9.977-678.0	Electroconductive and 45° curved handle made from stainless steel. Inner cone DN 50.	☐

☐ Available accessories.