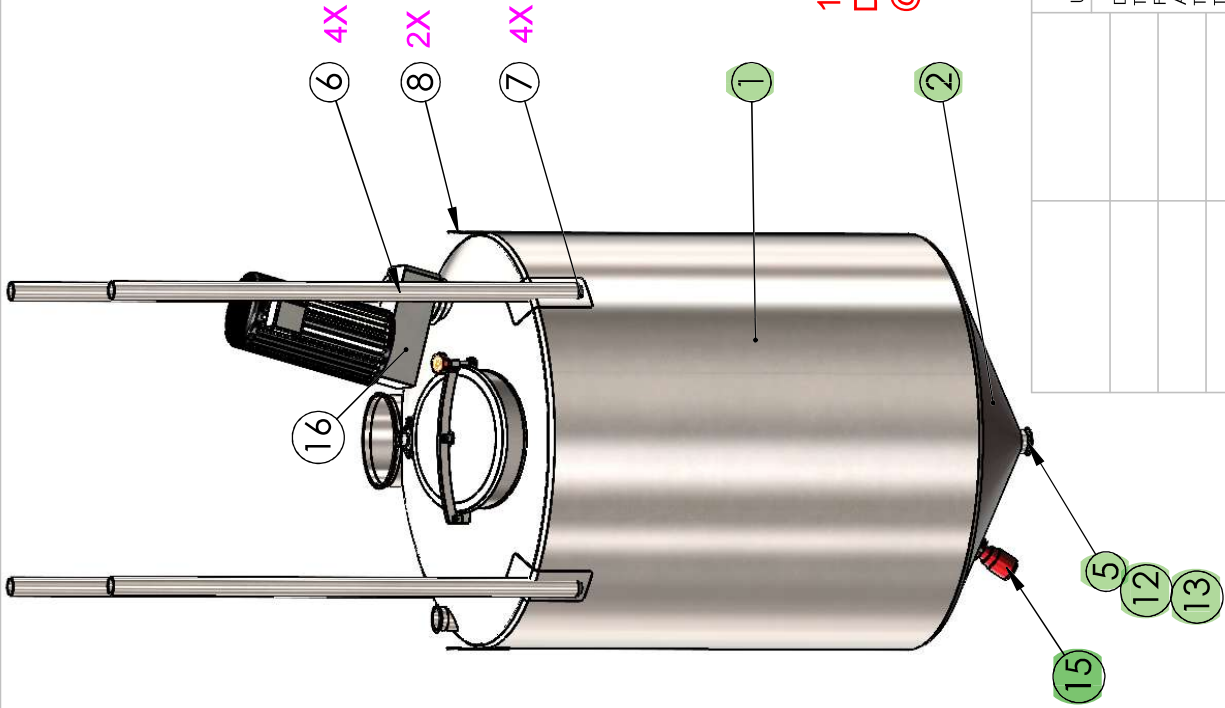




LIFTING LUGS AT 90° AND 270°

QTY-2 TANKS-
(TK-DECO2-01)
(TK-DECO1-01)

VENT SIZE- 4.00" X 5.00"

AGITATION IS NOT EXACT MODEL, ONLY FOR
VISUAL. THE HEIGHT MEASUREMENTS OF THE SHAFT
AND MOTOR ARE THE ONLY ACTUAL SIZES.
THE SHAFT SHALL BE 1.50" X 70.00" WITH (3) 16.00" BLADES

1.5" TRICLAMP
DESLUDGE INLET
@ 235° 18" RADIUS

PLEASE PROVIDE TANK
WEIGHT (EMPTY)



Central Stainless Inc
3219 South Central Avenue
Marshfield, WI 54449

TITLE:

Second Extraction Tank

SIZE	DWG. NO.	REV
A	20108	0
SCALE: 1:25		WEIGHT: SHEET: 1 OF 5

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UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	DATE
TOLERANCES:	NAME
FRACTIONAL: ±	JS
ANGULAR: MACH ±	
TWO PLACE DECIMAL ±	
THREE PLACE DECIMAL ±	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
316L / 304	
FINISH	
2B / 2B	
NEXT ASSY	USED ON
APPLICATION	
DO NOT SCALE DRAWING	

#	PART	DESCRIPTION	QTY
1	BARREL	59.00" X Ø54.00" X 10GA 316L	1
2	BOTTOM HEAD	Ø54.00" X 30° X 10GA CONE 316L	1
3	TOP HEAD	Ø54.00" X 10GA DOMED HEAD	1
4	MANWAY	18.00" HINGED 316L MANWAY	1
5	FERRULE	3.00" MED 1 1/8" 316L T/C FERRULE	3
6	LEG	Ø2.00" SCH 40 304 PIPE	4
7	REINFORCEMENT PAD	5.375" X 7.00" X 10GA 304	4
8	LIFTING LUG	6.00" X 3.50" X 0.375" Ø2.00 HOLE 304	3 2
9	REINFORCEMENT PAD	8.00" X 4.00" X 1/4" 1.25" HOLE 304	2
10	VENT	Ø4.00" MUSHROOM VENT 304	2 1
11	SPRAYBALL	Ø1.50" X Ø3.00" SPRAYBALL 316L	1
12	TRICLAMP	3.00" TRICLAMP 304	3
13	GASKET	3.00" EPDM GASKET	3
14	FERRULE	12.00" 316L FERRULE	1
15	LEVEL TRANSMITTER	ANDERSON STYLE CONNECTION (71060-A0004)	1
16	AGITATION	1/2 HP TOP ENTRY MIXER WASH-DOWN #4 FINISH Ø4.00" FLANGE CONNECTION	1
17	FERRULE	4.00" MED 1 1/8" 316L T/C FERRULE	1
18	GASKET	4.00" EPDM GASKET	1
19	TRICLAMP	4.00" TRI CLAMP	1

QTY: 2 TANKS
(TK-DEC02-01)
(TK-DEC01-01)

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 **Central Stainless Inc**
3219 South Central Avenue
Marshfield, WI 54449

TITLE:

Second Extraction Tank

SIZE **A** DWG. NO. **20108** REV **0**

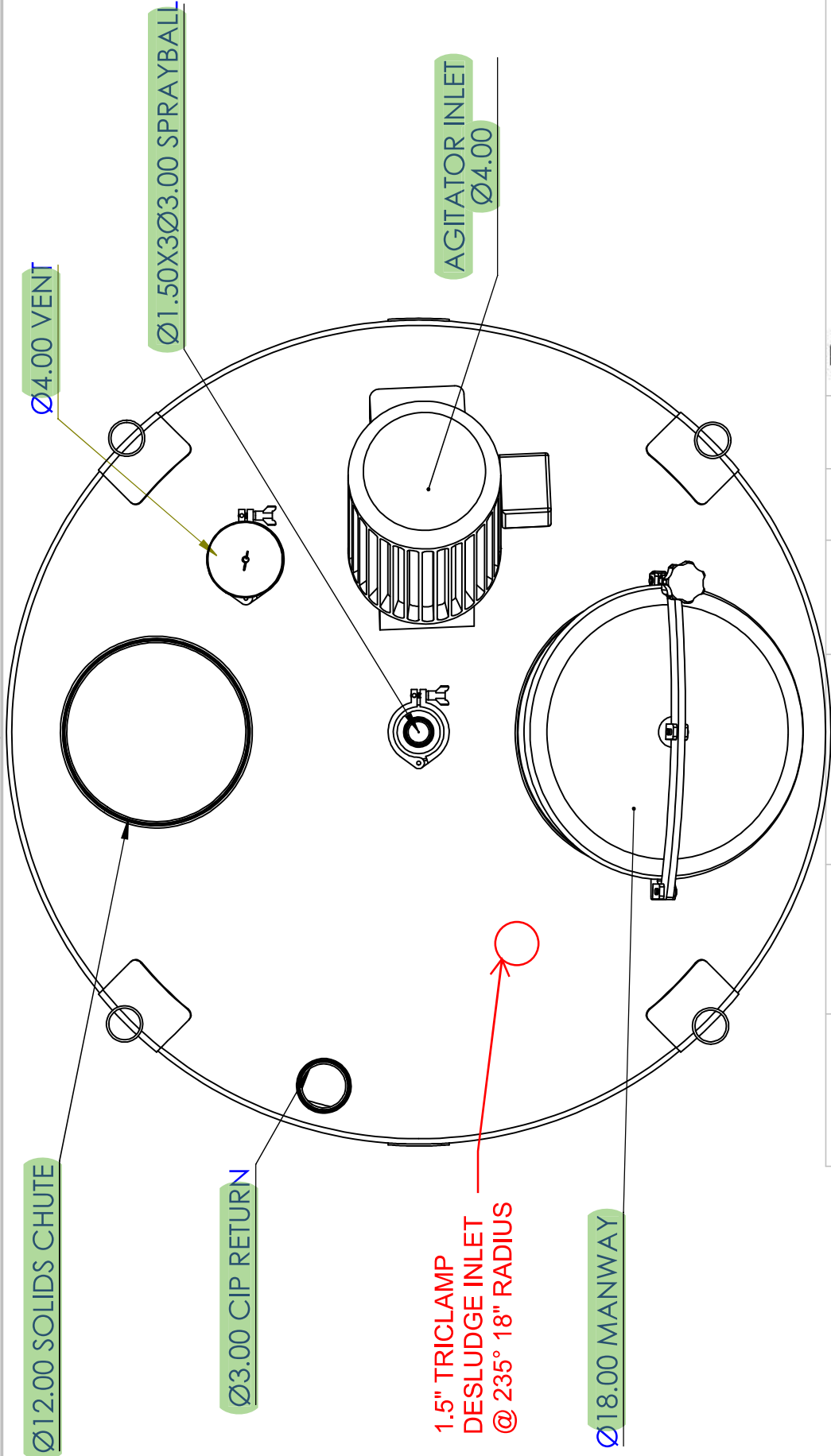
SCALE: 1:50 WEIGHT: SHEET: 2 OF 5

2

1

B

B



QTY: 2 TANKS
(TK-DEC02-01)
(TK-DEC01-01)

A

A



Central Stainless Inc
3219 South Central Avenue
Marshfield, WI 54449

TITLE:

Second Extraction Tank

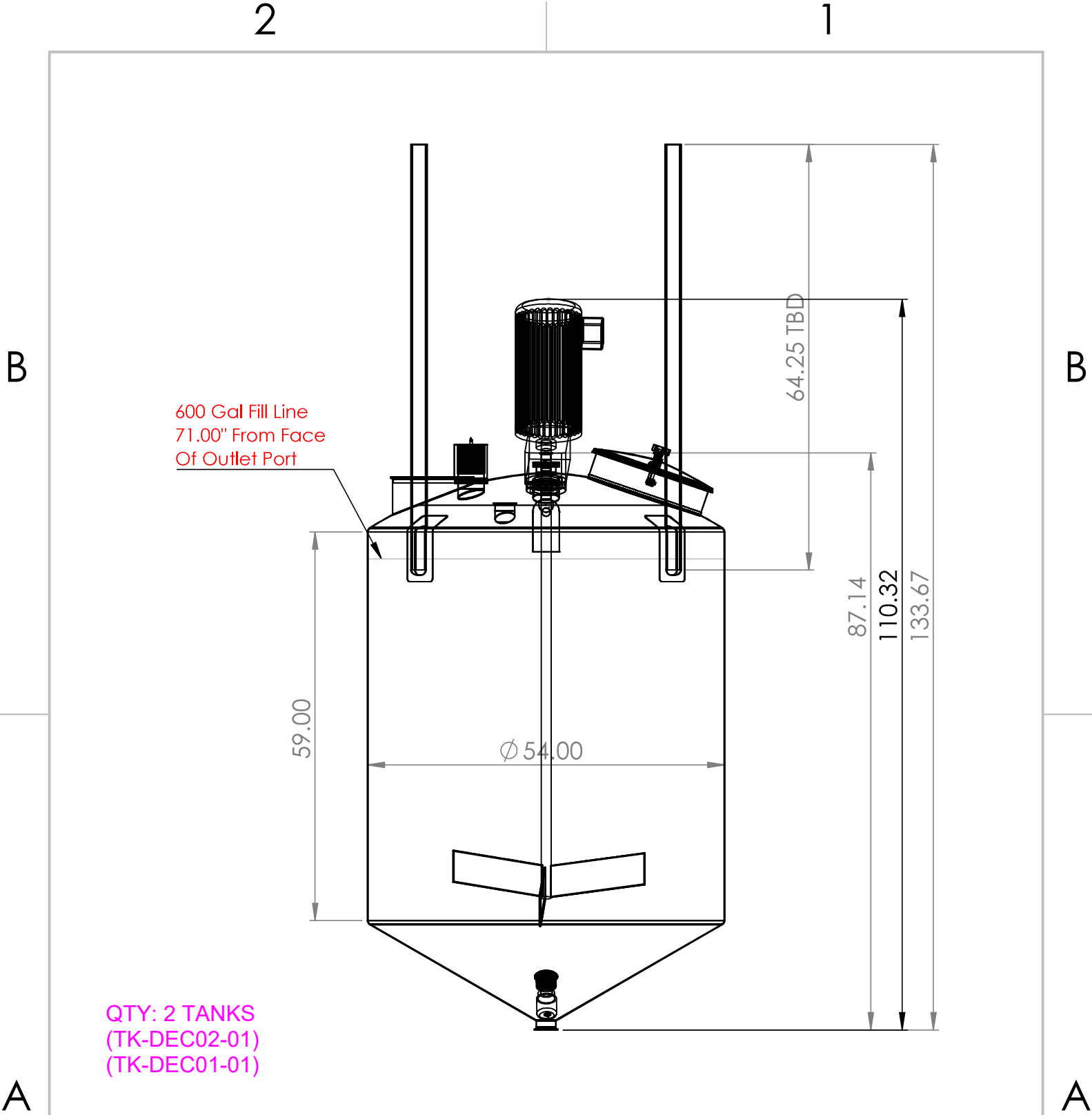
SIZE	DWG. NO.	REV
A	20108	0
SCALE: 1:50 WEIGHT:		SHEET: 5 OF 5

UNLESS OTHERWISE SPECIFIED:		DRAWN	NAME	DATE
DIMENSIONS ARE IN INCHES			JS	5/7/2020
TOLERANCES:		CHECKED		
FRACTIONAL ±		ENG APPR.		
ANGULAR: MACH ± BEND ±		MFG APPR.		
TWO PLACE DECIMAL ±		Q.A.		
THREE PLACE DECIMAL ±		COMMENTS:		
INTERPRET GEOMETRIC TOLERANCING PER:				
MATERIAL				
316L / 304				
FINISH				
2B / 2B				
NEXT ASSY				
USED ON				
APPLICATION				
DO NOT SCALE DRAWING				

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2

1



QTY: 2 TANKS
(TK-DEC02-01)
(TK-DEC01-01)

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		NAME	DATE
			DRAWN	JS	5/7/2020
			CHECKED		
			ENG APPR.		
			MFG APPR.		
		MATERIAL	Q.A.		
		FINISH	COMMENTS:		
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



Central Stainless Inc
3219 South Central Avenue
Marshfield, WI 54449

Second Extraction Tank

SIZE **A**

DWG. NO. 20108

REV. 0

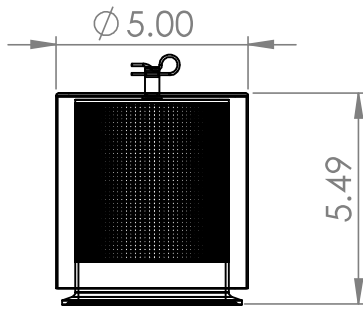
SCALE: 1:20

WEIGHT:

SHEET 5 OF 6

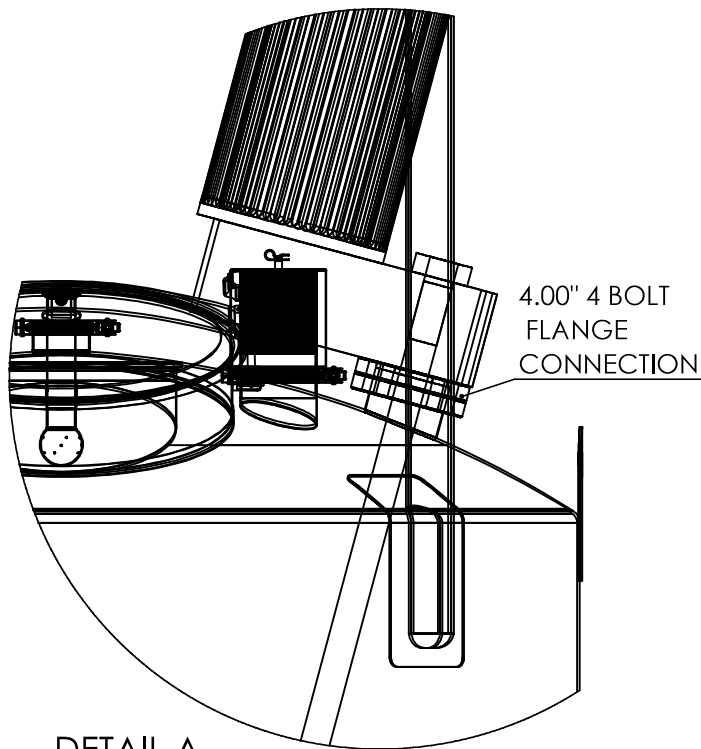
2

1



4.00" TRI CLAMP
MUSHROOM VENT

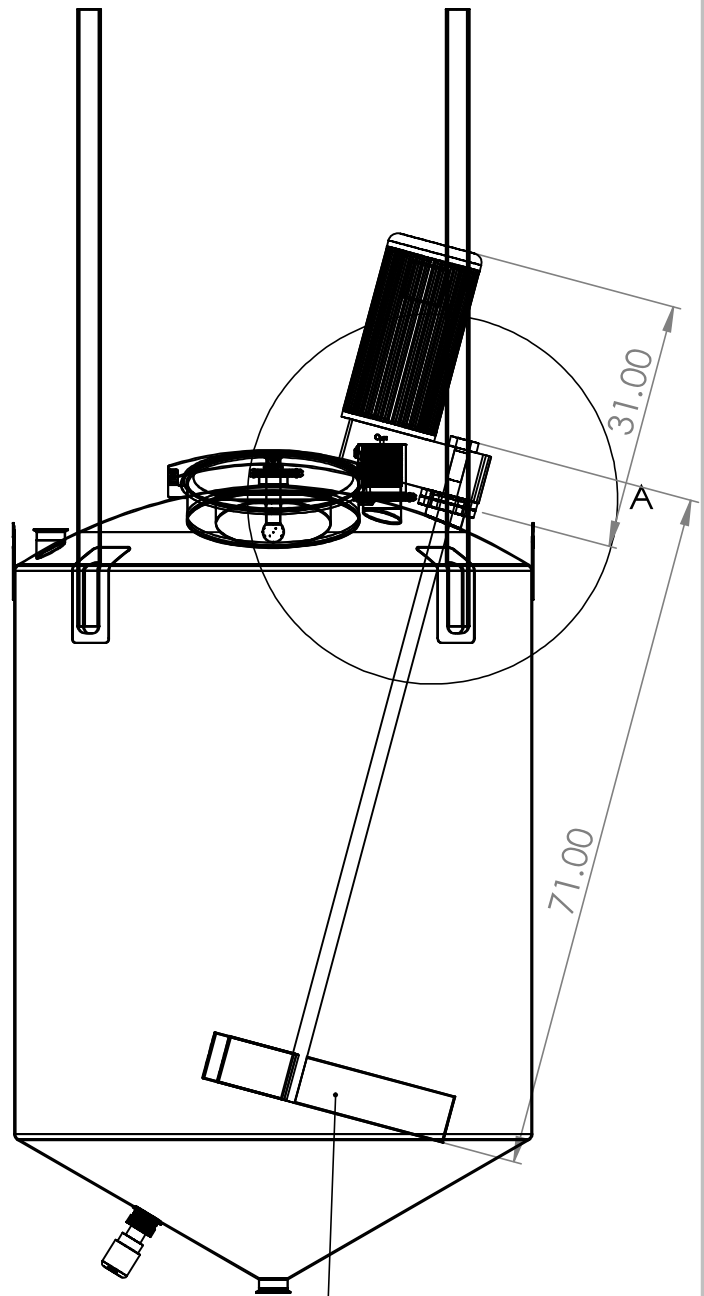
B



4.00" 4 BOLT
FLANGE
CONNECTION

DETAIL A
SCALE 1 : 10

A



B

AGITATION IS ONLY FOR
VISUAL. PADDLE SIZES
MOTOR SIZE AND SHAPE
NOT TO EXACT SPEC.

A

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		MATERIAL
		FINISH
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JS	5/7/2020
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

Central Stainless Inc
3219 South Central Avenue
Marshfield, WI 54449

**Second Extraction
Tank**

SIZE **A** DWG. NO. **20108** REV. **0**
SCALE: 1:20 WEIGHT: SHEET 6 OF 6

2

1