Sale of Pole drilling operation

Owner retiring after 57 years in the wood industry in from logging, trucking, sawmilling and production of poles.

Everything will be sold. Regarding the sale of the pole production equipment, it will be handled as a complete package for the company that is interested in operator ease, waste removal and high production.

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| 3-post drill/chamfer head/trim saw |
| Scott grinder for trim ends |
| Lasor light to mark ends of logs for cutting |
| 24' special built infeed deck |
| 24' outfeed deck |
| lift table for stacking finished product |
| Incline ramp for rounds |
| Sorting stop for rounds  60' gutter cleaner with double reduction gear reducer  Strapping carts & strapping equipment |

15 hp blower for chips

This is a complete unit capable of processing round peeler core poles, or square 5x5’s. Generally, the poles are 8’6” and 5x5’s are 10’ long but other lengths can be handled.

The electrical system is 600 amps, 3ph 480 v.

The infeed system has been designed to allow full bundles of poles that are delivered to the yard, with about 200 to a unit. These units are placed on an incline with a stop and loader system. This specially built infeed deck automatically allows 1 pole at a time to come into the operator. This eliminates any congesting and crossing of poles coming to the operator.

This machine is totally operated using air which makes it extremely fast.

This machine, unlike many others, is capable of trimming the tops of round poles, grinding the trimmed top waste end by dropping them directly into a Scott grinder. Then chamfering the tops of the pole making a finish looking pole for the final user.

This process of trimming, drilling 3 holes chamfering the top than piling onto the lift table is completed by one (1) man in 30 seconds or less. See video of operator processing poles for conformation of speed.

It has been used to drill 12-26-27 fence posts for the retail market that uses stockade fencing in the eastern Mass, Connecticut and southern New Hampshire. Drills motors are on sliding rails to accommodate many drilling scenarios.

The unit can also be set up to accommodate the drilling of 5x5’s. One customer requires offset drilling of the pole to allow panels to be flush on one side of the fence. Also drilling for this customer required 13-26-27 for his poles. This change over from standard 12-26-27 to special is a matter of 5 minutes.

This complete system has been designed for operator ease and speed of production along with ease of cleaning up the work area. One man is capable of processing a trailer load of 756 (18 units of 42 poles per unit) peeler cores in about a 10-hr. day. His job included, loading the raw material, processing, piling, strapping the finish bundle and sending it out via the outfeed deck to be stored. Also unloading incoming and loading out going trucks

Another feature is the waste system which allows the chips and ground up ends to drop directly into a gutter system that has a chain which pulls the chips out to a blower directing the waste product into a trailer. This system eliminates the need to constantly handling waste products which allows the operator to spend more time being productive in producing poles.

This drill is to be sold as a complete operating system and will not be broken up at this time. Videos of the system operating can be sent via email on request.