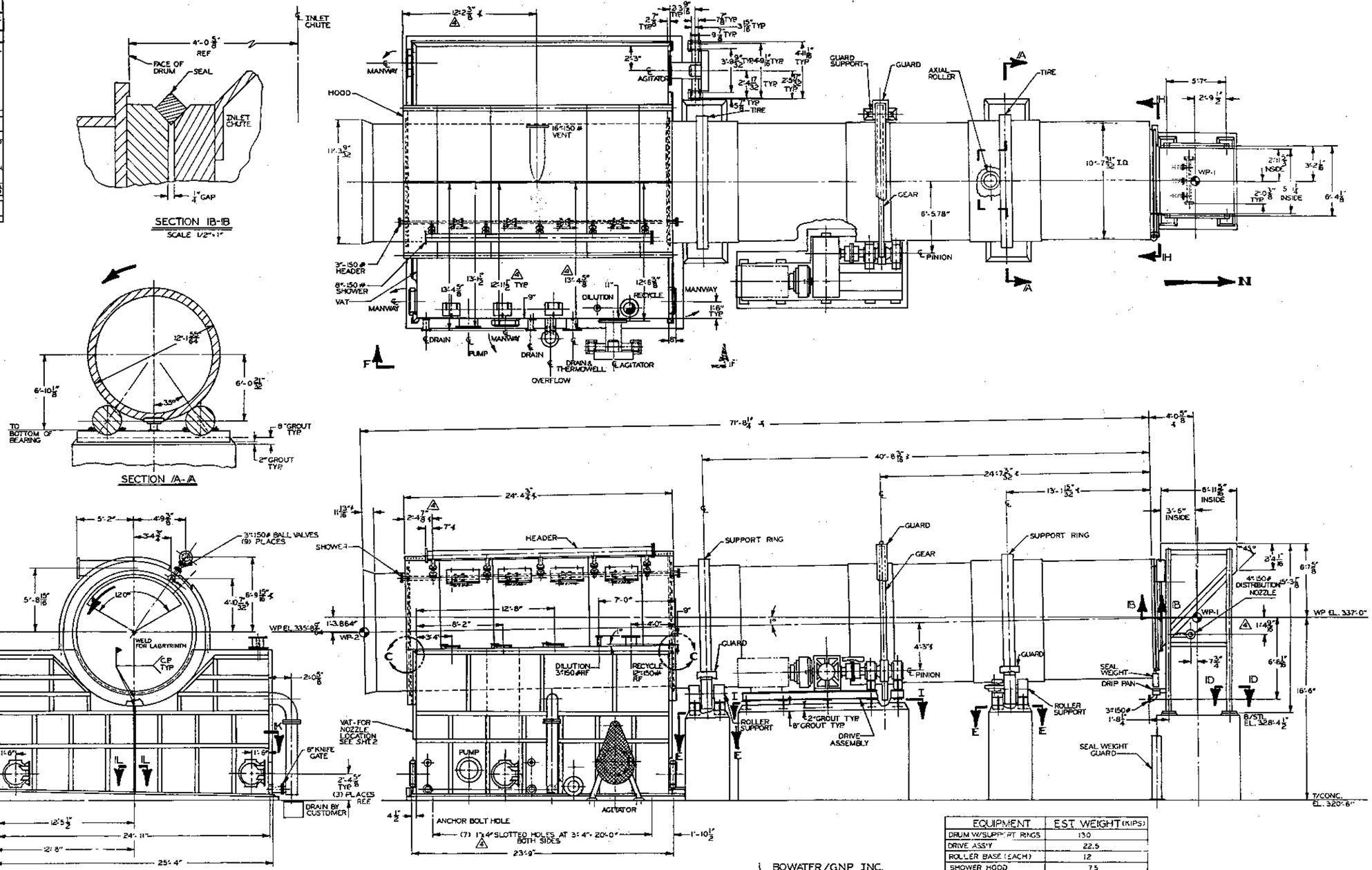
REVISIONS				
REV. No.	DATE	REMARKS	REV. BY	CHK. BY
1	3-11-92	ISSUED		
2	4-8-92	ADDED MANWAY ON VAT & RELOC VAT NOZZ. & SUPPORT STEEL TO CLEAR NOZZ. ADDED WT. CHART & AGITATOR & CUST. EQUIP. No ADDED CUST. ELEV. INSIDE OF INLET CHUTE (NORTH ARROW, REVERSE END OF DRUM TO SHOW 120° OPENING. REV. CLRED & MOTOR LEG DIM.		
3	6-4-92	REV. VAT BOTTOM FOR SLOPE & MANWAYS TO QUICK OPENING		
4	7-14-92	REV. LOC. MW, ADG & PUMP NOZZ. ADDED LEVEL SCREW HOLES. SECT. F: RELOC. DISTR'B. NOZZ., VENT, TO FACE OF PUMP NOZZ. & DRAIN. ADDED DIM. OF MW. FM GROUND & NOTE 3.		
5	7-29-92	ADDED SEAL WEIGHT GUARD		
6	8-12-92	RELOCATED BRACKET FOR INLET SEAL PER CUST.		



NOTES:

1. COVER PLATES ARE FURNISHED TO COVER GROUT HOLES IN VAT AFTER GROUTING IS COMPLETED.
2. ∢ MEANS DIMENSIONS ARE MEASURED PARALLEL TO 1° ANGLE.
3. △4 MANHOLE ASS'Y TO BE DOUBLE BOLT HORIZONTAL CLASS 150 H (TUBE TURN) (4) PLACES.

BOWATER/GNP INC.
RECYCLE FIBER PLANT
C.R.S. SIRRINE JOB Nº P2957
CUSTOMER PO 77788-33
CUSTOMER EQUIPMENT Nº:
DRUM PULPER 345-071
DRIVE 221-206
ACCEPTS CHEST 045-151

EQUIPMENT	EST. WEIGHT (KIPS)
DRUM W/SUPPORT RINGS	130
DRIVE ASS'Y	22.5
ROLLER BASE (EACH)	12
SHOWER HOOD	7.5
BOTTOM VAT	50
GIRTH GEAR W/SPRINGS & CENTERING DEVICES	8.2
INLET CHUTE	8.5

This drawing has been reviewed for suitability, approved and sold to Kamyr Canada Inc. for project numbers marked.

Tolerances, Unless Noted Otherwise: Fabricated (Fractional) under 12" ± 1/16", 12" to 120" ± 1/8", over 120" ± 1/4"; Machined (Decimal) 2 place X.XX ± .05", 3 place X.XXX ± .010"; Angular ± 1/2°, not to exceed 1/16" per 12"

NOTE
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SURFACE FINISH — (RMS)		
1	ROUGH	500 MICRO IN.
2	MEDIUM	250 MICRO IN.
3	GOOD	125 MICRO IN.
4	FINE	63 MICRO IN.
5	EXTRA FINE	32 MICRO IN.

MAT. 6-8 PATT. 300 PATT.

GENERAL ARRANGEMENT
325 DRUM EQUIPMENT

DRAWN J. TEPELL SCALE 1/4"=1'-0" DATE 2-28-92
CHECKED 5/31/92 APP. DATE

KAMYR INC.
GLENS FALLS, N.Y.

1-01509-24 R6

SHEET 1 OF 2