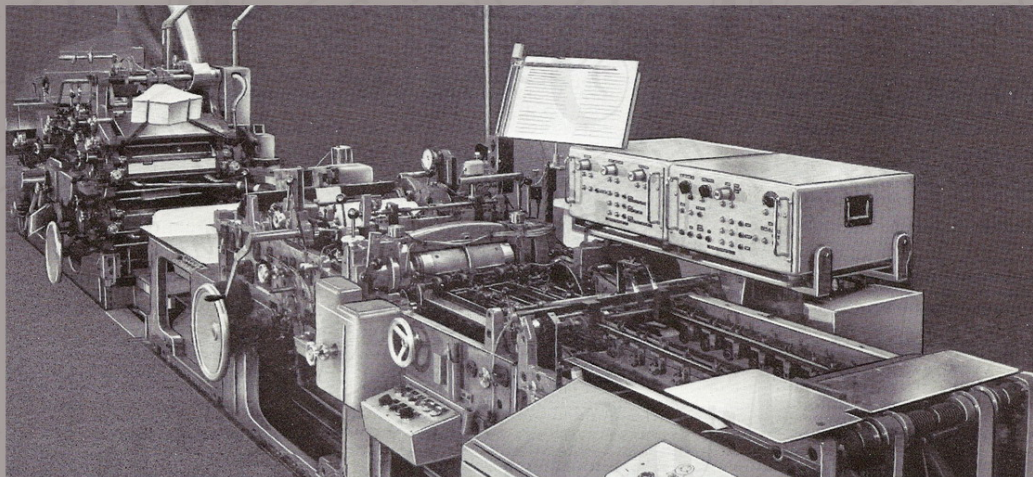


**WINKLER+
DÜNNEBIER** **WD**

327GE/GSE



Rotary Envelope Machine





Rotary Envelope Machine Type 327 GE/GSE

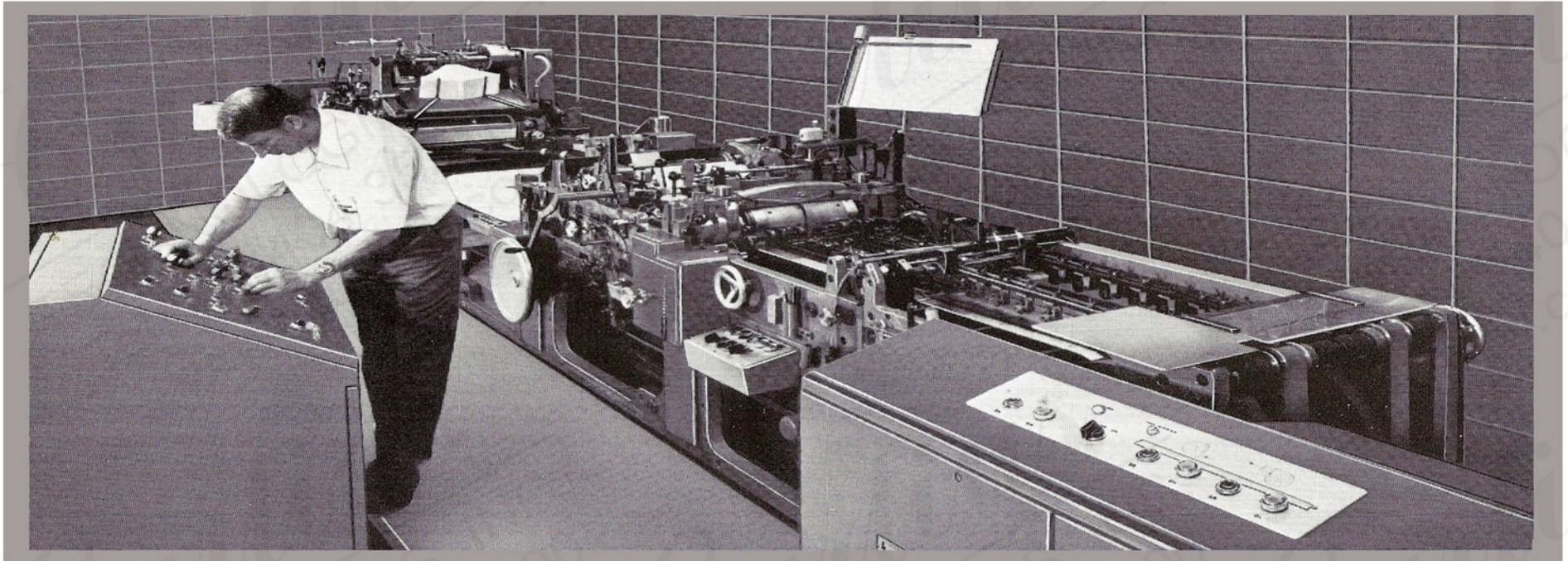
The HELOS 327 GE is high-capacity envelope machine. Owing to its wide range this machine is capable of meeting the many varied requirements of the envelope making industry. Besides one flexographic inside and two flexographic outside printing units machine can - immediately or subsequently - be completed by a window cutting and patching section, to our Type 327 GSE. By means of one-piece knives which are available in almost any shape required several windows can be cut out in one operation.

Furthermore a second glassine section can be adapted to patch in two differently long and wide foils into envelopes with several window apertures. Especially in case of large-size envelopes by this second glassine section often up to 70% of window material can be saved.

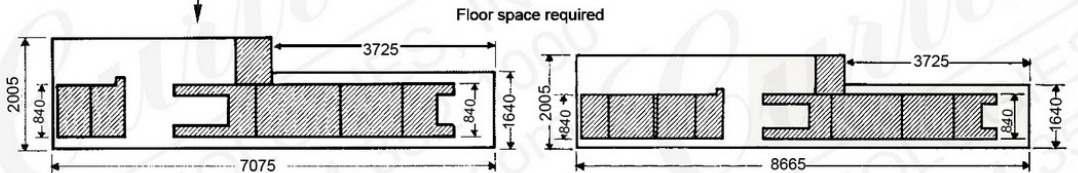
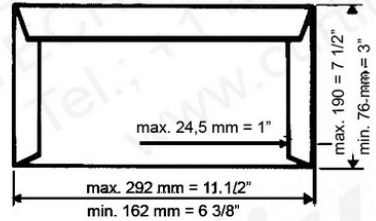
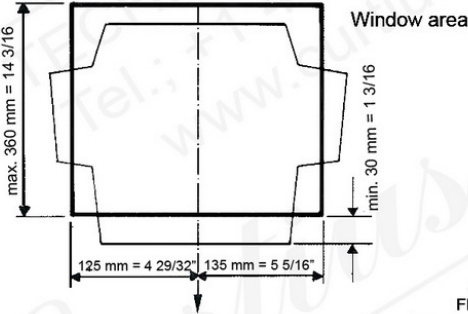
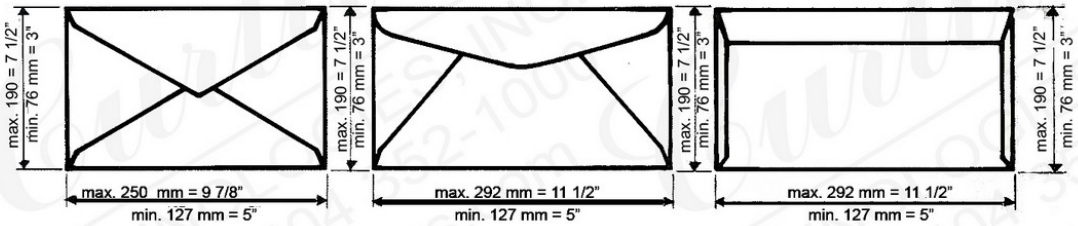
The folding section of the machine has been designed for handling diamond-shaped and wallet-shaped envelopes as well as Constanzia envelopes (booklets) with inner or output side flaps.

The HELOS 327 GSE is an ideal machine offering a lot of application possibilities, in particular for manufacturers of advertising envelopes. In order to make this high-speed machine suitable for the economic manufacture of even small runs of envelopes, this machine type has been provided with an electronically controlled equipment allowing to change the machine from one size to another within 20 minutes. The adjustor has only to effect some adjustments which are mentioned in a list. The machine will then automatically adjust laterally and in height under the control of the electronic system.

It should be mentioned that the electronic equipment can be used on as many machines as desired thus representing an unique investment if several machines 327 GE/GSE are purchased



size ranges



max. 395 mm = 19 9/16"
min. 170 mm = 6 11/16"

max. 520 mm = 20 1/2"
min. 170 mm = 6 11/16"

2
1

max. 350 mm = 13 3/4"
min. 300 mm = 11 13/16"

max. 460 mm = 18 3/32"

max. 264,2mm = 10 13/32"
min. 36,1 mm = 1 27/64"

max. 290 mm = 11 13/32"
min. 20 mm = 3/4"

450

40kVA
16kW

327 GE 7350 kg
327 GSE 10150kg

overall blank length

overall blank width

2 outside printing units (flexo)
1 inside printing units (flexo)

printing length - inside printing
-outside printing

printing width

glassing length

glassine width

max output envelopes per minute

power required
motors abt.
electronical heater abt.

net weight abt.

