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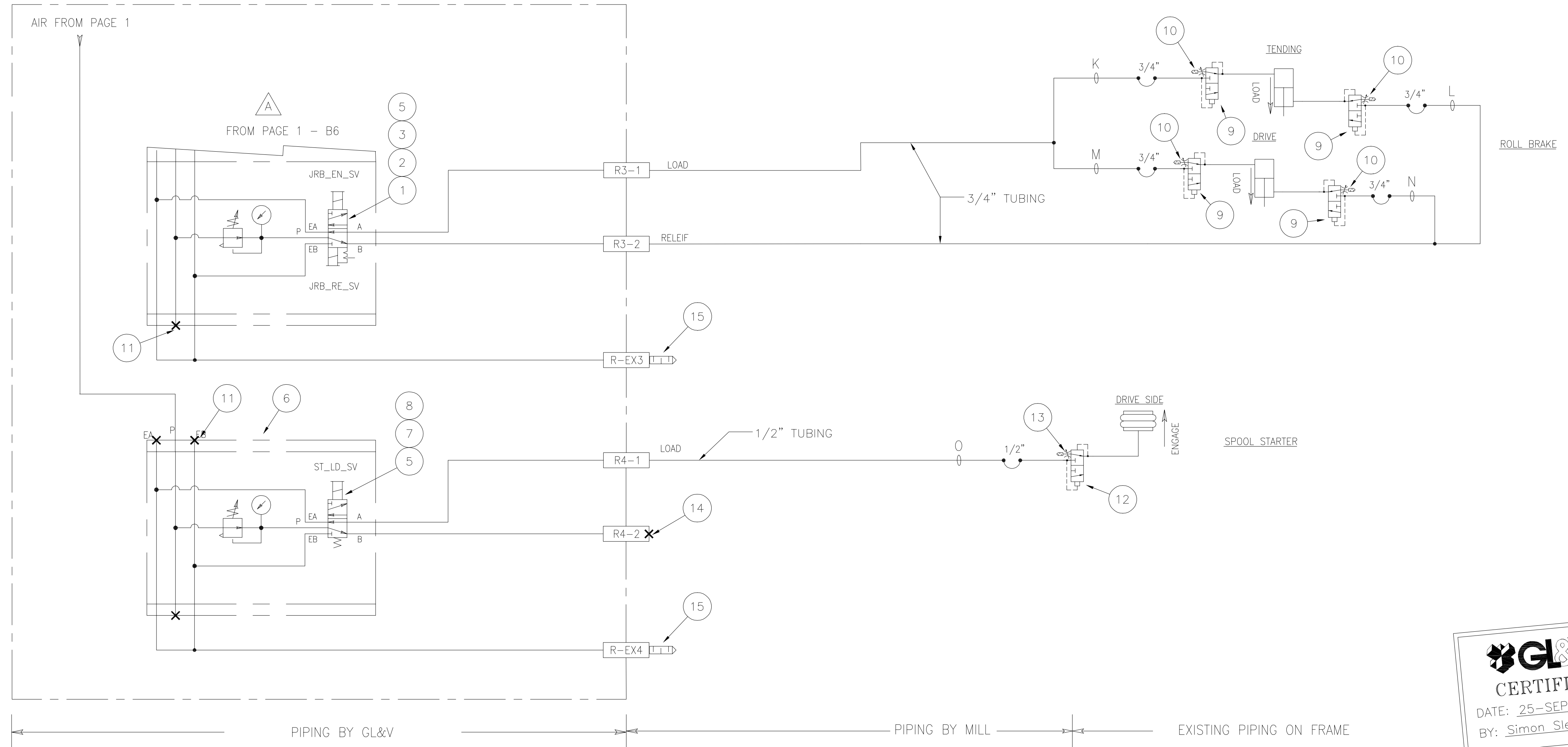
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REV	ITEM	QTY	Description (English)	LENGTH	IDENT. NO.	TAB	MATERIAL	SPL
1	1	1	BASE,FLEXIBLOK-NUMATICS #229-748, 1/2 NPT PORTS, STANDARD		268914-3019		NONE	-
2	1	1	VALVE,SOL-DBL-4 WAY-2POSN-DET- NUMATICS #554SS400K,.5" NPT, 120VAC		267265-092		-	-
3	1	1	REGULATOR,PRESSURE- NUMATICS #554RS100JP0000Q,10-130 PSI,UNIT ONLY		276645-3015		-	A
5	3	3	CONNECTOR, DIN-AB #889V-LA2DBE-10, 0-115 VAC, 2 POLE PLUS GRND, LED & SURGE SUPPRESSION, 10 METER		298913-3021		NONE	B
6	1	1	END PLATE KIT, NUMATICS #229-621, MARK-15		268913-3016		-	-
7	1	1	VALVE,SOL-4 WAY-2 POSN- NUMATICS #152SA400-6, .25 NPT, 120 VAC, 60 HZ, AC DIN PLUG		267265-141		NONE	A
8	1	1	REGULATOR,PRESSURE-NUMATICS #153RS4150-016W, 5-60 PSI, .375 NPT		276645-032		NONE	A
9	4	4	VALVE,QUICK EXHAUST-PARKER #OR75B, .75 NPT		268626-3004		AL	-
10	4	4	MUFFLER,EXHAUST, PARKER #04512 0012, W/SPEED CONTROL, .75 NPT BRASS		276651-3012		BRASS	-
11	4	4	PLUG,PIPE CSK-NPTF-PARKER #.5 HHP-S		269131-004		ST	-
12	1	1	VALVE,QUICK EXHAUST, PARKER #OR37B, 3/8 IN. NPT		268626-3000		-	B
13	1	1	MUFFLER,EXHAUST, PARKER #04506 0060, W/SPEED CONTROL, .375 NPT BRASS		276651-3010		BRASS	-
14	1	1	PLUG,PIPE CSK-NPTF-PARKER #.375 HHP-S		269131-003		ST	-
15	2	2	MUFFLER,EXHAUST-PARKER #EM-75 .75 NPT		276651-009		NONE	-

REEL CONTROL BENCHBOARD R+B30



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JUMBO ROLL BRAKE VALVE

JRB_EN_SV= ROLL BRAKE ENCARE VALVE
JRB_RE_SV= ROLL BRAKE RELIEF VALVE

4
SPOOL STARTER VALVE

ST_LD_SV= SPOOL STARTER LOAD VALVE



REV	DESCRIPTION	DATE	DRAWN BY	CHECKED	APPROVED
B	UPDATED TO CERTIFIED	2018-SEP-25	SIMSLE	-	SBOURNIVAL
A	MANIFOLD BLOCK LAYOUT UPDATED	2018-SEP-12	SIMSLE	-	SBOURNIVAL
O	INITIAL RELEASE	2018-APR-24	SIMSLE	PIEBOU	SBOURNIVAL

Client	GRAPHIC PACKAGING	Location	BATTLE CREEK, MI, USA	Machine No	2
Title Information	REEL AUTOMATION & CONTROL P.M.2 REEL UPGRADE PNEUMATIC DIAGRAM				
Project Number	T048583-0016690A	Reason For Issue	REMOVE BURRS & BREAK ALL SHARP EDGES		
Alt Project Number	-	Scale	1:1	Weight	0 LBS
Next Assembly	L0401-002-69-001TR	Sheet size	D		
Reference Drawing	-	Sheet	1 of 1	Drawing No	A6990-87-0010D-2