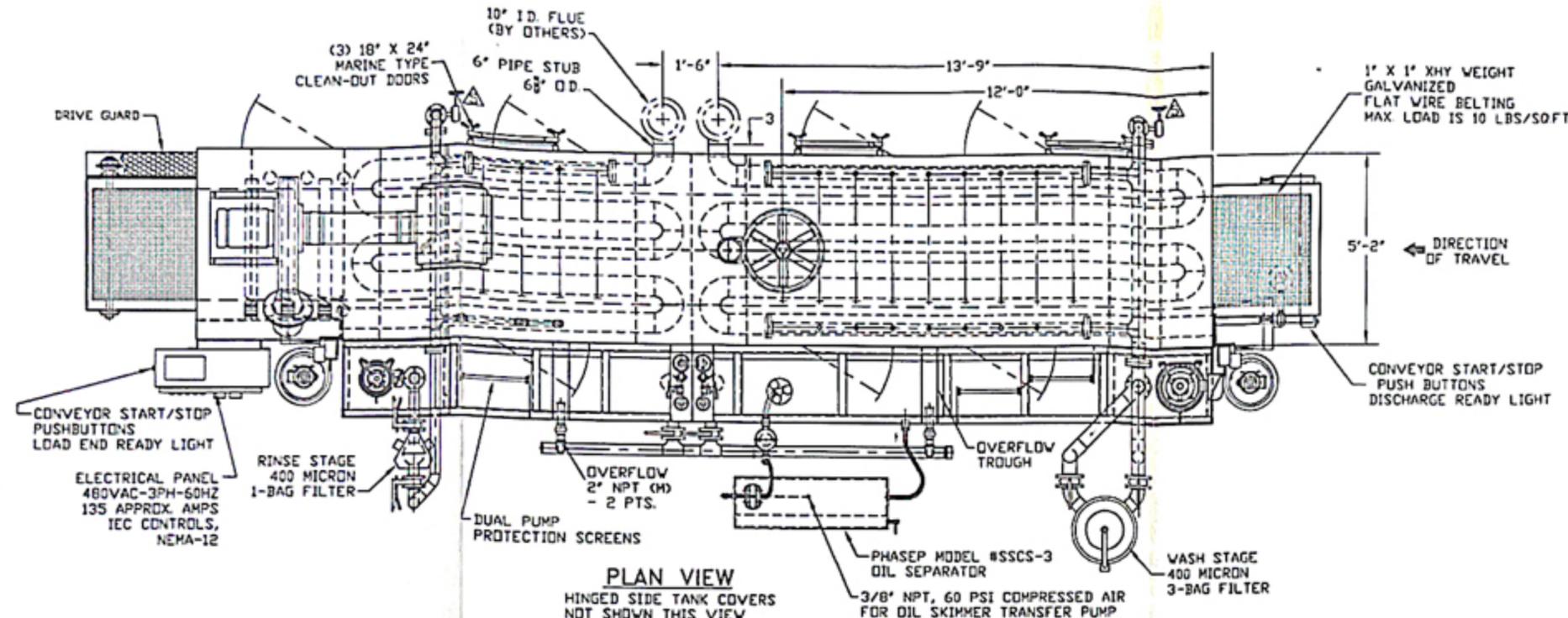
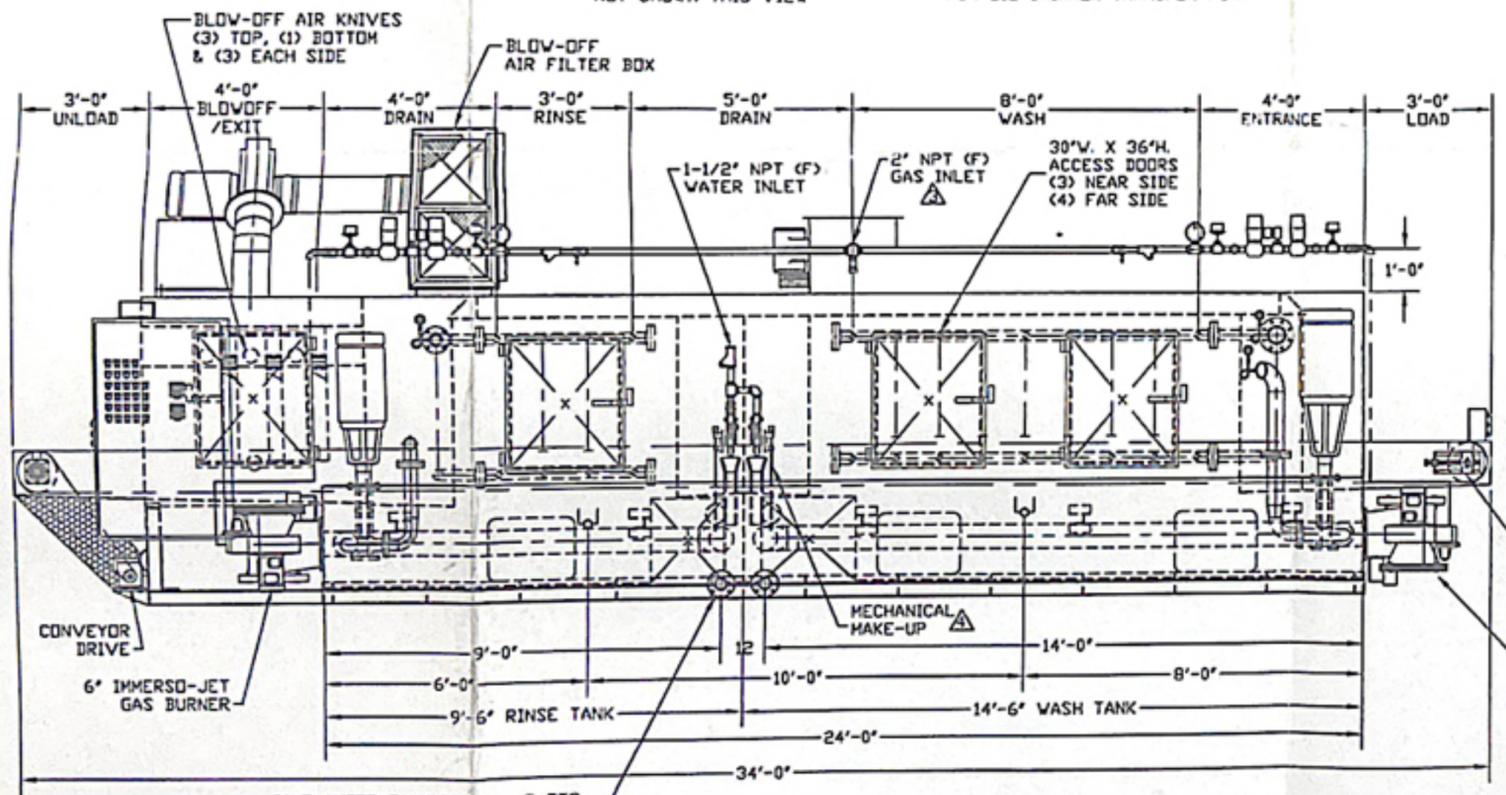


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	UPDATED WASH FILTER & OIL SKIMMER PIPING	10/27/02	CPS

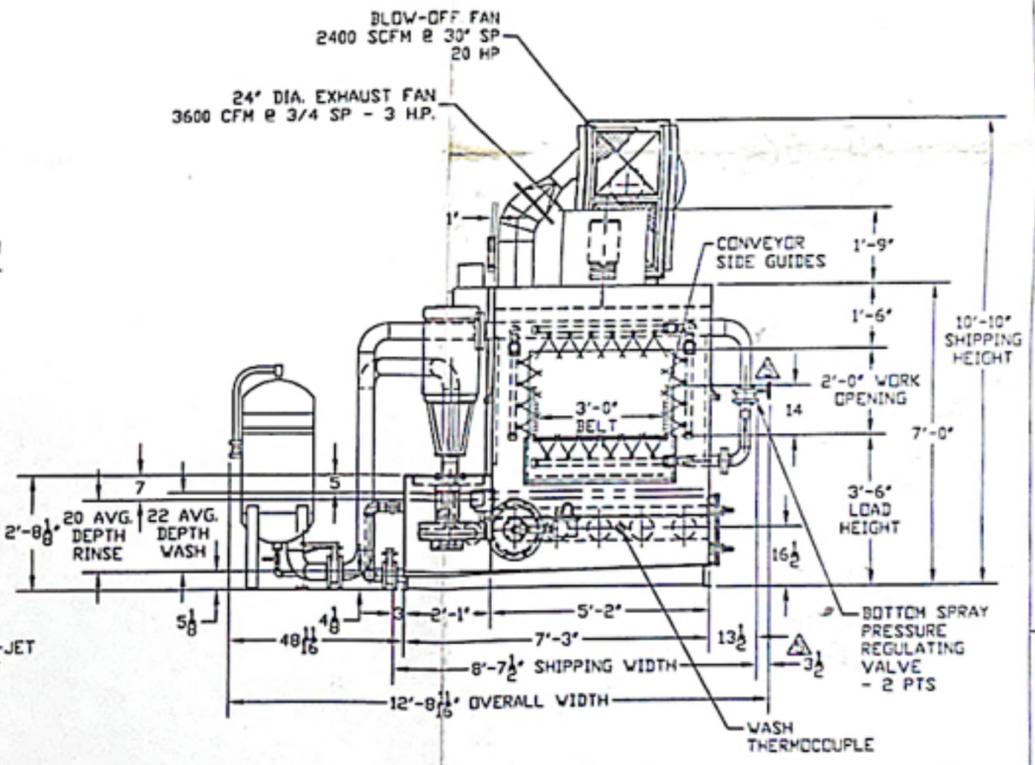
- NOTES: **△** MATERIALS OF CONSTRUCTION ARE AS FOLLOWS:
- TANK AND HOUSING - 11 GA. STAINLESS STEEL
 - CONVEYOR BELT - XHY GALVANIZED
 - GAS IMMERSION TUBE - STAINLESS STEEL
 - PUMP PIPING AND SPRAY PIPES - SCH. 40 BLACK IRON
 - OVERFLOW & DRAIN MANIFOLD - SCH. 40 BLACK IRON
 - SPRAY PIPE COUPLERS & CAPS - CAST IRON
 - SPRAY PIPE O-D GASKETS - VITON
 - SPRAY NOZZLES - 304 SS QUICK-JET W/ VITON SEALS
 - SPRAY PUMPS - CAST IRON
 - BAG FILTERS - CARBON STEEL
 - EXHAUST FAN - MILD STEEL
 - CONVEYOR TRACK - 304 STAINLESS STEEL
 - CONVEYOR SIDE GUIDES - CARBON STEEL
 - BLOW-OFF FAN/DUCTWORK - CARBON STEEL
 - BLOW-OFF KNIVES - STAINLESS STEEL
 - MARINE DOOR GASKETS - VITON
 - VALVE SEATS - VITON
 - SPLASH CURTAINS - VITON
- △** PAINT:
STAINLESS STEEL - BARE
CARBON STEEL STRUCTURE & PIPING - FEDERAL SAFETY BLUE
ALL OTHER COMPONENTS - MANUFACTURERS STANDARD FINISH
- △** GAS PRESSURE 2 PSI MINIMUM
IRI INSURANCE
- △** MAKE-UP WATER FOR WASH TANK
COMES FROM RINSE PUMP.
- △** REMOVE OR SPIN VALVE HANDLE FOR SHIPPING.



PLAN VIEW
HINGED SIDE TANK COVERS
NOT SHOWN THIS VIEW



SIDE ELEVATION
FILTERS AND SKIMMER
NOT SHOWN THIS VIEW



LOAD END VIEW
DECANT OIL SKIMMER NOT SHOWN THIS VIEW

DATA IN DESIGN TABLE IS BASED ON A DESIGN SPEED OF 4 F.P.M. (VARIABLE 1 - 8 F.P.M.)

STAGE	DESIGN TEMP. MAX.	TIME CYCLE SEC.	NO. SETS OF PIPES	NOZZLES			TANK CAP. GAL.	PUMP		MOTOR HP.	RPM.	GAS HEAT BTU/HR.	
				NO.	TYPE	PSI		GPH EACH	GPH				HEAD FT.
WASH	170° F	120	9	148	#6520-SS QUICK-JET	100	3.2	1400	475	265 FT	60	3600	2,000,000
RINSE	160° F	45	4	58	#6540-SS QUICK-JET	30	3.5	700	200	105 FT	10	3600	1,500,000

CUSTOMER APPROVAL

APPROVED BY: _____

SIGNATURE: _____

DATE: _____

ITEM NO.	REQ'D	MATERIAL	DESCRIPTION	SHEET NO.
CONTINENTAL EQUIPMENT CORP. MILWAUKEE, WI, USA				
FILE CODE: _____ DRAWING NO.: _____ DATE: 9/29/02			NAME: _____ BELT WASHER ASSEMBLY ACCURATE TRANSMISSION FB0753-001	
LAST REVISION	9/25/02	PRINT DATE	SHEETS 1	SHEET NO. 1-D