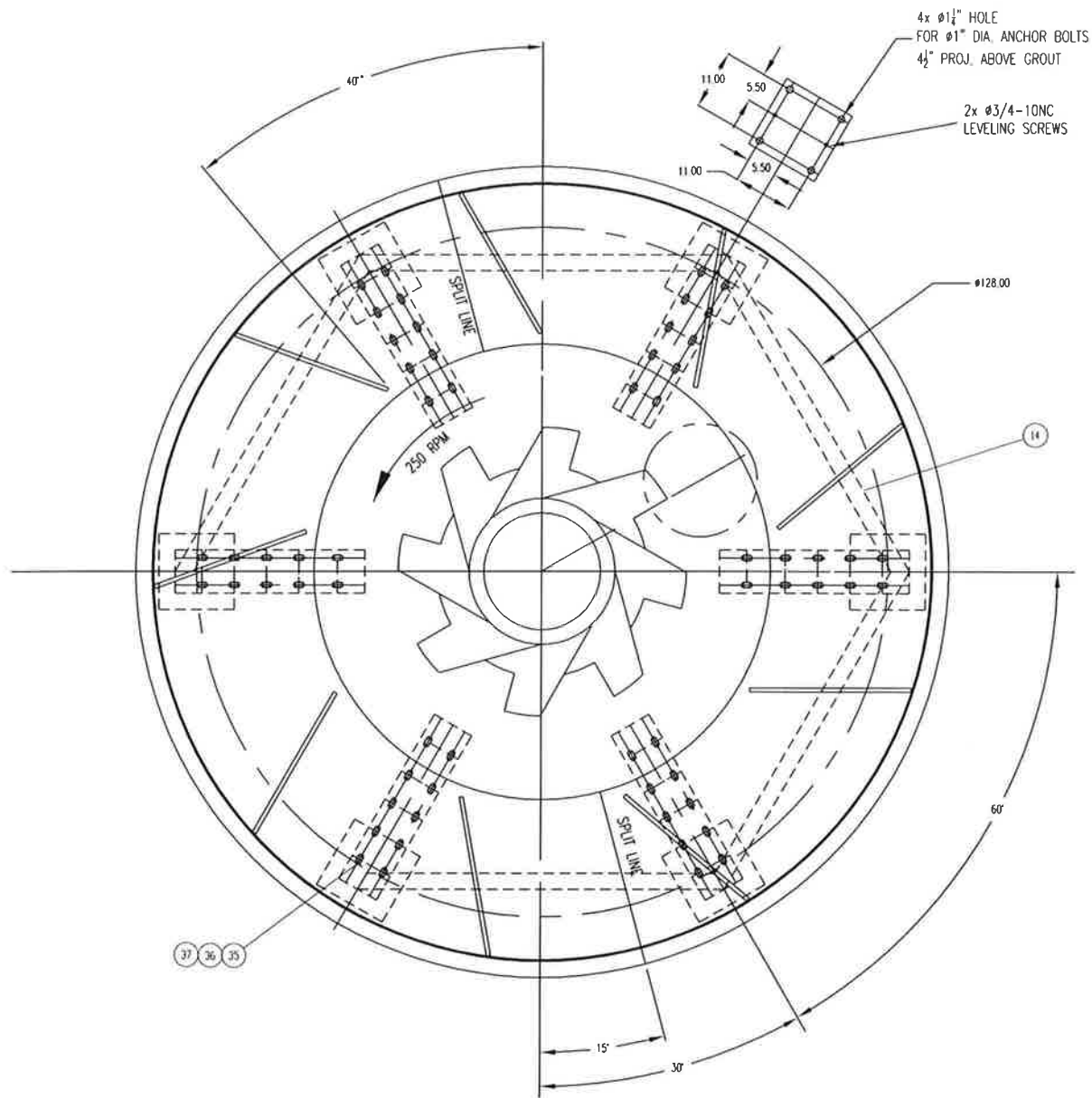
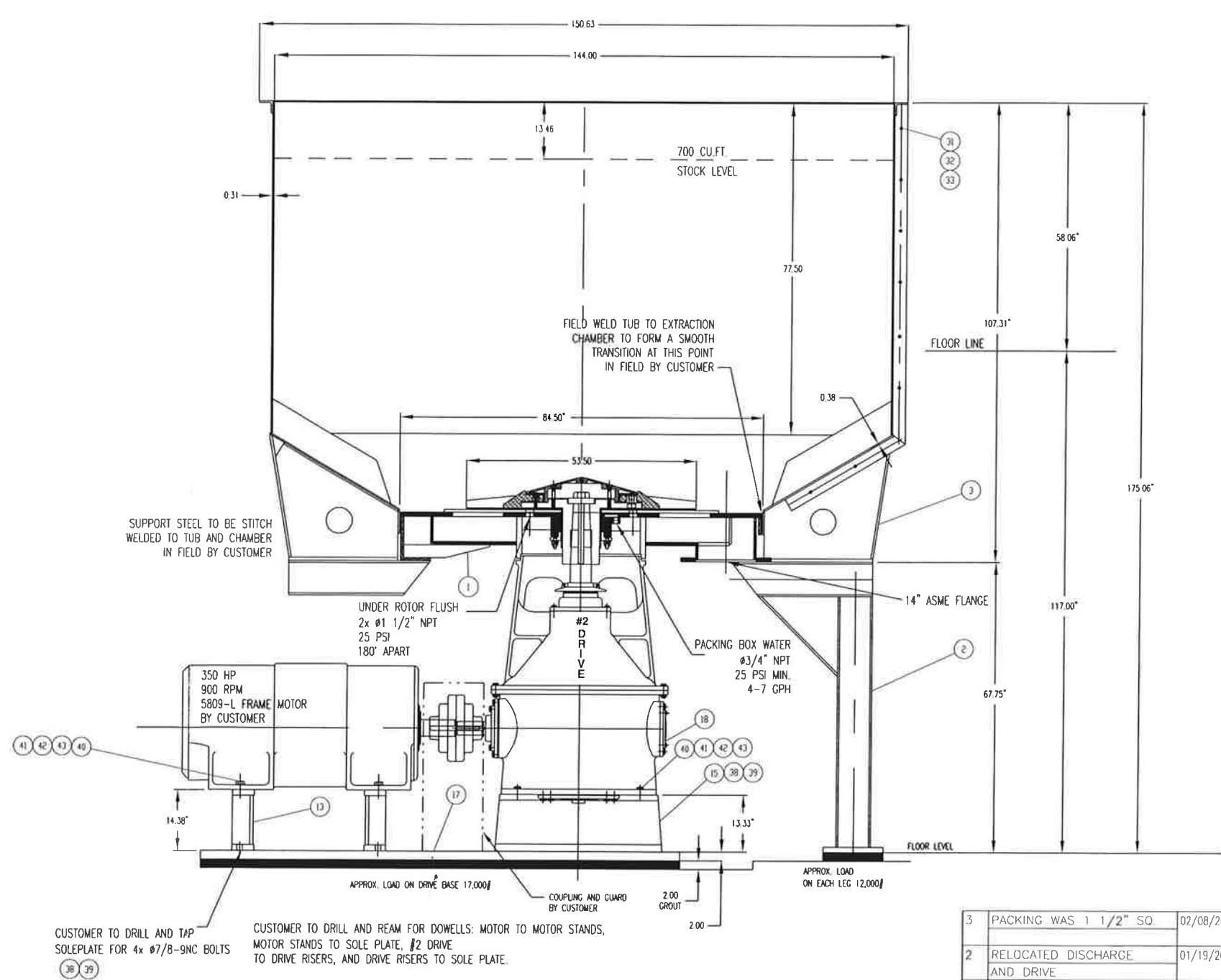




TUB IS SPLIT INTO TWO 180 DEGREE SECTIONS. SECTIONS ARE FLANGED FOR EASE OF INSTALLATION. STAINLESS IS FIELD WELDED TO FORMED A WATER TIGHT SEAL ON THE INSIDE AND OUTSIDE.



CUSTOMER TO DRILL AND TAP SOLEPLATE FOR 4x 7/8-9NC BOLTS

CUSTOMER TO DRILL AND REAM FOR DOWELS: MOTOR TO MOTOR STANDS, MOTOR STANDS TO SOLE PLATE, #2 DRIVE TO DRIVE RISERS, AND DRIVE RISERS TO SOLE PLATE.

3	PACKING WAS 1 1/2" SQ	02/08/2001	SCOTT MACHEN
2	RELOCATED DISCHARGE AND DRIVE	01/19/2001	scott machen
1	ADDED ORIENTATION PER CUST	11/13/00	SCOTT MACHEN
#	DESCRIPTION	DATE	APPROVED

THIS DRAWING HAS BEEN CERTIFIED FOR CONSTRUCTION

CUSTOMER: IP. HAMILTON

CUSTOMER ORDER# 5071201276

MARTCO ORDER # 30970-E

DATE OF CERTIFICATION: 11/13/00

CERTIFIED BY: S. MACHEN

MTR Martco

SHEET 1 OF 2

CONFIDENTIAL

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STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED

FINISHED SURFACES

ONE (1) DECIMAL DIA. +/- 0.050" ANGLES +/- 1/2"

TWO (2) DECIMAL DIA. +/- 0.010" UNFINISHED SURFACES +/- 0.125"

THREE (3) DECIMAL DIA. +/- 0.005"

NO FINISH NORMALLY REQUIRED, CLEAN UP ONLY TO REMOVE DIMENSIONAL SURFACES OR TO REMOVE UNIFORM SURFACE IRREGULARITIES

DRAWN: SAM

DATE: 9/25/00

SCALE: 1/16

M.O.#: 30970-E

DWG. NO.: 550-D-516

REV. 3

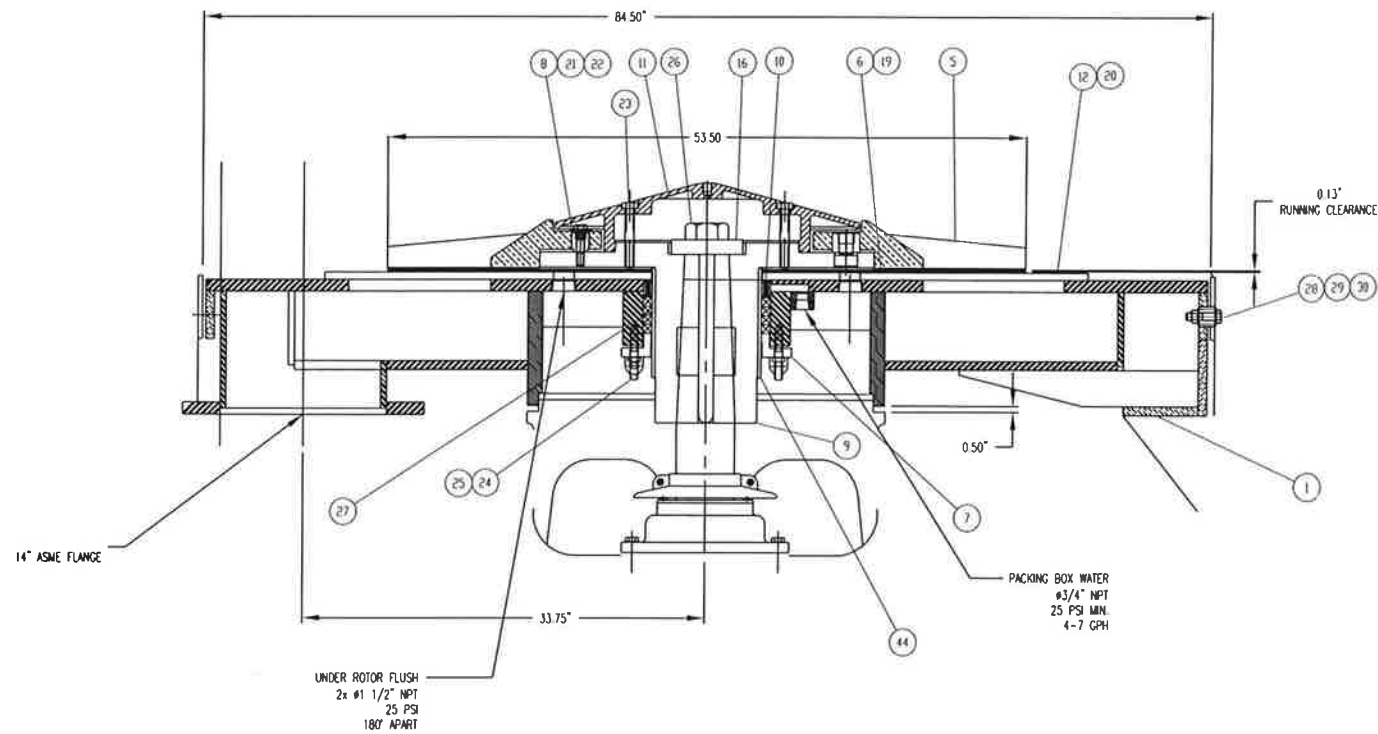
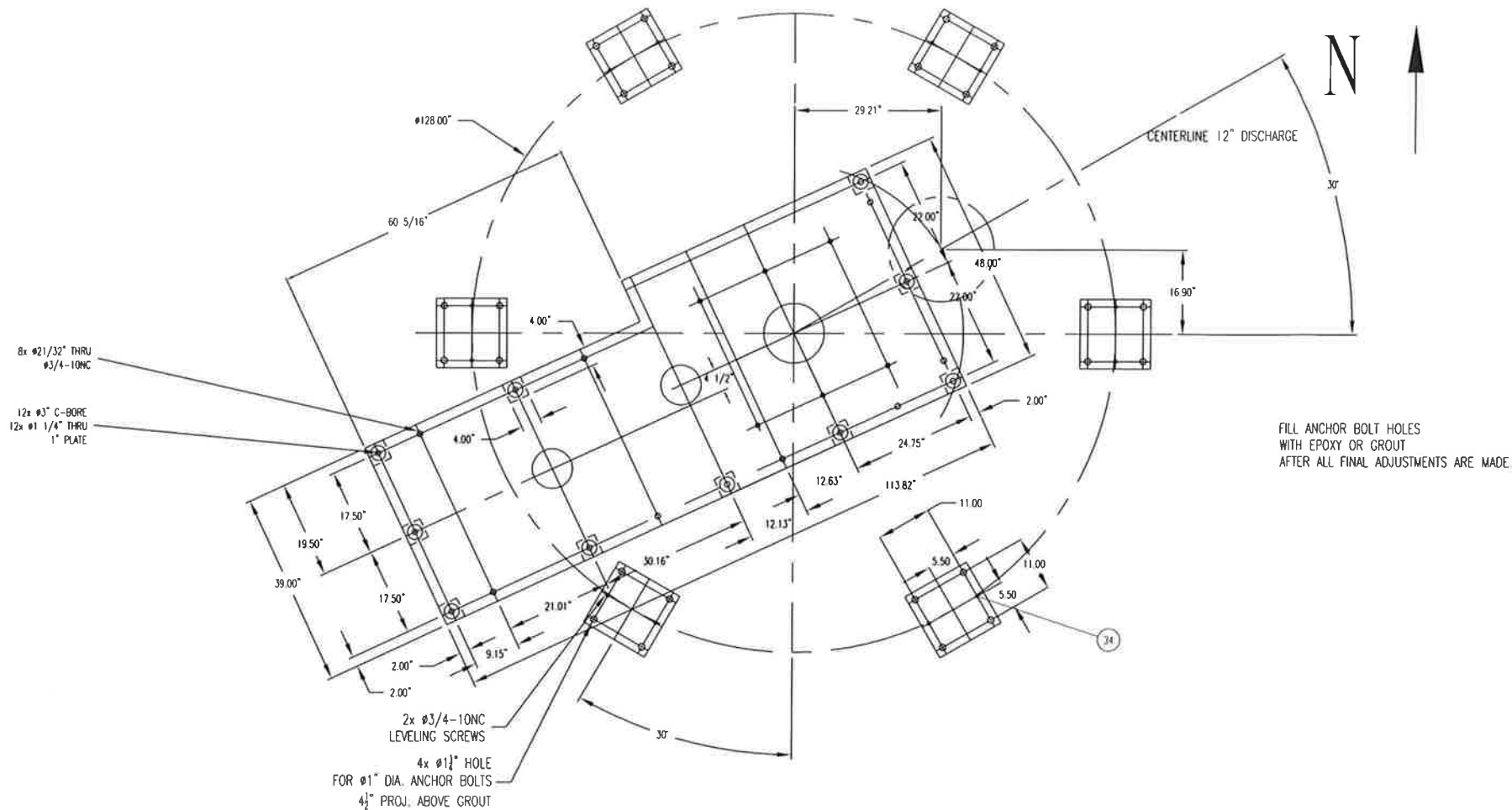
MTR Martco

DIVISION OF MTR ENTERPRISES, LLC

3300 HAMMER RD. WHEELUPTON, OHIO 43084

PHONE: 610-424-5307, PHONE: 800-875-5307, FAX: 610-424-6270

TITLE: **ASSEMBLY - 12' PULPER BATCH/CONT. FOR IP BECKETT**



Ports List					DESCRIPTION
ITEM	QTY	DWG. NO.	LINE	MATERIAL	
1	1	550-D-513		316L S.S.	EXTRACTION CHAMBER FOR 53.5" ROTOR
2	1	550-D-515		H.R.S.	SUPPORT STEEL
3	1	550-D-514		316L S.S.	TUB - 12' PULPER
4	1	550-A-290			DRIVE LUBE SYSTEM
5	1	551-D-267		ACI-CA15	ROTOR - 53.5" VOKES ROTOR
6	1	550-C-364		410 S.S.	WEAR PLATE
7	1	550-B-180	001	C.I.	PACKING GLAND FOLLOWER
8	6	550-B-294		303 S.S.	ROTOR LEVELING SCREWS
9	1	550-D-471		C.I.	ROTOR HUB - FOR 53.5" ROTOR
10	1	550-B-217	002	BRONZE	LANTERN RING
11	1	550-D-456		ACI-CF8M	ROTOR CAP - FOR 53.5" ROTOR
12	1	550-D-518		410 S.S.	EXTRACTION BEDPLATE - EXTENDED DRILLED, 5/8" PERF.
13	2	550-C-395		H.R.S.	MOTOR RAILS - FOR 5809-L MOTOR FRAME
14	6	550-B-345		H.R.S.	SWAY BRACING
15	2			C.I.	DRIVE RISERS
16	1			H.R.S.	THRUST PLATE - 1" THK. X 6 1/4" O.D. X 1 1/2" I.D.
17	1	550-C-396		H.R.S.	SOLE PLATE - FOR 5809-L MOTOR FRAME AND #2 DRIVE
18	1				DRIVE - #2 HYPOID WITH 3.53:1 RATIO
19	6			18-B S.S.	S.F.H.C.S. - 1/2-13NC X 1 1/4" LG.
20	18			18-B S.S.	H.H.C.S. - 5/8-11NC X 1 1/4" LG.
21	6			18-B S.S.	H.H.C.S. - 5/8-11NC X 3" LG.
22	6			18-B S.S.	FLAT WASHER - 5/8"
23	6			18-B S.S.	H.H.C.S. - 3/4-10NC X 5" LG.
24	4			18-B S.S.	THREADED ROD - 5/8-11NC X 4" LG.
25	4			BRONZE	HEX NUTS - 5/8-11NC
26	1			GR.8	H.H.C.S. - 1 1/4-7NC X 5" LG.
27	REF.	BY CUST.			PACKING - 1" SQ.
28	12			GR.2	H.H.C.S. - 5/8-11NC X 2 3/4" LG.
29	12			C.S.	HEX NUT - 5/8-11NC
30	24			STEEL	FLAT WASHER - 5/8"
31	16			GR.2	H.H.C.S. - 1/2-13NC X 2 1/2" LG.
32	16			C.S.	HEX NUTS - 1/2-13NC
33	32			C.S.	FLAT WASHERS - 1/2"
34	12			GR.2	SQ. H.S.S. - 3/4-10NC X 6" LG. T.F.L.
35	60			GR.2	H.H.C.S. - 3/4-10NC X 3" LG.
36	60			C.S.	HEX NUTS - 3/4-10NC
37	120			C.S.	FLAT WASHERS - 3/4"
38	10			GR.2	H.H.C.S. - 7/8-9NC X 3" LG.
39	10			C.S.	FLAT WASHERS - 7/8"
40	10			GR.2	H.H.C.S. - 7/8-9NC X 4 1/2" LG.
41	10			C.S.	HEX NUTS - 7/8-9NC
42	10			C.S.	LOCK WASHERS - 7/8"
43	10			C.S.	FLAT WASHERS - 7/8"
44	REF.	550-A-124	001	410 S.S.	WEAR SLEEVE - FOR #3 ROTOR HUB

THIS DRAWING HAS BEEN
CERTIFIED FOR CONSTRUCTION

CUSTOMER: IP HAMILTON

CUSTOMER ORDER# 5071201276

MARTCO ORDER # 30970-E

DATE OF CERTIFICATION: 11/13/00

CERTIFIED BY: S. MACHEN

MTR Martco
DIVISION OF MTR ENTERPRISES, LLC
2350 VANDER RD. HIDELEIGH, OHIO 43084
PHONE: 613-424-5307, PHONE: 800-875-5307
FAX: 613-421-8270

SHEET 2 OF 2

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STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED		TITLE ASSEMBLY - 12' PULPER BATCH/CONT. FOR IP BECKETT				
FINISHED SURFACES						
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TWO (2) DECIMAL DIM.	+/- 0.010" UNFINISHED SURFACES +/- 0.125"					
THREE (3) DECIMAL DIM.	+/- 0.003"					
☒ NO FINISH NORMALLY REQUIRED. CLEAN UP ONLY TO MAINTAIN DIMENSIONAL SURFACE OR TO REMOVE UNUSUAL SURFACE IRREGULARITIES	DRAWN SAM	DATE 9/25/00	SCALE 1/16	M.O.# 30970-E	DWG. NO. 550-D-516	REV. 3