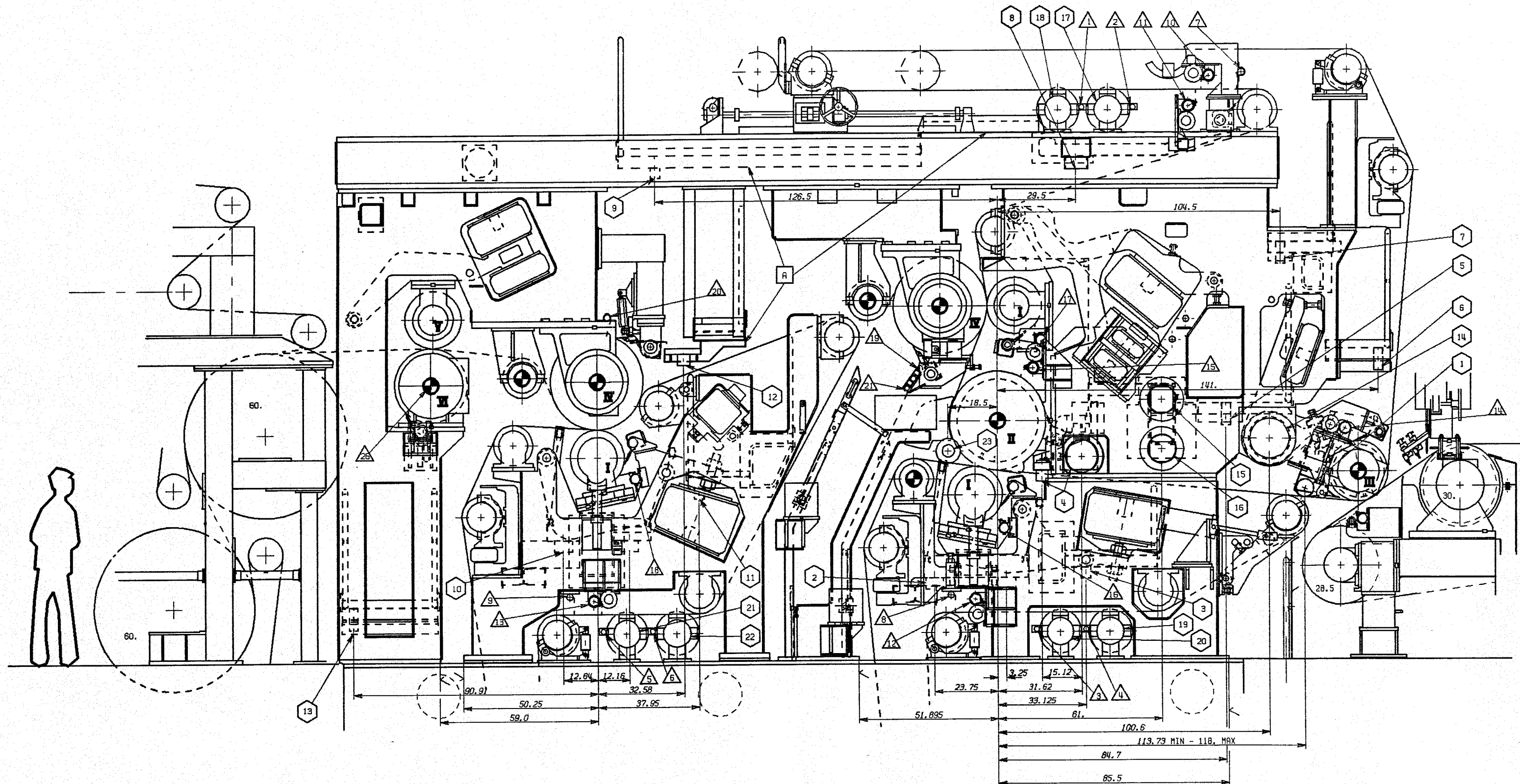




12) 3/4" NPT IN EACH PAN LOCATED NEAR BACK SIDE. PIPE TRAPS ARE FOR STEAM HEAT.

REFERENCE DRAWINGS
 LIST OF COMPONENTS _____ LC-1366-3-16-0
 FELT RUN, BASEMENT _____ MA-1366-3-16-1
 PRESS GAGE _____ MA-1366-3-16-2
 PRESS GAGE _____ MA-1366-3-16-3
 PRESS ELEVATION FRONT _____ MA-1366-3-16-4

HAND _____ LEFT
 WIRE _____ 17U
 SPEED _____ 1200 FPM (1500 FPM DESIGN)
 GRADE _____ COATED RAW STOCK

MAX. RECOMMENDED NIP LOADINGS
 1ST PRESS _____ 400 PLI
 2ND PRESS _____ 500 PLI
 3RD PRESS _____ 600 PLI
 SMOOTHING PRESS _____ 500 PLI

FELT ROLLS PLAIN 14.625 DIA RC
 FELT ROLLS, GRVD 14.625 DIA RC
 PAPER ROLLS 14.625 DIA TEFLON

I 20.5 DIA GROOVED POLY CC ROLL
 II 36. DIA SUCTION ROLL
 III 22. DIA SUCTION PICK-UP ROLL
 IV 35. DIA RAY ROC ROLL
 V 21. DIA RC CC ROLL
 VI 27. DIA RAY ROC ROLL

INDICATES DRIVEN ROLL

ITEMS PER LC-

SHEET 1 OF 2

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PROCESS APPROVAL	DESIGNER	CUSTOMER NAME	FILE NO.	REV	DATE	SCALE	SHEET	OF	REFERENCE DRAWING
3	4	S.D. WARREN COMPANY	MA-1366-3-16-4	1	8/8/87	1:10	1	1	LC-1366-3-16-0
4	5	MUSKEGON, MICH.	631	REC	8/8/87	1:10	1	1	MA-1366-3-16-4
5	6	BI-VENT ELEVATION BK							