

2- MACHINE SPÉCIFICATION:

Production Data:	Product	: Gypsum Board Liner
	Production	:
	Basis Weight	: 40 to 47 Lbs/ 1000 Sq.Ft
		-
	Sheet Width	: 111"
	Operating Speed	: 750-1050 FPM
	Dryness	:
	At couch	:
	at Reel	: 9.21%
.		
Machine Data:	Former Type	: 7 Cylinders
	Machine Speed	: 1200 FPM
Steam Shower Data:	Model	: P-13 P
	Location	: Before First Press
	C.D. Heating Zone	: 8@ 6 in.(4 in the front and 4 in the back)
		5@ 12 in at center
	Expected Steam Flow	: 0,18 to 0,20 lbs steam/lbs fibre Maximum steam flow = 4816 lbs/hrs
	Exhaust Fan Capacity	: 1760 CFM

Note: **The steam flow per inch for the edges zones will be double compared to the flow per inch for center zones valves.**