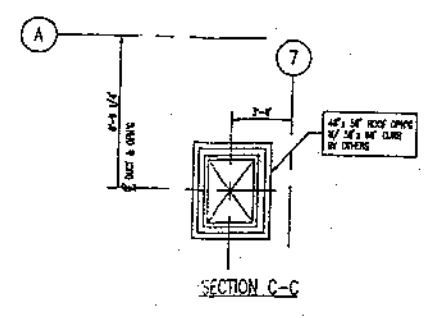
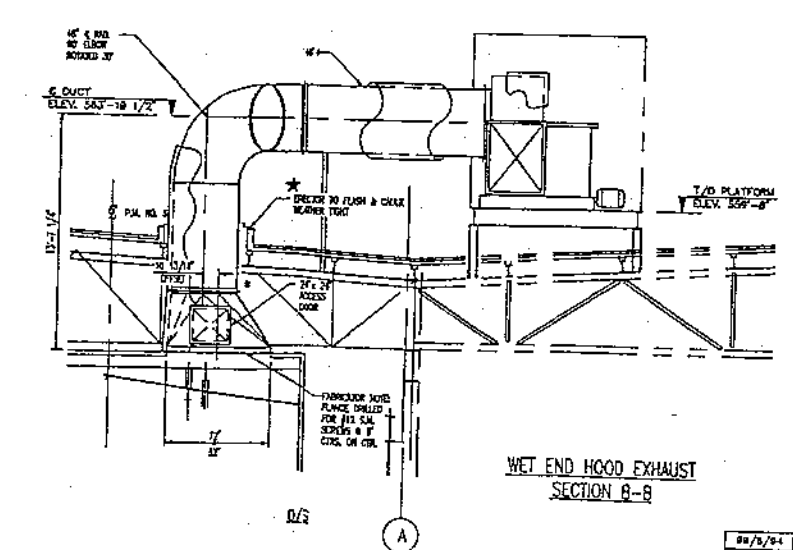
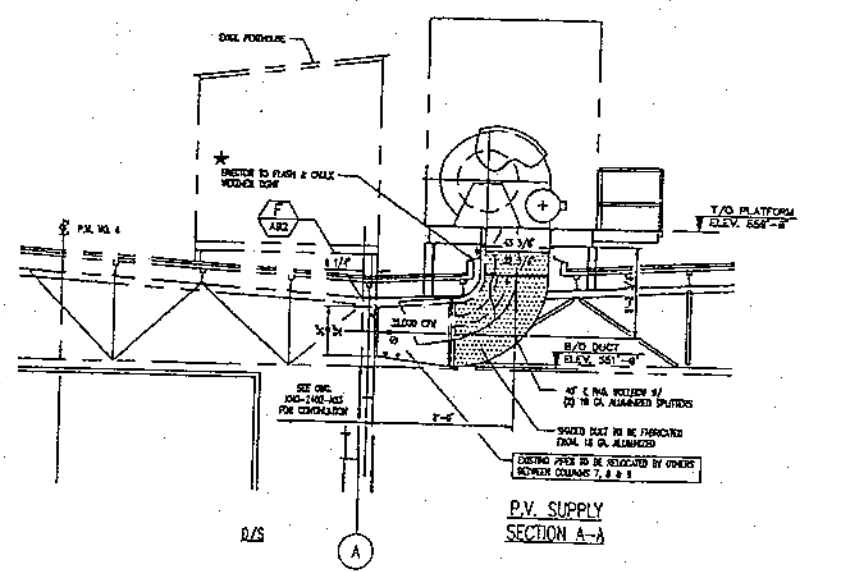
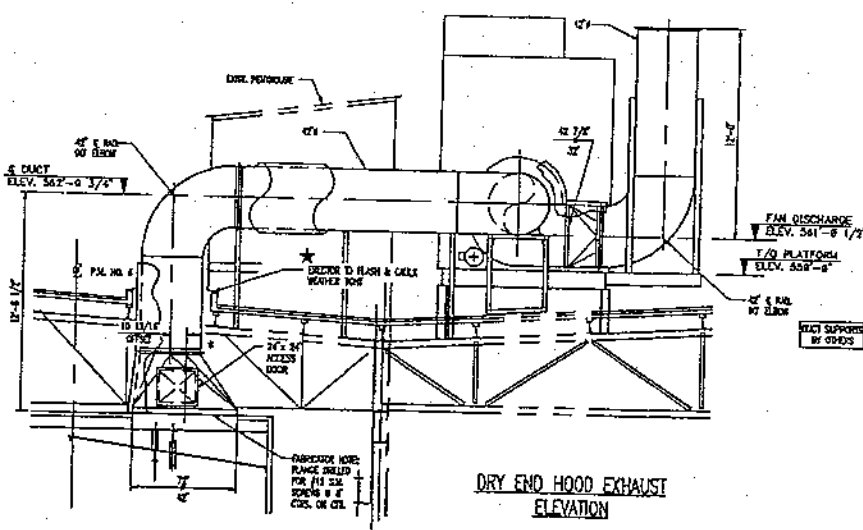
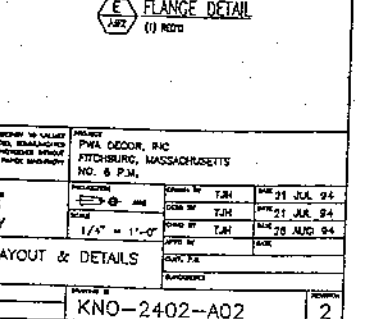
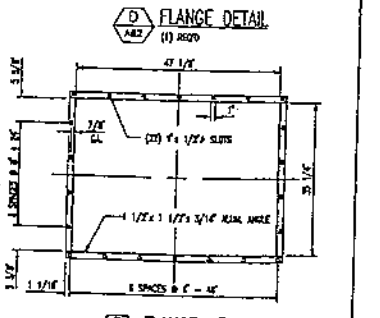
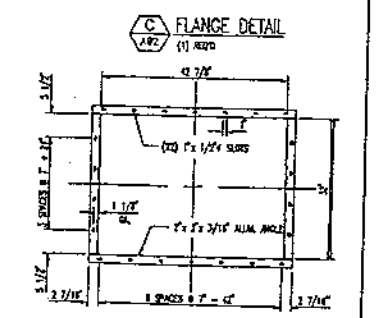
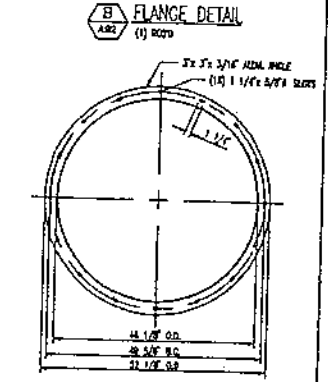
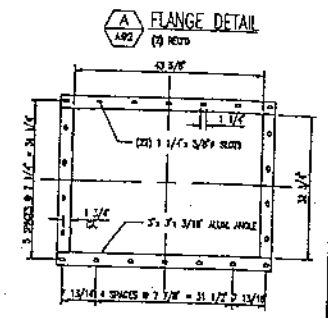
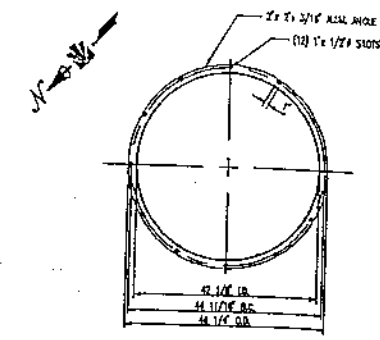
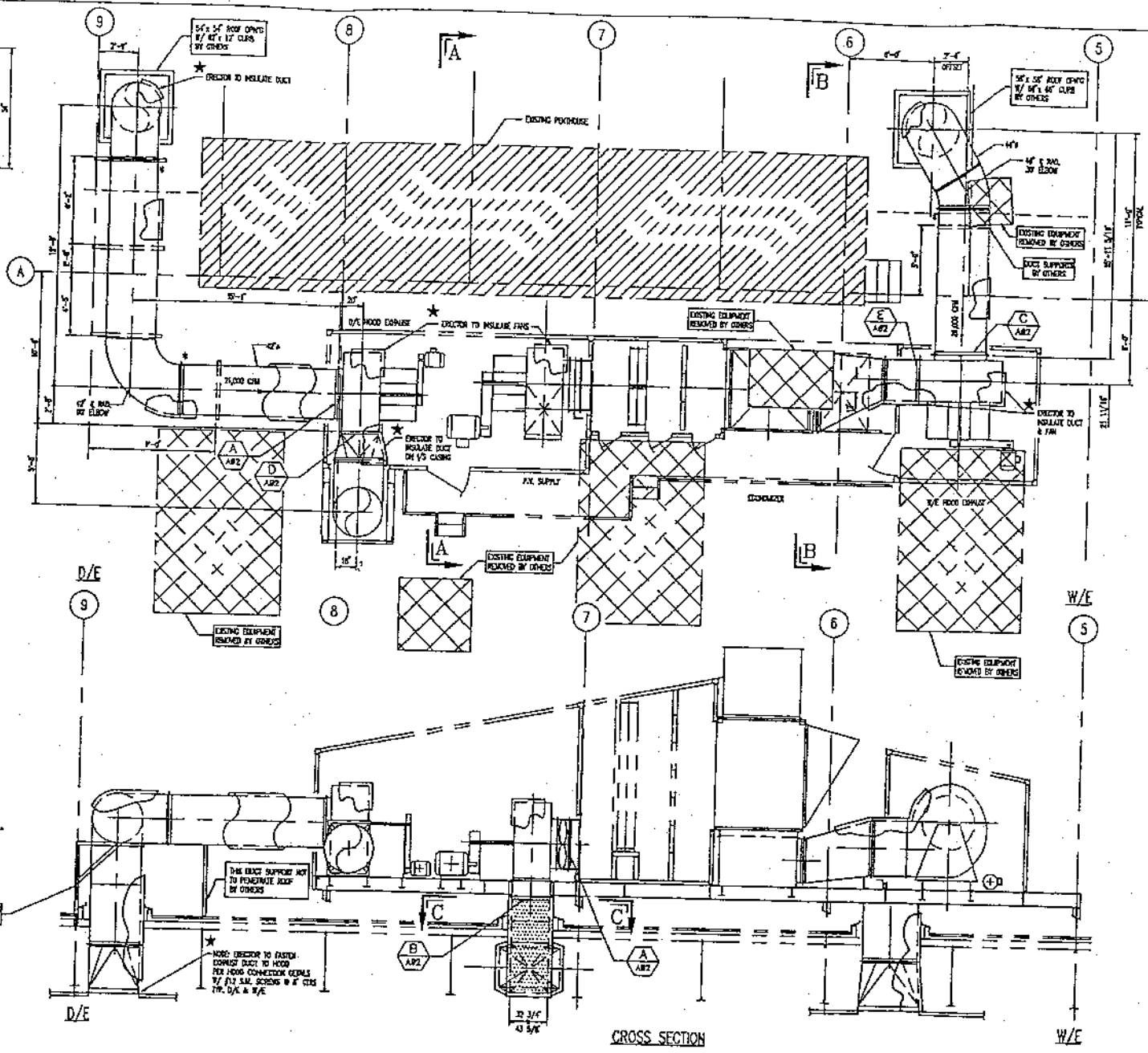
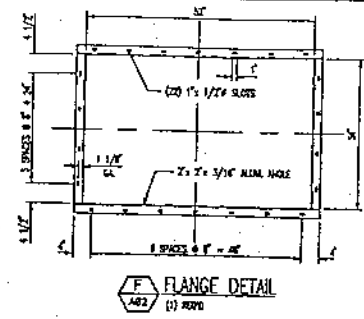


GENERAL NOTES:

1. ALL NOTES IN NOTES ARE FOR THE SPECIAL ATTENTION OF THE CONTRACTOR AND REQUIRE CUSTOMER ATTENTION BEFORE VALMET-ENERGY SYSTEMS CAN BE INSTALLED AS DESIGNED.
2. ALL NOTES MARKED * ARE FOR THE CONTRACTOR'S SPECIAL ATTENTION.
3. DIMENSION SPECIFICATIONS ARE PER VALMET-ENERGY'S STANDARDS FOR ALUMINUM. P.V. SUPPLY TO BE 34-01-01 ELUM, HOOD EXHAUST TO BE 34-01-01 ELUM STOCK TO BE 34-01-14.
4. 8 INCHES A LUGS FLANGE. FABRICATOR TO SUPPLY ONE (1) COMPANION FLANGE LUGS. MUST TO BE TOUGHEN & LONGER THAN REQUIRED FOR FIELD FIT.
5. ELECTRIC MATCH-BURNING WILL APPEAR ON THE INSIDE OF EACH DUCT SECTION AT EACH END AND INSIDE AIR FLUX. ONE SET OF SETA DRUMMER WILL BE SENT TO FABRICATOR TO INDICATE MATCH-MARKERS USED. THESE SETAS ARE TO BE INCISED IN THIS OFFICE WHEN MATCHING IS SHOWN.
6. DIRECTION TO USE 1/2" X 1/2" BUTY TAPE GASKET BETWEEN ALL COMPANION ANGLE FLANGES. BUTY TAPE TO BE GOOD FOR JOINT.
7. DIRECTION TO TAP DUCT TO BE IN FIELD AND FISHING ANY LOOSE FLANGES TO DUCT USING SOLID WIRE. (NO FOR BUCKS ALLOWED)
8. DIRECTION TO SUPPLY ALL WELDER CONNECTING HARDWARE TO COMPLETELY INSTALL DUCTWORK. WELDER FOR DUCTWORK DUCTS MUST TO BE WELDER TYPE APPROVED FROM 2" X 1/2" X 3/16" ALUMINUM ANGLE AND 3/4" THICKER ALL-WELDED ROD AND OR 3/4" THICK TUBE FABRICATED FROM 1/2" THICK 2" X 1/2" GALVANIZED FLAT BAR AND 3/4" THICKER ALL-WELDED ROD. WELDER TO BE INSTALLED AT 18" ON CENTER USUALLY.
9. DIRECTION TO SUPPLY ALL NECESSARY HARDWARE TO COMPLETELY INSTALL P.V. SUPPLY & HOOD EXHAUST DUCT SYSTEM. ALL HARDWARE TO BE DUC-ORANGE PLASTIC VALVES OTHERWISE NOTED. NOTE: ALL WELDED CONNECTIONS REQUIRE LOCKWASHERS.
10. DIRECTION TO SUPPLY ALL ROOF PENETRATION COUNTER FLASHINGS.



CERTIFIED
NAME: _____
DATE: _____

PROJECT: PWA OGDON, PAC FITCHBURG, MASSACHUSETTS NO. 6 P.M.	
VALMET-ENERGY Valmet-Energy	DRAWN BY: T.J.H. CHECKED BY: T.J.H. DATE: 21 JUL 84 21 JUL 84 28 AUG 84
ROOF DUCTWORK LAYOUT & DETAILS	
PRODUCT: ROOF AIR SYSTEMS	
PROJECT: KNO-2402-A02	

88/25/84	T.J.H.	RELEASED FOR CERTIFIED FOR FABRICATION	2
88/25/84	T.J.H.	RELEASED FOR APPROVAL	1
88/25/84	T.J.H.	RELEASED FOR INFORMATION	0
87/23/84	T.J.H.	RELEASED FOR APPROVAL	A
DATE	NAME	DESCRIPTION	NO.