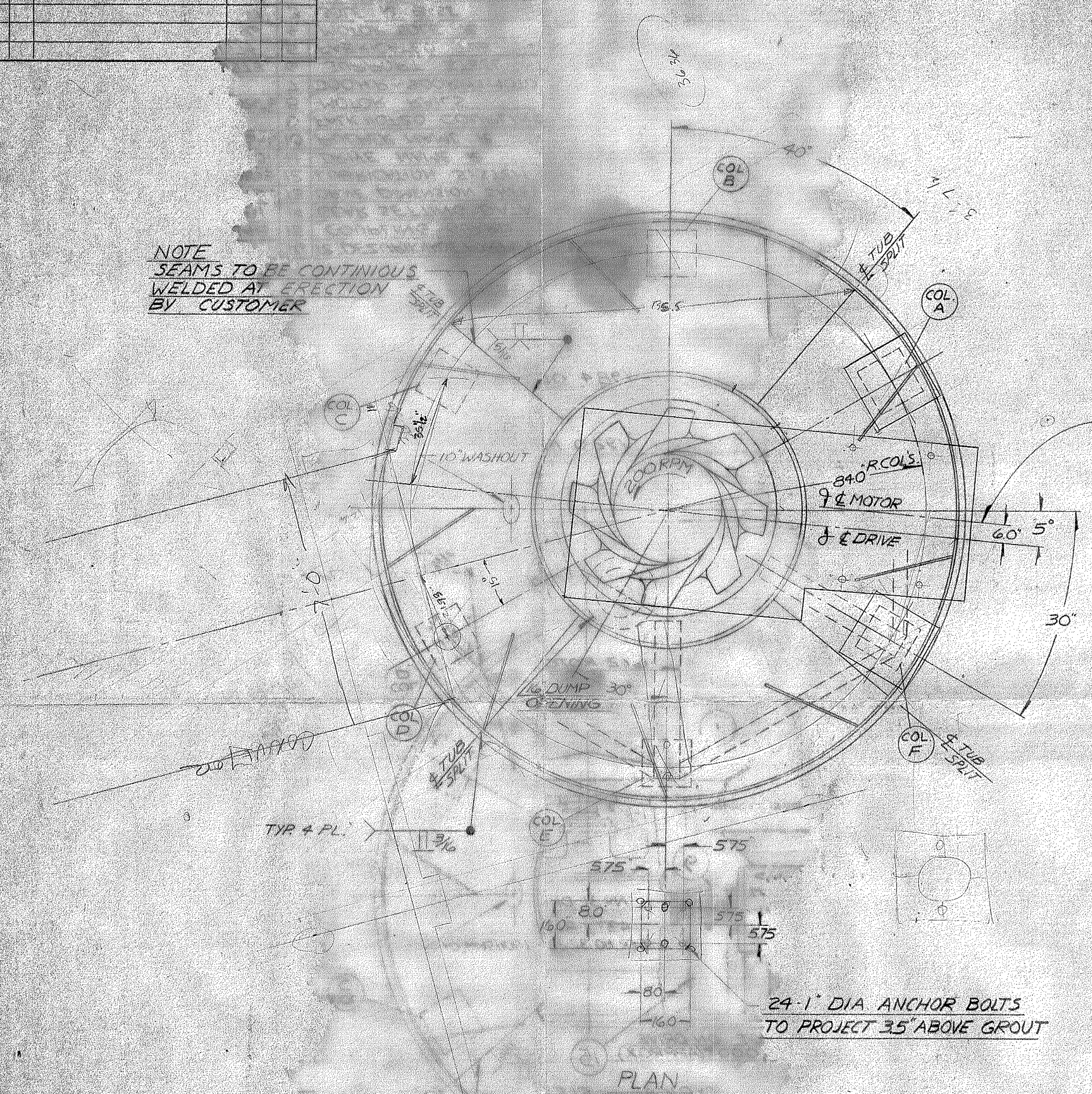


DATE	NO.	REVISION	ZONE	BY	CKD.
12/23/78	1	CHANGED LOCATION OF DUMP SERVING & WASHOUT GRINDERS	S-D	DB	

DIV.	DATE	USED ON
B.C.I.		
B.C.K.		
C.F.F.		
H.H.		
TAMP.		

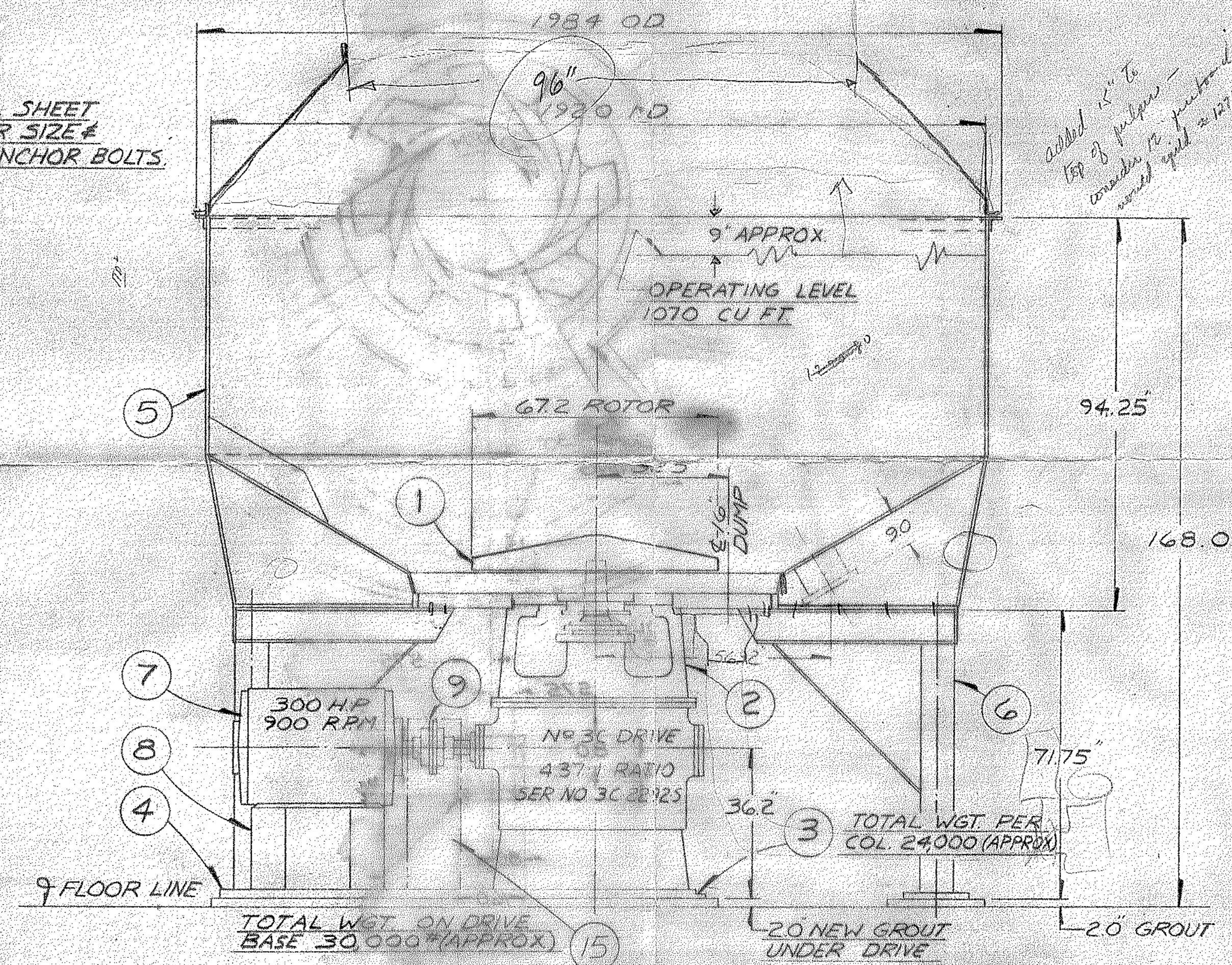
NOTE
SEAMS TO BE CONTINUOUS
WELDED AT ERECTION
BY CUSTOMER



NOTE
REF TO DRIVE DIM. SHEET
DWG. B-109278-B FOR SIZE &
LOCATION OF DRIVE ANCHOR BOLTS.

24-1\"/>

PLAN



TYPICAL ELEVATION
ALL PARTS NOT SHOWN IN TRUE VIEW

THIS ORIGINAL ISSUE IS CERTIFIED
FOR USE IN CONSTRUCTION WORK FOR
CUSTOMER-GEORGIA PACIFIC CORP.
MILL PRYOR, OKLA.
CUSTOMER ORDER #662
SHARPLE ORDER #995391
THE BLACK-CLAWSON COMPANY
SHARPLE DIV., MIDDLETOWN, OHIO
DATE OF CERTIFICATION 10-6-78

QTY	UNIT	MATERIAL	CODE	DWG. NO.	ITEM	DESCRIPTION
1					16 12 DEZURIK VALVE FOR PUMP	
1		STL		B-1808	13 COUPLING GUARD	
REF				D-4170	14 GEAR SETTING DATA	
REF				B-109278-B	13 DRIVE DIMENSION SHEET	
REF				28BD-178	12 LUBRICATION SYSTEM	
1				D-3720	11 DRIVE NAME R	
1				7801710	10 PULPER NAME R	
1					9 FALK 10T20 COUPLING	
2		STEEL	MRE-1820	8	MOTOR RAILS	
REF (BY CUSTOMER)				7	300HP-900RPM MOTOR	
1 SET		STEEL	D-18173	6	SUPPORT STEEL	
1		304 S.S.	D-18174	5	FABRICATED TUB	
1		C.I.	A-86246	4	MOTOR SOLE #	
1		C.I.	A-86247	3	SOLE # BASE	
1			28AD-183762	2	N# 3C DRIVE ASSY	
1			28D-181952	1	67 1/4 DIA VOKES ROTOR SUB ASSY	

NOTE:
TUB TO BE SHIPPED IN FOUR SECTIONS
AND TO BE WELDED AT ERECTION BY CUSTOMER
ALL PIPING, ANCHOR BOLTS & PIG LEAD TO BE
SUPPLIED BY CUSTOMER
GUARD RAIL AROUND PULPER OPENING & COUPLING
GUARD TO BE IN ACCORDANCE WITH U.S. DEPT.
OF LABOR O.S.H.A. STANDARDS

STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED		PATT. NO.	
FINISHED DIMENSIONS		CONFIDENTIAL	
ONE (1) DECIMAL DIMENSION	± .005"	This document, including all information contained therein, is the exclusive and confidential property of The Black-Clawson Company of Middletown, Ohio, and the document and information are not to be copied, reproduced or delivered to others in whole or in part, except with express written permission; and the document is to be returned promptly after having served the purpose for which delivered.	
TWO (2) DECIMAL DIMENSION	± .010"		
THREE (3) DECIMAL DIMENSION	± .005"		
ANGLES	± 1/2°		
UNFINISHED SURFACES	± .125"		
NO FINISH NORMALLY REQUIRED, CLEAN UP ONLY TO MAINTAIN DIMENSIONAL STABILITY OR TO REMOVE UNUSUAL SURFACE IRREGULARITIES.		SUPERSEDED BY	DATE
		SUPERSEDES	DATE
DRAWN BY		BY	
CHECKED		BY	
APPROVED		BY	

CUSTOMER GEORGIA PACIFIC CORP	
SER. NO. P78-3358-5	SHOP ORDER 89953-91
THE BLACK-CLAWSON COMPANY MIDDLETOWN, OHIO	
Shortle Division / Stock Preparation Systems Pandia Division / Pulp Mill Systems	
DATE 8-15-78	SUBJECT 16' HV HYDRAPULPER ASSY
SCALE 1/2"=1'-0"	67 1/4 VOKES ROTOR N# 3C DRIVE
DRAWN BY	REV.
CHECKED TAT	
APPROVED	
28 D-185951	