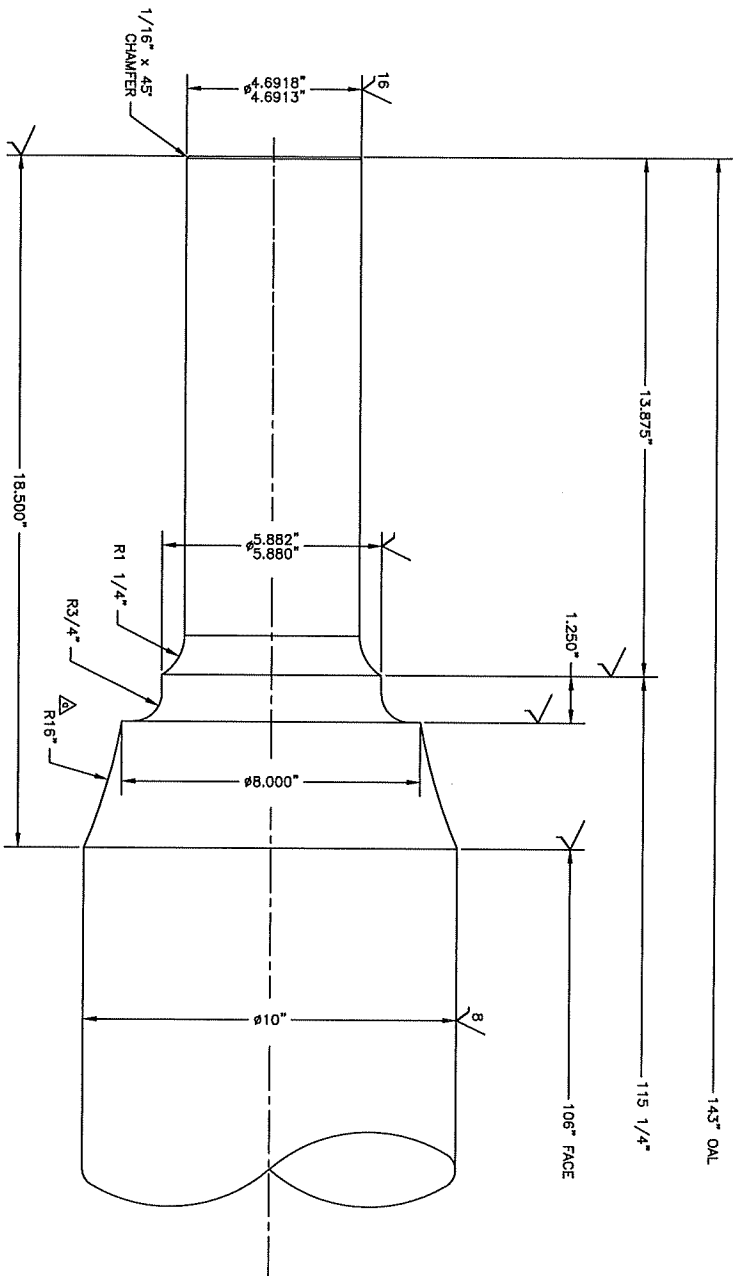


ITEM	DRAWING	QUANTITY	DESCRIPTION
1	1	1	CHILLED IRON CALENDER ROLL WITH INTERNAL JOURNAL TOK 20, 74-78 SHORE C FOR WATERBOX APPLICATION CHILL DEPTH 15-20 mm



- NOTES:
1. ROLL TO BE DYNAMICALLY BALANCED TO 500 ft/min.
 2. FINAL GRIND STRAIGHT.
 3. WATER PH 4.5-5.

No. REQ'D -			
Est. Fin. Wt. = 2510#			
UNLESS OTHERWISE SPECIFIED			
FRACTIONAL DIA. $\pm 1/32"$			
DEC. DIA. XXX $\pm .015"$			
ANGLES ± 30 MIN.			
$\sqrt{\quad} = 125$ FINISH			
BREAK ALL SHARP EDGES			
REVISION	DATE	REMARKS	PROPERTY OF
4-13-04	4/13/04	ADDED R16, CORRECTED NOTES & DIA.	EDGE WALLBOARD MACHINERY CO.
DATE		SCALE	DRWN BY
4/5/04		1/2	ES
TITLE		CALENDER ROLL 10" DIA	CHK BY
			RE
INTERMEDIATE ROLL #3 PM/C-5013-22			