



ITEM	QTY	DWG NUMBER	DESCRIPTION	NOTES
10				NOT USED
11				NOT USED
12	1	DH00-D3-29326	LIFTING SCOOP	
13				NOT USED
14				NOT USED
15				NOT USED
16				NOT USED
17	1	DA01-D3-29311	SLAT CONVEYOR 85'-0\" Lg.	
18	1	DC02-D3-29327	ROLL CUSHION SCOOP MOUNTED	
19				NOT USED
20				NOT USED
21	1	DA04-D3-29328	BELT CONVEYOR 31'Lg.	DELETED
22				
23	1	DB03-D3-29330	ROLL CUSHION / EJECTOR	
24	1	DD00-D3-29331	TILTING RAMP	
25	1	BF01-D3-29332	DRIVER ROLL ASSEMBLY c/w CUSHION/EJECTOR	
26	1	FF00-D3-29333	HEADING MACHINE	
27	1	FC00-D3-29334	CRIMPING MACHINE c/w GROUP TIGHTENER	
28	1	FG01-D3-29335	WRAPPER DISPENSER	
29	1	FD00-D3-29336	CUTTER & HOT MELT GLUER	
30	1	SO00-D3-29337	BACKSTANDS	
31	1	MU00-D3-29338	WRAPPER HOIST	
32	1	QU00-D3-29339	SCALE c/w DISPLAY	
33	1	DJ00-D3-29340	ROLL UPENDER	
34	1	DA02-D3-29341	DISCHARGE CONVEYOR 55'Lg.	
35	1	MI00-D3-29342	TRUCK GUARD	
36				NOT USED
37				NOT USED
38				NOT USED
39	1	DB01-D3-29343	ROLL EJECTOR	
60	LOT		HYDRAULIC CONTROLS	
70	LOT		PNEUMATIC CONTROLS	
80	LOT		ELECTRICAL CONTROLS	
81	LOT		MOTOR DRIVE PANEL	

DESIGN SPECIFICATIONS		
	MIN.	MAX.
ROLL DIAMETER	24"	60"
ROLL WIDTH	16"	107"
BUNDLE (PACKAGE) WIDTH	2 x 8" = 16"	4 x 18" = 72"
ROLL WEIGHT	270 Lbs.	8000 Lbs
ROLL RATIO		4 : 1
WRAPPER STOCK	32"	120"
WRAPPER STOCK DIA.		50"
INSIDE HEADER DIA.	23"	60"
OUTSIDE HEADER DIA.	20"	56"
ROLL HANDLING DESIGN RATE		30 PACKAGES PER HOUR

PAINT SPECIFICATIONS	
SURFACE PREPARATION : SSPC-SP3	
FINISHING COAT : HIGH-BUILD EPOXY "INTERNATIONAL" (5.0 MILS DFT)	
FIXED EQUIPMENTS :	COLOR : STANDARD ADCL BLUE
MOBILE PARTS :	COLOR : OSHA ORANGE
GUARDS :	COLOR : SAFETY YELLOW

- NOTES:
- FOR SECTIONS C-C, D-D, E-E, F-F, SEE PAGE 2 OF 2
 - ALL STRUCTURAL STEEL SUPPORT SIZING & DESIGN BY OTHERS
 - ALL FLOOR OPENINGS TO BE SHOWN & CONFIRMED ON EACH INDIVIDUAL ASSEMBLY DRAWINGS

ADVANCED DYNAMICS CORPORATION LTD	
THIS DRAWING IS :	
<input type="checkbox"/>	PRELIMINARY
<input type="checkbox"/>	FOR APPROVAL
<input type="checkbox"/>	APPROVED
<input type="checkbox"/>	AS NOTED
<input type="checkbox"/>	FOR FABRICATION
<input type="checkbox"/>	CERTIFIED
Date	By

ADCL CONTRACT No 2459

TITLE: **ROLL HANDLING & FINISHING SYSTEM**
DOMTAR / PORT EDWARDS, WI

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LIMITS UNLESS OTHERWISE NOTED:
FRACTIONS 0" TO 12" : + 1/32" DIMENALS
FRACTIONS OVER 12" : + 1/16" THREE PLACES
ANGULAR : + 1/2" TWO PLACES
FINISH : + 1/8" ONE PLACE

SCALE: 3/16" = 1'-0"

DWG. NO. SHIT 1 OF 3 RE
BF00-D1-29293 0

REV	DESCRIPTION	MADE BY	CHECK'D	APP'D	DATE
03	ITEM #35 UPDATED, SHEET 3 OF 3 ADDED (SAFETY)	MZ			JULY 16, 2003
02	EQUIPMENT RELOCATION, GENERAL REVISION	MZ			MAY 15, 2003
01	GENERAL REVISION	MZ			MARCH 18, 2003

