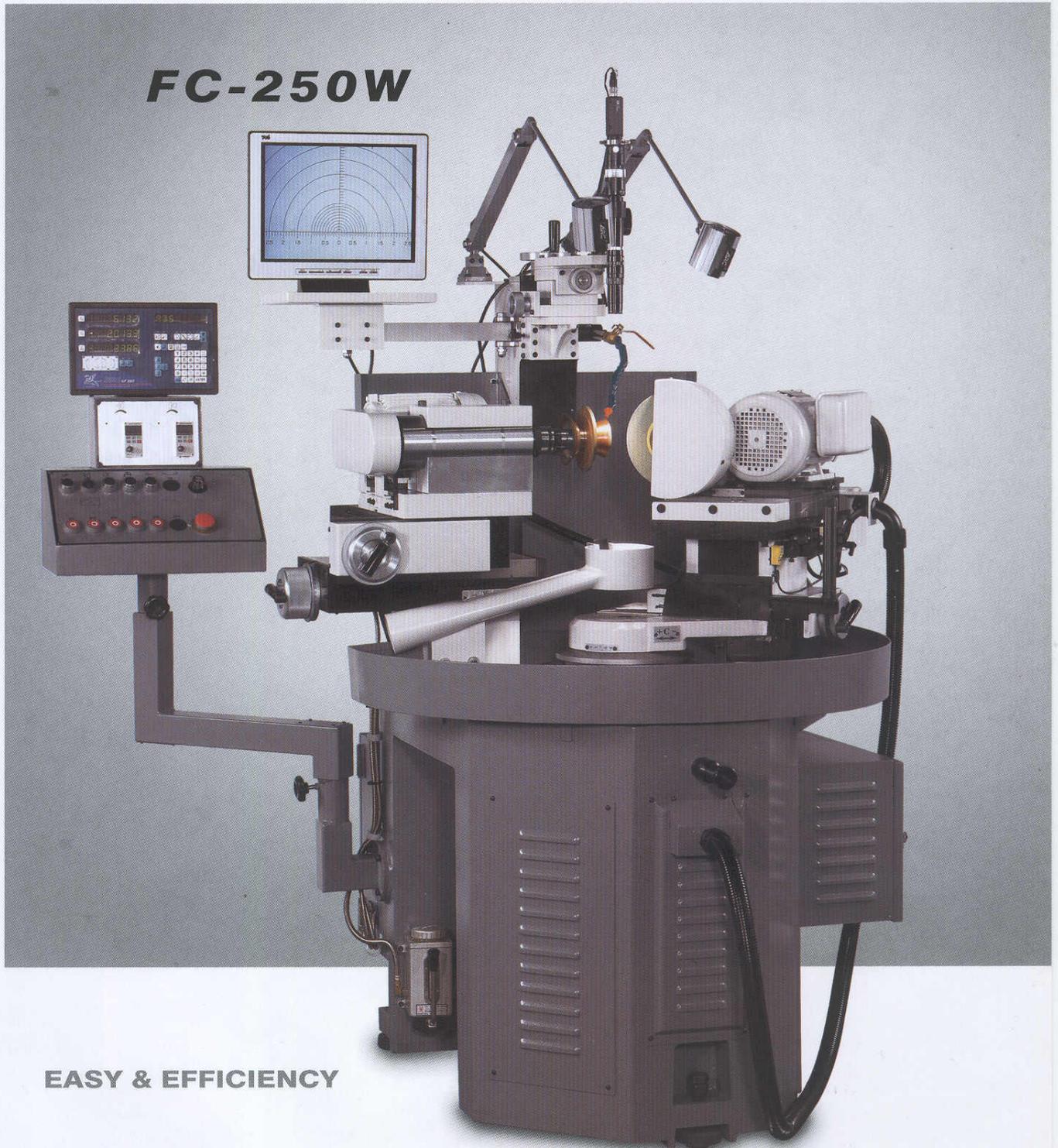


DIAMOND / CBN WHEEL TRUING AND DRESSING MACHINE

FC-250W



EASY & EFFICIENCY

FARMAN MACHINERY IND. CO., LTD.



FC-250W

DIAMOND / CBN WHEEL AND DRESSING MACHINE

Highly accurate
Extremely Cost Effective

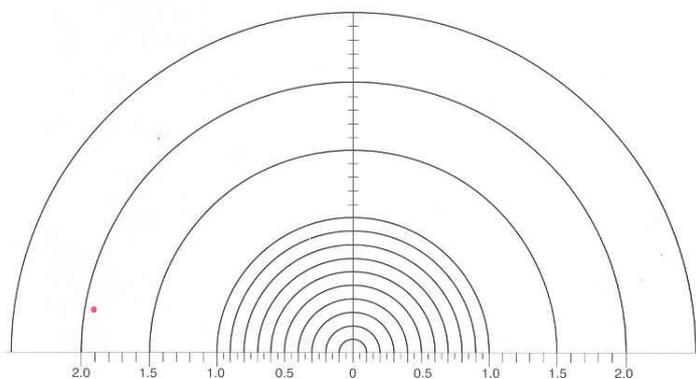


TRUING



Design Features:

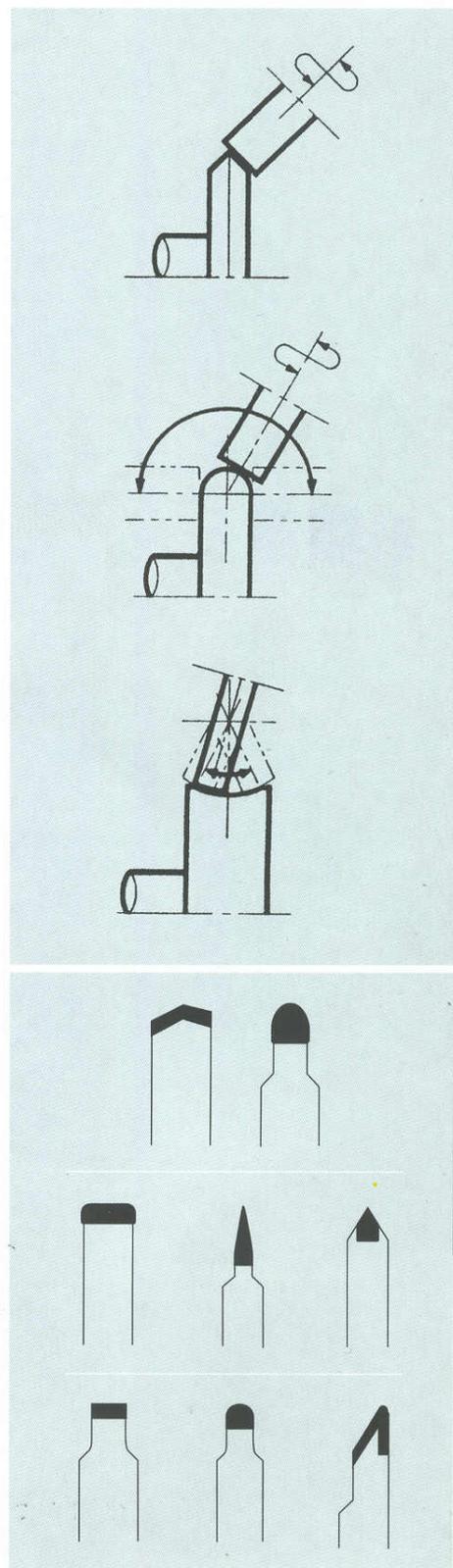
The Machine provides easy and efficiency in truing and dressing flats, angles, radii and forms on diamond and CBN Wheels and Wheel packages. This machine is simple to operate, highly accurate and extremely cost effective.



■ PRECISION SCALE

- Cross table consisting of precision linear slide and ball screw for accuracy and long life.
- Variable-speed 1.5KW motors with HSK 50 spindle or custom spindle and adapters are available to suit all CNC Grinding Machines.
- Swivelling dressing unit can be used manual or automatic.
- The machine is provided with coolant system or dust-collection system.
- Heavy duty rotary table pivots with two pairs of precision angular contact bearing.
- Variable-speed dressing wheel and the oscillation is adjustable in position, stroke and frequency.
- Video optical system, with a 15x -120x (zoom) magnification range and a 15" LCD monitor, allows for measurement and inspection of radii from 0.025mm to 9.5mm.
- Optical system for easy setup and for measuring wheel diameter, width, position, and inspection during or after dressing.
- The scale shown on the video monitor can be used to represent increments for various applications.
- The zoom optics provide magnifications from 15x to 120x. The magnification can be adjusted, using a sample of known size, and locked so that the scale will accurately show the desired increments.

GRINDING EXAMPLES:





Präzision für die Welt der Schleiftechnik



FC-250W

Standard accessories:

2 Machine light (12V).

Coolant system includes 30 liter tank.

Optical linear scale with digital display counter (0.001mm increment) X, Y axis.

TV camera with 15" LCD monitor.

Microscope with zoom system for adjustable from 15~120 magnification.

Options:

High performance swivelling angle reader (0.05° increment).

Dressing wheel with automatic swivelling and infeed including:

A: Control panel with touch screen.

B: Auto-infeed is equipped with servo-motor; the total infeed and infeed speed, one infeed with one or several oscillations can be preset.

C: Auto-swivelling is equipped with servo-motor; the total infeed and infeed speed, each infeed with both end swivelling can be preset.

Machine specification:

Wheel spindle taper	HSK50
Max. diameter diamond wheel	ø250 mm
Min. diameter diamond wheel	ø30 mm
Max. wheel width	70 mm
Wheel hole	ø20 mm (or customer request)
Wheel speed	100~1000 R.P.M. (infinitely variable)
Wheel motor power	1.5 Kw
Wheel cross traverse	200 mm
Wheel longitudinal traverse	140 mm
Wheel radius	ø0~60 mm
Dressing wheel (SIC)	ø180 x 12 x ø31.75 mm
Dressing wheel speed	200~2000 R.P.M.
Dressing wheel oscillating speed	(infinitely variable)
Dressing wheel oscillating stroke	0~70 mm (infinitely variable)
Dressing wheel motor power	0.75 Kw

+49 (0) 44 71 - 92 92 - 0
+49 (0) 44 71 - 92 92 - 24
info@sus.de
www.sus.de

SuS Schleiftechnik und Maschinenhandel GmbH
Emstekerstr. 127
49661 Cloppenburg
Deutschland

Commerzbank Cloppenburg
Konto Nr.: 4332888 - BLZ: 290 400 90
BIC / SWIFT COBA DE FF 290
IBAN: DE52290400900433288800

Amtsgericht Oldenburg HRB 206464
Geschäftsführer: Ralf Grave
Steuer-Nr. 54001/10033
Ust-IdNr./VAT: DE 280655644

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