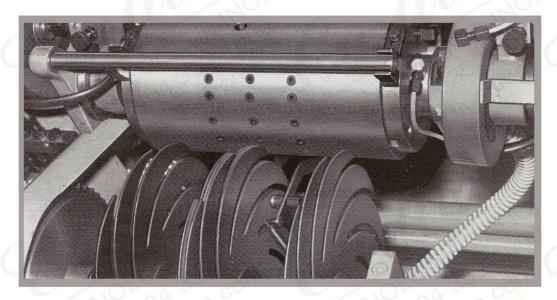
## WINKLER+ DUNNEBIER



## **Rotary Envelope Machine** with Shape Gumming Device



The HELIOS 26 FG is a variation of our standard machine Type 26 G, which is very much appreciated because of its versatility. Besides the usual diamond-, wallet- and Constanzia (booklet) envelopes with normal seal flap gumming, envelopes with shape gumming can be manufactured. By means of a shape gummer the seal flap gum is applied onto every individual blank. In this way, also seal flaps of irregular shapes can be provided with a gumming which is equally wide all over the surface to be gummed.

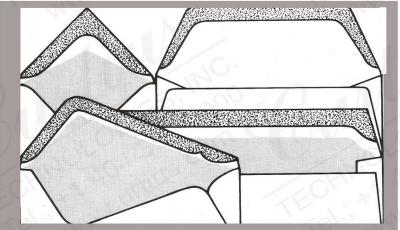
The machine can be supplied with one inside flexographic printing unit and two outside flexographic printing units which considerably increases the possibilities of use.

On request, the machine can be equipped with a device for manufacturing puff-fold envelopes or the required parts for making envelopes with outer side flaps.

Window-faced or tissue-lined blanks can be handled without difficulties which confirms the universality of this machine.

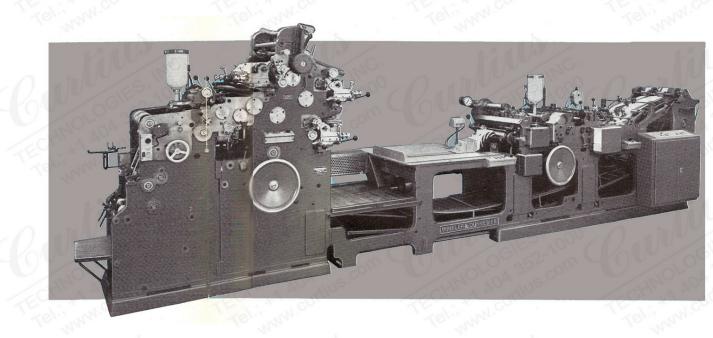
The maximum paper width is 520 mm = 20.1/2". The overall blank length for the individual sizes is as follows:

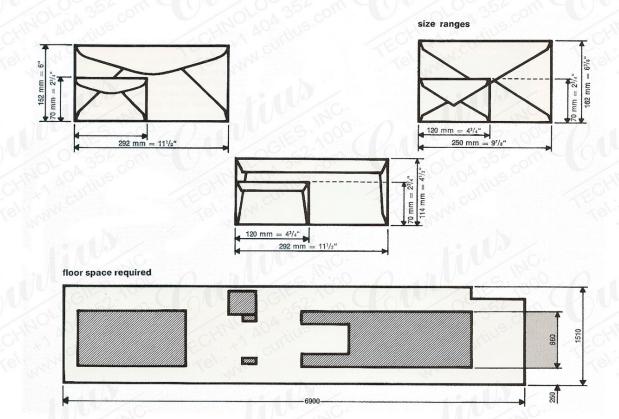
diam	nond-shaped envelopes	max.	335	mm	=	13.3/16"	
		min.	170	mm	=	6.11/16"	
walle	et-shaped envelopes	max.	320	mm	=	12.17/32"	
		min.	170	mm	=	6.11/16"	
Cons	stanzia envelopes	max.	248	mm	=	9.3/4"	
(boo	klets)	min.	170	mm	=	6.11/16"	











1

2

300 x 500 mm (11<sup>13</sup>/<sub>16</sub> x 19<sup>11</sup>/<sub>16</sub>")

> 400 250

50 — 120 g/m<sup>2</sup>

17 kVA 12 kW

6800 kg

inside printing unit ( flexo )

outside printing units (flexo)

maximum printing surface

max. output envelopes per minute

felt gumming shape gumming

paper weights

power required

motors abt. electrical heater abt.

net weight abt.

